## Issue 2005.08.31 Revision 2024.10.02

## Safety Data Sheet (SDS) Section 1 - CHEMICALS AND COMPANY IDENTIFICATION Ink-1062K/Ink-K62 **Chemical Identifier** Product Code 1062K/JP-K62 **Reference Number** g Name of Supplier Hitachi Industrial Equipment Systems Co., Ltd. 1-1 Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Address 316-8502 Japan Department in Charge IJP ink Group, Marking Systems and Hoist Systems Division Phone Number +81-294-36-8682 Fax Number +81-294-36-8975 Mail Address aida-kohhei@hitachi-ies.co.jp **Emergency Phone** +81-294-36-8682 Number Recommended Use Industrial ink jet printers Restriction on Use If the product is to be used for applications other than those recommended, seek the judgment of an expert/chemical substance specialist, etc. Section 2 - HAZARDS IDENTIFICATION GHS Classification of the Chemical Physicochemical Flammable liquids Category 2 Health Hazards Acute toxicity (Inhalation: vapour) Category 4 Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2A Specific target organ toxicity (single exposure) Category 2(kidney) Specific target organ toxicity (single exposure) Category 3(narcotic effect, respiratory tract irritation) Specific target organ toxicity (repeated exposure) Category 1 (central nervous system, peripheral nervous system) Other hazards than mentioned above are Not classified or Classification not possible. GHS Label Elements Pictograms Signal Word Danger Hazard Statements H225 Highly flammable liquid and vapour H315 Causes skin irritation H319 Causes serious eye irritation H332 Harmful if inhaled H335 May cause respiratory irritation H336 May cause drowsiness or dizziness H371 May cause damage to kidney H372 Causes damage to central nervous system, peripheral nervous system through prolonged or repeated exposure Precautionary Statements Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.(P210)

Keep container tightly closed.(P233)

	Ground and bond container and receiving equipment.(P240)
	Use explosion-proof electrical, ventilating and lighting equipment.(P241)
	Use non-sparking tools.(P242)
	Take action to prevent static discharges.(P243)
	Do not breathe dust/fume/gas/mist/vapours/spray.(P260)
	Avoid breathing dust/fume/gas/mist/vapours/spray.(P261)
	Wash hand thoroughly after handling.(P264) Wash eye thoroughly after handling.(P264)
	Do not eat, drink or smoke when using this product.(P270)
	Use only outdoors or in a well-ventilated area.(P271)
	Wear protective gloves/protective clothing/eye protection/face protection.(P280)
Response	IF ON SKIN: Wash with plenty of soap and water.(P302+P352)
	IF ON SKIN or hair: Take off immediately all contaminated clothing. Rinse skin with water or shower.(P303+P361+P353)
	IF INHALED: Remove person to fresh air and keep comfortable for breathing.(P304+P340)
	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.(P305+P351+P338)
	IF exposed or concerned: Call a doctor.(P308+P311)
	Call a doctor if you feel unwell.(P312)
	Get medical advice and attention if you feel unwell.(P314)
	Specific treatment.(P321)
	If skin irritation occurs: Get medical advice/attention.(P332+P313)
	If eye irritation persists: Get medical advice/attention.(P337+P313)
	Take off contaminated clothing and wash it before reuse.(P362+P364)
	In case of fire: Use appropriate media to extinguish.(P370+P378)
Storage	Store in a well-ventilated place. Keep container tightly closed.(P403+P233)
	Store in a well-ventilated place. Keep cool.(P403+P235)
	Store locked up.(P405)
Disposal	Dispose of contents and container in accordance with local, regional and national regulations (to be specified).(P501)

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Distinction of Substance or Mixture

Mixture					
	Concentration or Its	Formula	ENCS No./IS	SHL No.	CAS RN
Name	Ranges (wt%)		ENCS No.	ISHL No.	
Methyl ethyl ketone	70–80	CH3CH2CO CH3	(2)-542	Registered	78-93-3
Chromium and its compounds	1–10	-	<b>U</b> .	Registered( Trade secret)	Trade secret

