## Safety Data Sheet (SDS)

## Section 1 - CHEMICALS AND COMPANY IDENTIFICATION

Section 1 - CHEMICALS AND C	OMPANY IDENTIFICAT	ION
	Chemical Identifier	Ink-4136K
	Product Code	4136K
	Reference Number	50
	Name of Supplier Address	Hitachi Industrial Equipment Systems Co.,Ltd. 1–1 Higashitaga-cho 1-chome,Hitachi-shi, Ibaraki-ken, 316-8502 Japan
	Department in Charge	IJP ink Group, Marking Systems and Hoist Systems Division
	Phone Number	+81-294-36-8682
	Fax Number Mail Address	+81-294-36-8975 aida-kohhei@hitachi-ies.co.jp
	Emergency Phone Number	+81-294-36-8682
	Recommended Use	Industrial ink jet printers
	Restriction on Use	If the product is to be used for applications other than those recommended, seek the judgment of an expert/chemical substance specialist, etc.
Section 2 – HAZARDS IDENTIFI GHS Classification of the C		
GITS Glassification of the C	Physicochemical	Flammable liquids Category 2
	Health Hazards	Acute toxicity (Inhalation: vapour) Category 4
		Skin corrosion/irritation Category 2
		Serious eye damage/eye irritation Category 2B
		Reproductive toxicity Category 2
		Specific target organ toxicity (single exposure)
		Category 3(narcotic effect, respiratory tract irritation)
		Other hazards than mentioned above are Not classified or Classification not possible.
GHS Label Elements		
	Pictograms	
	Signal Word	Danger
	Hazard Statements	H225 Highly flammable liquid and vapour
		H315+H320 Causes skin and eye irritation
		H332 Harmful if inhaled
		H335 May cause respiratory irritation
		H336 May cause drowsiness or dizziness H361 Suspected of damaging fertility or the unborn
		child
	Precautionary Stateme	
	Prevention	Obtain special instructions before use.(P201)
		Do not handle until all safety precautions have been read and understood.(P202)
		Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.(P210)
		Keep container tightly closed.(P233)
		Ground and bond container and receiving equipment.(P240)
		Use explosion-proof electrical, ventilating and lighting equipment.(P241)
		Use non-sparking tools.(P242)

	Take action to prevent static discharges.(P243)
	Avoid breathing dust/fume/gas/mist/vapours/spray.(P261)
	Wash hand thoroughly after handling.(P264)
	Wash eye thoroughly after handling.(P264)
	Use only outdoors or in a well-ventilated area.(P271)
	Wear protective gloves/protective clothing/eye protection/face protection.(P280)
Response	IF ON SKIN: Wash with plenty of soap and water.(P302+P352)
	IF ON SKIN or hair: Take off immediately all
	contaminated clothing. Rinse skin with water or shower.(P303+P361+P353)
	IF INHALED: Remove person to fresh air and keep comfortable for breathing.(P304+P340)
	IF IN EYES: Rinse cautiously with water for several
	minutes. Remove contact lenses, if present and easy to do. Continue rinsing.(P305+P351+P338)
	IF exposed or concerned: Get medical advice/attention.(P308+P313)
	Call a doctor if you feel unwell.(P312) Specific treatment.(P321)
	If skin irritation occurs: Get medical advice/attention.(P332+P313)
	If eye irritation persists: Get medical advice/attention.(P337+P313)
	Take off contaminated clothing and wash it before reuse.(P362+P364)
	In case of fire: Use appropriate media to extinguish.(P370+P378)
Storage	Store in a well-ventilated place. Keep container tightly closed.(P403+P233)
	Store in a well-ventilated place. Keep cool.(P403+P235)
	Store locked up.(P405)
Disposal	Dispose of contents and container in accordance with local, regional and national regulations (to be specified).(P501)

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Distinction of Substance or Mixture Mixture

Chemical Name or Generic	Concentration or Its	Formula	ENCS No./IS	SHL No.	CAS RN
Name	Ranges (wt%)		ENCS No.	ISHL No.	
Methyl isopropyl ketone	75-less than 85	CH3CH(CH 3)COCH3	(2)-542	Registered	563-80-4
Chromium and its compounds	5–10	_	Trade	Registered( Trade secret)	-

Section 4 - FIRST AID MEASURES

Inhalation

Skin Contact

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

IF exposed or concerned: Get medical advice and attention.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

