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Revision 2024.10.01

Safety Data Sheet (SDS)

Section 1 – CHEMICALS AND COMPANY IDENTIFICATION

Chemical Identifier	Ink-1027R/Ink-R27
Product Code	1027R/JP-R27
Reference Number	3
Name of Supplier	Hitachi Industrial Equipment Systems Co.,Ltd.
Address	1-1 Higashitaga-cho 1-chome,Hitachi-shi, Ibaraki-ken, 316-8502 Japan
Department in Charge	IJP ink Group, Marking Systems and Hoist Systems Division
Phone Number	+81-294-36-8682
Fax Number	+81-294-36-8975
Mail Address	aida-kohhei@hitachi-ies.co.jp
Emergency Phone Number	+81-294-36-8682
Recommended Use	Industrial ink jet printers
Restriction on Use	If the product is to be used for applications other than those recommended, seek the judgment of an expert/chemical substance specialist, etc.

Section 2 – HAZARDS IDENTIFICATION

GHS Classification of the Chemical

Physicochemical	Flammable liquids Category 2
Health Hazards	Acute toxicity (Inhalation: vapour) Category 4 Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2A Reproductive toxicity Category 1B Specific target organ toxicity (single exposure) Category 1 (visual organ, kidney, central nervous system, systemic toxicity) Specific target organ toxicity (single exposure) Category 3 (narcotic effect, respiratory tract irritation)  Specific target organ toxicity (repeated exposure) Category 1 (visual organ, nervous system, central nervous system)  Other hazards than mentioned above are Not classified or Classification not possible.

GHS Label Elements

Pictograms



Signal Word	Danger
Hazard Statements	H225 Highly flammable liquid and vapour H315 Causes skin irritation H319 Causes serious eye irritation H332 Harmful if inhaled H335 May cause respiratory irritation H336 May cause drowsiness or dizziness H360 May damage fertility or the unborn child H370 Causes damage to visual organ, kidney, central nervous system, systemic toxicity H372 Causes damage to visual organ, nervous system, central nervous system through prolonged or repeated exposure
Precautionary Statements	
Prevention	Obtain special instructions before use.(P201)

	<p>Do not handle until all safety precautions have been read and understood.(P202)</p> <p>Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.(P210)</p> <p>Keep container tightly closed.(P233)</p> <p>Ground and bond container and receiving equipment.(P240)</p> <p>Use explosion-proof electrical, ventilating and lighting equipment.(P241)</p> <p>Use non-sparking tools.(P242)</p> <p>Take action to prevent static discharges.(P243)</p> <p>Do not breathe dust/fume/gas/mist/vapours/spray.(P260)</p> <p>Avoid breathing dust/fume/gas/mist/vapours/spray.(P261)</p> <p>Wash hand thoroughly after handling.(P264)</p> <p>Wash eye thoroughly after handling.(P264)</p> <p>Do not eat, drink or smoke when using this product.(P270)</p> <p>Use only outdoors or in a well-ventilated area.(P271)</p> <p>Wear protective gloves/protective clothing/eye protection/face protection.(P280)</p>
Response	<p>IF ON SKIN: Wash with plenty of soap and water.(P302+P352)</p> <p>IF ON SKIN or hair: Take off immediately all contaminated clothing. Rinse skin with water or shower.(P303+P361+P353)</p> <p>IF INHALED: Remove person to fresh air and keep comfortable for breathing.(P304+P340)</p> <p>IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.(P305+P351+P338)</p> <p>IF exposed or concerned: Call a doctor.(P308+P311)</p> <p>IF exposed or concerned: Get medical advice/attention.(P308+P313)</p> <p>Call a doctor if you feel unwell.(P312)</p> <p>Get medical advice and attention if you feel unwell.(P314)</p> <p>Specific treatment.(P321)</p> <p>If skin irritation occurs: Get medical advice/attention.(P332+P313)</p> <p>If eye irritation persists: Get medical advice/attention.(P337+P313)</p> <p>Take off contaminated clothing and wash it before reuse.(P362+P364)</p> <p>In case of fire: Use appropriate media to extinguish.(P370+P378)</p>
Storage	<p>Store in a well-ventilated place. Keep container tightly closed.(P403+P233)</p> <p>Store in a well-ventilated place. Keep cool.(P403+P235)</p>
Disposal	<p>Store locked up.(P405)</p> <p>Dispose of contents and container in accordance with local, regional and national regulations (to be specified).(P501)</p>

### Section 3 – COMPOSITION / INFORMATION ON INGREDIENTS

As far as we know, the information that is listed here is accurate. However, the above-mentioned suppliers or their subsidiaries shall not be liable for the accuracy or completeness of the information described above.