Section 4 - FIDST AID MEASURES	
Section 4 – FIRST AID MEASURES Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
	IF exposed or concerned: Call a doctor.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
	IF ON SKIN: Wash with plenty of soap and water.
	If skin irritation occurs: Get medical advice and attention.
	Specific treatment.
Eye Contact	IF exposed or concerned: Call a doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	If eye irritation persists: Get medical advice/attention.
	IF exposed or concerned: Call a doctor.
Ingestion	Rinse mouth. IF SWALLOWED: Call a doctor if you feel unwell.
	IF exposed or concerned: Call a doctor.
Section 5 - FIRE FIGHTING MEASURES Suitable Extinguishing Media	Use extinguishing agent suitable for type of surrounding
	fire.
Unsuitable Extinguishing Media	When dust occurs, use dry sand. Cylindric water.
Specific Hazards in Case of	Risk of producing harmful gases such as carbon
Fire Specific Fire Fighting	monoxide. Avoid inhalation of smoke or gases. Fight fire from upwind position if possible
	Keep away from sources of ignition and use appropriate extinguishing media.
	Prohibit unauthorized staff from entering the area around the fire.
Special Protective	Keep unnecessary people away. Use goggles in combination with dust mask, and another
Equipment and Precautions for Fire Fighters	protections as appropriate to situation.
Section 6 - ACCIDENTAL RELEASE MEASURES	
Personal Precautions,	Use goggles in combination with dust mask, and another
Protective Equipment and Emergency Procedures	protections as appropriate to situation.
	Large spills :Evacuate area.
Environmental Precautions	Ensure adequate ventilation. Do not discharge into the drains, surface waters or
	ground water directly.
Methods and Equipment for Containment and Cleaning Up	small spill : absorb with material such as non- combustible materialwash thoroughly after handling
Prevention Measures for	Large spills: Dike spills and dispose of in safe area. Keep away from sources of ignition and prepare
Secondary Accidents	extinguishing media.
	Risk of slipping. Spilled material forms slippery floor.
	Do not recklessly walk on the spillage.
Section 7 - HANDLING AND STORAGE	
Handling Technical Measures	Provide ventilation system and use necessary personal protective equipment as described in "Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION".
	Ground/bond container and receiving equipment.

	Use only non-sparking tools. Use explosion-proof electrical/ventilating/lighting.
	Take precautionary measures against static discharge.
	Use local exhaust ventilation in case of production of fume or mist. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.
Precautions for Safe Handling	Keep cool.
Harioling	Do not breathe dust/fume/gas/mist/vapours/spray.
	Wear protective gloves/eye protection/face protection.
	Do not eat, drink or smoke when using this product.
Prevents Handling of Incompatible Substances or	Wash hands thoroughly after handling. Use only outdoors or in a well−ventilated area. Refer to ″Section 10 - STABILITY AND REACTIVITY″.
Mixtures Conditions for Safe	Refer to "Section 10 - STABILITY AND REACTIVITY".
Storage	Store locked up.
Incompatible Substances or Mixtures Conditions for Safe	Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Refer to "Section 10 - STABILITY AND REACTIVITY". Refer to "Section 10 - STABILITY AND REACTIVITY".

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Storage

	Japan Administration Level		imits (Japan · Occupationa	TLVs (ACGIH) I
Methyl ethyl ketone	200ppm	200ppm(590mg/m3)		TWA 200 ppm, STEL 300 ppm
Chromium and its compounds	Not listed	0.5mg/m3 a	as Cr3+	Not listed
	Concentration standar	ds specified	by the Minist	er of Health, Labour and Welfare
	Concentration standard value for 8-hours exposure		Concentration standard value for short- term exposure/ceiling	
Methyl ethyl ketone	Not listed		Not listed	
Chromium and its compounds	Not listed		Not listed	
Engineering Controls		Use local exhaust ventilation in case of production of fume or mist.		
				ing this material should be sh facility and a safety shower.
		•	ion-proof elec electrocity.	ctrical equipment and prevent
Personal Protective Equipment	Respiratory Protection	on Select and wear appropriate respiratory protective equipment based on risk assessments and other measures.		
	Hand Protection	Wear appropriate protective equipment, including impervious or impermeable safety gloves, as circumstances dictate.		
			wear appropr ts and other r	iate safety gloves based on risk neasures.
	Eye/Face Protection	<ul> <li>Select and wear appropriate face and eye protection based on risk assessments and other measures.</li> </ul>		

	Skin and Body Protection	Wear appropriate protective equipment such as impervious and impermeable protective clothing and footwear, as circumstances dictate.
		Select and wear appropriate protective clothing and footwear based on risk assessments and other measures.
Section 9 - PHYSICAL AND CH	EMICAL PROPERTIES	
Physical State		Liquid
Form		Liquid
Colour		Black
Odour		Solvent odor
Melting Point/Freezing Point		No data available
Boiling Point or Initial Boiling Point and Boiling Ranges		℃ °C
Flammability		No data available
Lower and Upper Explosion Limit / Flammability Limit	Lower Limit	1.7vol%
	Upper Limit	11.4vol%
Flash Point		0.3°C (Tag Closed Cup)
Auto-Ignition Temperature		404°C
Decomposition Temperature		No data available
На		No data available
Kinematic Viscosity		No data available
Solubility		No data available
Partition Coefficient : n- Octanol/Water		No data available
Vapour Pressure		9.493kPa (20°C)
Density and∕or Relative Density		0.897
Relative Gas Density		No data available
Particle Characteristics		No data available
as Methyl ethyl ketone		
Melting Point/Freezing Point		-86.4°C
Boiling Point or Initial Boiling Point and Boiling Ranges		79.6°C
Density and/or Relative Density		0.8061
Section 10 - STABILITY AND R	EACTIVITY	
Reactivity		Does not react dangerously under nomal conditions.
Chemical Stability		Stable under normal conditions of use.
Possibility of Hazardous		Flammable
Reaction		
Conditions to Avoid		There is a risk of explosion due to impacts, friction, flame and other source of ignition.
Incompatible Substances or Mixtures		No data available
Hazardous Decomposition		No data available
Products Other Data		No data available
Section 11 - TOXICOLOGICAL I	INFORMATION	
Acute Toxicity	Oral	Unable to classify due to insufficient data.
-	Dermal	Unable to classify due to insufficient data.
	Inhalation	(gas)