	IF ON SKIN: Wash with plenty of soap and water.
	If skin irritation occurs: Get medical advice and attention.
	IF exposed or concerned: Get medical advice and attention.
Eye Contact	Specific treatment. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	If eye irritation persists: Get medical advice/attention.
	IF exposed or concerned: Get medical advice and attention.
Ingestion	Rinse mouth. IF SWALLOWED: Call a doctor if you feel unwell.
	IF exposed or concerned: Get medical advice and attention.
Section 5 – FIRE FIGHTING MEASURES	
Suitable Extinguishing Media	Use extinguishing agent suitable for type of surrounding fire.
linevitelle Extinevieline	When dust occurs, use dry sand.
Unsuitable Extinguishing Media	Cylindric water.
Specific Hazards in Case of Fire	Risk of producing harmful gases such as carbon monoxide. Avoid inhalation of smoke or gases.
Specific Fire Fighting	Fight fire from upwind position if possible
	Keep away from sources of ignition and use appropriate extinguishing media.
	Prohibit unauthorized staff from entering the area around the fire.
	Keep unnecessary people away.
Special Protective Equipment and Precautions for Fire Fighters	Use goggles in combination with dust mask, and another protections as appropriate to situation.
Section 6 – ACCIDENTAL RELEASE MEASURES	
Personal Precautions, Protective Equipment and Emergency Procedures	Use goggles in combination with dust mask, and another protections as appropriate to situation.
	Large spills :Evacuate area.
Environmental Precautions	Ensure adequate ventilation. Do not discharge into the drains, surface waters or
Methods and Equipment for	ground water directly. No information available
Methods and Equipment for Containment and Cleaning Up	
Prevention Measures for Secondary Accidents	Keep away from sources of ignition and prepare extinguishing media.
Section 7 - HANDLING AND STORAGE	
Handling Technical Measures	Provide ventilation system and use necessary personal protective equipment as described in "Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION".
	Ground/bond container and receiving equipment. Use only non-sparking tools.
	Use explosion-proof electrical/ventilating/lighting.
	Take precautionary measures against static discharge.
	Use local exhaust ventilation in case of production of fume or mist.

		equipped with an eyewash facility and a safety shower.
	Precautions for Safe Handling	Keep cool.
		Avoid breathing dust/fume/gas/mist/vapours/spray.
	Prevents Handling of	Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. Refer to "Section 10 - STABILITY AND REACTIVITY".
	Incompatible Substances or Mixtures	
Storage	Conditions for Safe Storage	Refer to "Section 10 - STABILITY AND REACTIVITY".
		Store locked up. Store container tightly closed in well-ventilated place.

Facilities storing or utilizing this material should be

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

	Japan Administration	Exposure Limits (Japan	TLVs (ACGIH)
	Level	Society for	
		Occupational Health)	
Methyl isopropyl ketone	Not listed	Not listed	TWA 20 ppm, STEL -
Chromium and its	Not listed	0.5mg/m3 as Cr3+	Not listed
compounds			
	Concentration standar	ds specified by the Minist	er of Health, Labour and

	Welfare		
	Concentration standard value for 8-hours exposure	Concentration standard value for short- term exposure/ceiling	
Methyl isopropyl ketone	Not listed	Not listed	
Chromium and its compounds	Not listed	Not listed	

Engineering Controls		Use local exhaust ventilation in case of production of fume or mist. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.
		Use explosion-proof electrical equipment and prevent from static electrocity.
Personal Protective Equipment	Respiratory Protection	Select and wear appropriate respiratory protective equipment based on risk assessments and other measures.
	Hand Protection	Select and wear appropriate safety gloves based on risk assessments and other measures.
	Eye/Face Protection	Select and wear appropriate face and eye protection based on risk assessments and other measures.
	Skin and Body Protection	Select and wear appropriate protective clothing and footwear based on risk assessments and other measures.
Section 9 - PHYSICAL AND	CHEMICAL PROPERTIES	
Physical State		Liquid
Form		Liquid
Colour		Black
Odour		Solvent odor
Melting Point/Freezing Point		−95°C (as Methyl isopropyl ketone)