## Distinction of Substance or Mixture

## Mixture

Chemical Name or Generic Name	Concentration or Its Ranges (wt%)	Formula	ENCS No./ISHL No.		CAS RN
			ENCS No.	ISHL No.	
Methyl ethyl ketone	55-65	CH <sub>3</sub> CH <sub>2</sub> CO CH <sub>3</sub>	(2)-542	Registered	78-93-3
Methanol	5-15	CH <sub>3</sub> OH	(2)-201	Registered	67-56-1
Chromium and its compounds	5-10	-	Registered(Trade secret)	Registered(Trade secret)	-

## Section 4 – FIRST AID MEASURES

## Inhalation

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

IF exposed or concerned: Call a doctor.

## Skin Contact

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice and attention.

Specific treatment.

IF exposed or concerned: Call a doctor.

## Eye Contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

## Ingestion

IF exposed or concerned: Call a doctor.

Rinse mouth.

IF SWALLOWED: Call a doctor if you feel unwell.

IF exposed or concerned: Call a doctor.

## Section 5 – FIRE FIGHTING MEASURES

## Suitable Extinguishing Media

Use extinguishing agent suitable for type of surrounding fire.

When dust occurs, use dry sand.

Cylindric water.

## Unsuitable Extinguishing Media

## Specific Hazards in Case of Fire

Risk of producing harmful gases such as carbon monoxide. Avoid inhalation of smoke or gases.

Fight fire from upwind position if possible

Keep away from sources of ignition and use appropriate extinguishing media.

Prohibit unauthorized staff from entering the area around the fire.

Keep unnecessary people away.

## Special Protective Equipment and Precautions for Fire Fighters

Use goggles in combination with dust mask, and another protections as appropriate to situation.

## Section 6 – ACCIDENTAL RELEASE MEASURES

## Personal Precautions, Protective Equipment and Emergency Procedures

Use goggles in combination with dust mask, and another protections as appropriate to situation.

Large spills :Evacuate area.

Ensure adequate ventilation.

## Environmental Precautions

Do not discharge into the drains, surface waters or ground water directly.

## Methods and Equipment for Containment and Cleaning Up

small spill : absorb with material such as non-combustible materialwash thoroughly after handling

Large spills: Dike spills and dispose of in safe area.

Prevention Measures for  
Secondary Accidents

Keep away from sources of ignition and prepare extinguishing media.  
Risk of slipping. Spilled material forms slippery floor.

Do not recklessly walk on the spillage.

## Section 7 – HANDLING AND STORAGE

## Handling

## Technical Measures

Provide ventilation system and use necessary personal protective equipment as described in "Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION".

Ground/bond container and receiving equipment.  
Use only non-sparking tools.  
Use explosion-proof electrical/ventilating/lighting.

Take precautionary measures against static discharge.

Use local exhaust ventilation in case of production of fume or mist.  
Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Precautions for Safe  
Handling

Keep cool.

Do not breathe dust/fume/gas/mist/vapours/spray.

Do not eat, drink or smoke when using this product.

Wash hands thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves/protective clothing/eye protection/face protection.

Prevents Handling of  
Incompatible  
Substances or  
Mixtures

Refer to "Section 10 – STABILITY AND REACTIVITY".

## Storage

Conditions for Safe  
Storage

Refer to "Section 10 – STABILITY AND REACTIVITY".

Store locked up.  
Store container tightly closed in well-ventilated place.

## Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

	Japan Administration Level	Exposure Limits (Japan Society for Occupational Health)	TLVs (ACGIH)
Methyl ethyl ketone	200ppm	200ppm(590mg/m <sup>3</sup> )	TWA 200 ppm, STEL 300 ppm
Methanol	200ppm	200ppm(260mg/m <sup>3</sup> )(skin)	TWA 200 ppm, STEL 250 ppm (Skin)
Chromium and its compounds	Not listed	0.5mg/m <sup>3</sup> as Cr <sup>3+</sup>	Not listed

	Concentration standards specified by the Minister of Health, Labour and Welfare	
	Concentration standard value for 8-hours exposure	Concentration standard value for short-term exposure/ceiling
Methyl ethyl ketone	Not listed	Not listed
Methanol	Not listed	Not listed
Chromium and its compounds	Not listed	Not listed

## Engineering Controls

Use local exhaust ventilation in case of production of fume or mist.

Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Use explosion-proof electrical equipment and prevent from static electricity.

Personal Protective Equipment	Respiratory Protection	Select and wear appropriate respiratory protective equipment based on risk assessments and other measures.
	Hand Protection	Wear appropriate protective equipment, including impervious or impermeable safety gloves, as circumstances dictate.
		Select and wear appropriate safety gloves based on risk assessments and other measures.
	Eye/Face Protection	Select and wear appropriate face and eye protection based on risk assessments and other measures.
	Skin and Body Protection	Wear appropriate protective equipment such as impervious and impermeable protective clothing and footwear, as circumstances dictate.
		Select and wear appropriate protective clothing and footwear based on risk assessments and other measures.