Does not fall under gas based on GHS definitions.

	(vapour)
	Classified as Category 4 since ATE is 2500 to (dust and mist)
	Unable to classify due to insufficient data.
Skin Corrosion/Irritation	Classified as Category 2 since the sum of Category 2 ingredients is more than 10%.
Serious Eye Damage/Eye Irritation	Classified as Category 2A since the sum of Eye Category 2 ingredients is more than 10%.
Respiratory Sensitization	Classification not possible since lots of the concentrations of unknown ingredients.
Skin Sensitization	Classification not possible since lots of the concentrations of unknown ingredients.
Germ Cell Mutagenicity	Classification not possible since lots of the concentrations of unknown ingredients.
Carcinogenicity	Unable to classify due to insufficient data.
Reproductive Toxicity	(Reproductive toxicity) Unable to classify due to insufficient data.
	(Reproductive toxicity, effects on or via lactation)
	Unable to classify due to insufficient data.
Specific Target Organ Toxicity (Single Exposure)	Classified as Category 2(kidney) since one of the Category 2(kidney) ingredients is more than 10%.
	Classified as Category 3(narcotic effect) since the sum of Category 3(narcotic effect) ingredients is more than 20%.
	Classified as Category 3(respiratory tract irritation) since the sum of Category 3(respiratory tract irritation) ingredients is more than 20%.
Specific Target Organ Toxicity (Repeated Exposure)	Classified as Category 1(central nervous system) since one of the Category 1(central nervous system) ingredients is more than 10%.
	Classified as Category 1(peripheral nervous system) since one of the Category 1(peripheral nervous system) ingredients is more than 10%.
Aspiration Hazard	Classified as Classification not possible since the kinematic viscosity is unknown.
Section 12 - ECOLOGICAL INFORMATION	
Hazardous to the Aquatic	Classification not possible since lots of the
Environment, Short-Term (Acute)	concentrations of unknown ingredients.
Hazardous to the Aquatic Environment, Long-Term (Chronic)	Classification not possible since lots of the concentrations of unknown ingredients.
Ecotoxicity	No data available
Persistence	No data available
Bioaccumulative Potential	No data available
Mobility in Soil	No data available
Hazardous to the Ozone Layer	Unable to classify due to insufficient data.

Section 13 - DISPOSAL CONSIDERATIONS

	Residual waste	Because waste materials such as liquid waste, paper towels used to wipe it up, or empty containers are flammable combustible materials, the section on "specially controlled industrial waste(Flammable waste oil)" from the Waste Management and Public Cleaning Law (Waste Management Law) is applicable.
		Either appropriately process in accordance with Waste Management and Public Cleaning Law, or commission a contractor licensed for transport or disposal of industrial waste requiring special management.
		Do not let wastewater, etc. used for cleaning machinery or containers flow directly onto the groundor in to the culverts. $\label{eq:control}$
		For waste materials generated by wastewater treatment, incineration, etc. either carry out processingin accordance with the Waste Management and Public Cleaning Law and related laws and regulations, or commission a licensed vendor to do so.
		When incinerating of waste materials, etc., do not use an incinerator without cleaning equipment, as harmful gas will be generated.
		Clarify the contents of waste materials and entrust disposal to a waste disposal company.
	Contaminated containers and packaging	Empty containers should be treated as industrial wastes and not allowed to contain waste.
Section 14 - TRANSPORT INFO International Regulations		Conform to the provisions of IMO.
	by Sea	
	UN No. Proper Shipping Name	1210 PRINTING INK RELATED MATERIAL
	Class Packing Group	3 П
	Marine Pollutant	n Not applicable
	Liquid Substance Transported in Bulk According to MARPOL 73/78, Annex II, the IBC Code	Not applicable
	Regulatory Information by Air	Conform to the provisions of ICAO/IATA.
	UN No. Proper Shipping Name	1210 PRINTING INK RELATED MATERIAL
	Class Packing Group	З П
Regulations in Japan		Complies with the Fire Service Act.
	Regulatory Information by Sea	Conform to the provisions of the Ship Safety Law.
		1210 PRINTING INK RELATED MATERIAL
	Class Packing Group	3 Д
	Marine Pollutant	Not applicable
	Liquid Substance Transported in Bulk According to MARPOL 73/78, Annex II, the IBC Code	Not applicable
	Regulatory Information by Air	Conform to the provisions of the Civil Aeronautics Law.
	UN No. Proper Shipping Neme	
	Froper Shipping Name	PRINTING INK RELATED MATERIAL