**Boiling Point or Initial** 94°C (as Methyl isopropyl ketone) Boiling Point and Boiling Ranges Flammability Flammability Lower and Upper Explosion Lower Limit 1.2vol% (as Methyl isopropyl ketone) Limit / Flammability Limit **Upper Limit** 8vol% (as Methyl isopropyl ketone) Flash Point 0.1°C (Tag Closed Cup) 475°C(as Methyl isopropyl ketone) Auto-Ignition Temperature Decomposition No data available Temperature pН No data available **Kinematic Viscosity** 3mm2/sSolubility water: 6g/L(as Methyl isopropyl ketone) Partition Coefficient : n-0.84 (as Methyl isopropyl ketone) Octanol/Water Vapour Pressure 5.5kPa (20°C) (as Methyl isopropyl ketone) Density and/or Relative 0.86 Density **Relative Gas Density** No data available **Particle Characteristics** No data available as Methyl isopropyl ketone 95°C **Boiling Point or Initial Boiling Point and Boiling** Ranges 0.8046(16°C/4°C) Density and/or Relative Density Section 10 - STABILITY AND REACTIVITY Reactivity Does not react dangerously under nomal conditions. **Chemical Stability** Stable under normal conditions of use. Possibility of Hazardous Flammable Reaction Conditions to Avoid source of ignition. Incompatible Substances or No data available Mixtures Hazardous Decomposition No data available Products Other Data No data available Section 11 - TOXICOLOGICAL INFORMATION Acute Toxicity Oral Classification not possible since lots of the concentrations of unknown ingredients Dermal Classification not possible since lots of the concentrations of unknown ingredients. Inhalation (gas) (vapour) Classified as Category 4 since ATE is 2500 to (dust and mist) Unable to classify due to insufficient data. Skin Corrosion/Irritation ingredients is more than 10%. Serious Eye Damage/Eye

Irritation **Respiratory Sensitization** 

There is a risk of explosion due to impacts, friction, flame and other

Does not fall under gas based on GHS definitions.

Classified as Category 2 since the sum of Category 2 Classified as Category 2B since the sum of Eye Category 2B ingredients is more than 10%.

Unable to classify due to insufficient data.

Skin Sensitization Classification not possible since lots of the concentrations of unknown ingredients. Germ Cell Mutagenicity Classification not possible since lots of the concentrations of unknown ingredients. Unable to classify due to insufficient data. Carcinogenicity **Reproductive Toxicity** (Reproductive toxicity) Classified as Category 2 since one of the Category 2 ingredients is more than 3.0%. (Reproductive toxicity, effects on or via lactation) Unable to classify due to insufficient data. Specific Target Organ Classified as Category 3(narcotic effect) since the sum Toxicity (Single Exposure) of Category 3(narcotic effect) ingredients is more than 20% Classified as Category 3(respiratory tract irritation) since the sum of Category 3(respiratory tract irritation) ingredients is more than 20%. Specific Target Organ Unable to classify due to insufficient data. Toxicity (Repeated Exposure) Aspiration Hazard Unable to classify due to insufficient data. Section 12 - ECOLOGICAL INFORMATION Hazardous to the Aquatic Classification not possible since lots of the Environment, Short-Term concentrations of unknown ingredients. (Acute) Hazardous to the Aquatic Classification not possible since lots of the Environment, Long-Term concentrations of unknown ingredients. (Chronic) No data available Ecotoxicity Persistence No data available **Bioaccumulative Potential** No data available Mobility in Soil No data available Hazardous to the Ozone Unable to classify due to insufficient data. Laver Section 13 - DISPOSAL CONSIDERATIONS Because waste materials such as liquid waste, paper towels used to Residual waste wipe it up, or empty containers are flammable combustible materials, the section on "specially controlled industrial waste(Flammable waste oil)" from the Waste Management and Public Cleaning Law (Waste Management Law) is applicable. Either appropriately process in accordance with Waste Management and Public Cleaning Law, or commission a contractor licensed for transport or disposal of industrial waste requiring special management. Do not let wastewater, etc. used for cleaning machinery or containers flow directly onto the groundor in to the culverts. For waste materials generated by wastewater treatment, incineration, etc. either carry out processingin accordance with the Waste Management and Public Cleaning Law and related laws and regulations, or commission a licensed vendor to do so. When incinerating of waste materials, etc., do not use an incinerator without cleaning equipment, as harmful gas will be generated. Clarify the contents of waste materials and entrust disposal to a

> waste disposal company. Contaminated Empty containers should be treated as industrial wastes and not containers and allowed to contain waste. packaging