Emergency Response Guide	Class Packing Group	3 II 130
Number		
Section 15 - REGULATORY INF Industrial Safety and Health Act	ORMATION	Ordinance on the Prevention of Organic Solvent Poisoning Paragraph 1 Article 1 part 4 (Second-class organic solvents, etc.), Enforcement Ordinance 2 of Appendix 6 the standards for work environment monitoring Article 65 part 2-1
		Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Dangerous Substances -Flammable substances(Order Article
		Appended Table 1 part 4) Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached Table9)
		Chromium and its compounds (excluding chromic acid and chromate and dichromate and dichromate) (Trade Secrets)
		Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached Table9)
		Methyl ethyl ketone (Number: 570) (Trade Secrets) Materials for special medical examinations and current handling workers(Industrial Safety and Health Act66 2 and Order for Enforcement of Industrial Safety and Health Act Article 22 (i))
		Chemical substances that damage the skin, etc., and harmful substances that absorb the skin (List of substances subject to Article 594-2, Paragraph 1 of the Safety and Health Regulations, 0531-9 issued on May 31, Reiwa 4, and 0704-1 and 5 of July 4, Reiwa 5)
Industrial Safety and Health Act(after 2024/4/1)		Methyl ethyl ketone Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached Table9)
Poisonous and Deleterious		Chromium and its compounds (excluding hexavalent chromium compounds)(Trade Secrets) Not applicable
Substances Control Act Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the		Not applicable
Management Thereof		
Fire Service Act Water Pollution Prevention Act Narcotics and Psychotropics Control Act		Hazardous Materials Category IV inflammable liquids Class I petroleums non water-soluble Packing Group II Specified substances (article 2, paragraph 4 of the Act, article 3 of the Enforcement Ordinance) raw materials for Narcotics or Psychotropics(Appended Table IV part 9, Order Article 4)

	Foreign Exchange and Foreign Trade Act		Import Trade Control Order Appended Table I part 16
			Import Trade Control Order Appended Table $ \mathrm{I\!I}$ (Import Approval )
	Ship Safety Law Aviation Law		Flammable liquids(Order Article 3,Appended Table I) Flammable liquids(Order Article 194,Appended Table I)
Se	ction 16 – OTHER INFORMAT	ION	
		Industrial Safety and Health Act	Second-class organic solvents, etc.contain more than 5% of Second- class organic solvents.
			In the "15. Applicable laws" column, the materials for which label and SDS will be mandated are also listed. (Substance without a decree number.) Reiwa based on 0111 No. 1 from the Kiankahatsu, on January 11, 2022. )
			In the case where "composition and ingredient information" corresponds to the secret of the business, the description of the content is the conventional range display. However, it is possible to notify us separately by the method of information transmission agreed with the customer, such as a confidentiality agreement. For more information, please contact our sales representative.
			2-butanone and methyl ethyl ketone, MEK and ethyl methyl ketone are the same substances.
		Act on the Regulation of Manufacture and Evaluation of Chemical Substances	We have a Priority Assessment Chemical Substance posting threshold of 0.1% or more.
			The posting of a Priority Assessment Chemical Substance in SDS is as of November 2019 as an effort.
		Foreign Exchange and Foreign Trade Act	In law, printing inks are not approved for export
		Fire Service Act Poisonous and Deleterious Substances Control Act	The flash point of Class I petroleums is less than 21 $^\circ$ c. The deleterious substances is only applicable to the material, and the mixture is non-applicable.
		RoHS Specified Substance Concentration	Substances treated as equipment are exempt from this law. Cd<100ppm Pb, Hg, Cr(VI), PBB, PBDE, DEHP, DBP, BBP, DIBP ${<}1000ppm$
		Allowable concentration Standards Cited Literature	TLV-TWA: Threshold Limit Values-Time Weighted Average STEL (Short Term Exposure Limit JIS Z7253:2019 1) International Chemical Safety Cards 2) National Institute of Technology and Evaluation (NITE), Japan
			<ul> <li>3) Site for Safe Workplace by Ministry of Health, Labour and Welfare, Japan</li> <li>4) EZSDS (JCDB)</li> </ul>
		Additional Information about This Product:	To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.