Section 14 - TRANSPORT INFO		
International Regulations	Regulatory Information by Sea	Conform to the provisions of IMO.
	UN No. Proper Shipping Name Class Packing Group Marine Pollutant Liquid Substance Transported in Bulk According to MARPOL 73/78, Annex II , the IBC Code	1210 PRINTING INK RELATED MATERIAL 3 II Not applicable Not applicable
	Regulatory Information by Air UN No.	Conform to the provisions of ICAO/IATA.
	Proper Shipping Name Class	PRINTING INK RELATED MATERIAL 3
Regulations in Japan	Packing Group Regulatory Information by Road	II Complies with the Fire Service Act.
	Regulatory Information by Sea	Conform to the provisions of the Ship Safety Law.
	UN No. Proper Shipping Name	1210 PRINTING INK RELATED MATERIAL
	Class Packing Group	3 П
	Marine Pollutant Liquid Substance Transported in Bulk	Not applicable Not applicable
	According to MARPOL 73/78, Annex II , the IBC Code	
	Regulatory Information by Air	Conform to the provisions of the Civil Aeronautics Law.
	UN No. Proper Shipping Name	1210 PRINTING INK RELATED MATERIAL
	Class	3
	Packing Group	Π
Emergency Response Guide Number		130
Section 15 - REGULATORY INF	ORMATION	
Industrial Safety and Health Act		Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Dangerous or Harmful Substances Subject to Be Indicated their
		Names, etc. (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Dangerous Substances -Flammable substances(Order Article Appended Table 1 part 4)
		Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached Table9)
		Chromium and its compounds (excluding chromic acid and chromate and dichromate and dichromate) (Number:142) (1%- 10%) (Trade Secrets)

		Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached Table9) Methyl propyl ketone(Number:590)(70%-80%)(Trade Secrets)
Industrial Safety and Health Act(after 2024/4/1)		Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2–1and part 2, Attached Table9)
		Chromium and its compounds (excluding hexavalent chromium compounds)(Number:142)(1%-10%)(Trade Secrets)
		Organic Solvent Poisoning Prevention Regulations Article 1-2 (Class 2 Organic Solvents, etc.), Enforcement Ordinance Appendix 6-2 Not applicable
Poisonous and Deleterious Substances Control Act		Not applicable
Act on Confirmation, etc. of Release Amounts of		Not applicable
Specific Chemical Substances in the Environment and Promotion		
of Improvements to the Management Thereof		
Fire Service Act		Hazardous Materials Category IV inflammable liquids Class I petroleums non water-soluble Packing Group II
Water Pollution Prevention Act		Specified substances (article 2, paragraph 4 of the Act, article 3 of the Enforcement Ordinance)
Foreign Exchange and		Import Trade Control Order Appended Table I part 16
Foreign Trade Act Ship Safety Law		Flammable liquids(Order Article 3,Appended Table I)
Aviation Law		Flammable liquids(Order Article 194,Appended Table I)
Section 16 - OTHER INFORMAT	ΓΙΟΝ	
	Industrial Safety and Health Act	Second-class organic solvents, etc.contain more than 5% of Second- class organic solvents.
		In the "15. Applicable laws" column, the materials for which label and SDS will be mandated are also listed. (Substance without a decree number.) Reiwa based on 0111 No. 1 from the Kiankahatsu, on January 11, 2022. )
		In the case where "composition and ingredient information" corresponds to the secret of the business, the description of the content is the conventional range display. However, it is possible to notify us separately by the method of information transmission agreed with the customer, such as a confidentiality agreement. For more information, please contact our sales representative.
		3-methyl-2-butanone and Methyl isopropyl ketone are the same substances. Methyl isopropyl ketone belongs to Methyl propyl ketone.
	Act on the Regulation of Manufacture and Evaluation of Chemical Substances	We have a Priority Assessment Chemical Substance posting threshold of $0.1\%$ or more.
		The posting of a Priority Assessment Chemical Substance in SDS is as of November 2019 as an effort.
	Foreign Exchange and Foreign Trade Act	In law, printing inks are not approved for export
	Fire Service Act	The flash point of Class I petroleums is less than 21 $\degree$ c.

Poisonous and Deleterious Substances Control Act	The deleterious substances is only applicable to the material, and the mixture is non-applicable.
RoHS Specified Substance Concentration	Substances treated as equipment are exempt from this law. Cd<100ppm Pb, Hg, Cr(VI), PBB, PBDE, DEHP, DBP, BBP, DIBP <1000ppm
Allowable concentration Standards Cited Literature	TLV-TWA: Threshold Limit Values-Time Weighted Average STEL (Short Term Exposure Limit JIS Z7253:2019 1) International Chemical Safety Cards 2) National Institute of Technology and Evaluation (NITE), Japan
	<ul> <li>3) Site for Safe Workplace by Ministry of Health, Labour and Welfare, Japan</li> <li>4) EZSDS(JCDB)</li> </ul>
Additional Information about This Product:	To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.