#### Section 9 – PHYSICAL AND CHEMICAL PROPERTIES

Physical State		Liquid
Form		Liquid
Colour		Red
Odour		Solvent odor
Melting Point/Freezing Point		No data available
Boiling Point or Initial Boiling Point and Boiling Ranges		79.6 °C
Flammability		No data available
Lower and Upper Explosion Limit / Flammability Limit	Lower Limit	No data available
	Upper Limit	No data available
Flash Point		-6°C (Tag Closed Cup)
Auto-Ignition Temperature		No data available
Decomposition Temperature		No data available
pH		No data available
Kinematic Viscosity		No data available
Solubility		Insoluble in the following materials: Cold water.
Partition Coefficient : n-Octanol/Water		No data available
Vapour Pressure		No data available
Density and/or Relative Density		0.903
Relative Gas Density		No data available
Particle Characteristics		No data available
as Methyl ethyl ketone		
Melting Point/Freezing Point		-86.4°C
Boiling Point or Initial Boiling Point and Boiling Ranges		79.6°C
Density and/or Relative Density		0.8061
as Methanol		

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Melting Point/Freezing Point	-93.9°C
Boiling Point or Initial Boiling Point and Boiling Ranges	64.1°C, 59.4°C(610mmHg), 39.9°C(260mmHg), 15°C(73mmHg)
Density and/or Relative Density	0.866(-59°C/4°C), 0.81(0°C/4°C), 0.8006(10°C/4°C), 0.7910(20°C), 0.7964(15°C/15°C)

## Section 10 – STABILITY AND REACTIVITY

Reactivity	Does not react dangerously under normal conditions.
Chemical Stability	Stable under normal conditions of use.
Possibility of Hazardous Reaction	Flammable
Conditions to Avoid	There is a risk of explosion due to impacts, friction, flame and other source of ignition.
Incompatible Substances or Mixtures	No data available
Hazardous Decomposition Products	No data available
Other Data	No data available

## Section 11 – TOXICOLOGICAL INFORMATION

Acute Toxicity	Oral	Unable to classify due to insufficient data.
	Dermal	Unable to classify due to insufficient data.
	Inhalation	(gas) Does not fall under gas based on GHS definitions.
Skin Corrosion/Irritation		(vapour) Classified as Category 4 since ATE is 2500 to (dust and mist) Unable to classify due to insufficient data.
		Classified as Category 2 since the sum of Category 2 ingredients is more than 10%.
		Classified as Category 2A since the sum of Eye Category 2A is more than 10%.
Serious Eye Damage/Eye Irritation		Classification not possible since lots of the concentrations of unknown ingredients.
Respiratory Sensitization		
Skin Sensitization		Classification not possible since lots of the concentrations of unknown ingredients.
Germ Cell Mutagenicity		Classification not possible since lots of the concentrations of unknown ingredients.
Carcinogenicity		Unable to classify due to insufficient data.
Reproductive Toxicity		(Reproductive toxicity) Classified as Category 1B since one of the Category 1B ingredients is more than 0.3%. (Reproductive toxicity, effects on or via lactation)
		Unable to classify due to insufficient data.
		Classified as Category 1(visual organ) since one of the Category 1(visual organ) ingredients is more than 10%.
Specific Target Organ Toxicity (Single Exposure)		Classified as Category 1(kidney) since one of the Category 1(kidney) ingredients is more than 10%. Classified as Category 1(central nervous system) since one of the Category 1(central nervous system) ingredients is more than 10%. Classified as Category 1(systemic toxicity) since one of the Category 1(systemic toxicity) ingredients is more than 10%.

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Specific Target Organ Toxicity (Repeated Exposure)	Classified as Category 3(narcotic effect) since the sum of Category 3(narcotic effect) ingredients is more than 20%.
	Classified as Category 3(respiratory tract irritation) since the sum of Category 3(respiratory tract irritation) ingredients is more than 20%.
	Classified as Category 1(visual organ) since one of the Category 1(visual organ) ingredients is more than 10%.
Aspiration Hazard	Classified as Category 1(nervous system) since one of the Category 1(nervous system) ingredients is more than 10%.
	Classified as Category 1(central nervous system) since one of the Category 1(central nervous system) ingredients is more than 10%.
	Classified as Classification not possible since the kinematic viscosity is unknown.
Section 12 – ECOLOGICAL INFORMATION	
Hazardous to the Aquatic Environment, Short-Term (Acute)	Classification not possible since lots of the concentrations of unknown ingredients.
Hazardous to the Aquatic Environment, Long-Term (Chronic)	Classification not possible since lots of the concentrations of unknown ingredients.
Ecotoxicity	No data available
Persistence	No data available
Bioaccumulative Potential	No data available
Mobility in Soil	No data available
Hazardous to the Ozone Layer	Unable to classify due to insufficient data.
Section 13 – DISPOSAL CONSIDERATIONS	
Residual waste	Because waste materials such as liquid waste, paper towels used to wipe it up, or empty containers are flammable combustible materials, the section on “specially controlled industrial waste(Flammable waste oil)” from the Waste Management and Public Cleaning Law (Waste Management Law) is applicable.
	Either appropriately process in accordance with Waste Management and Public Cleaning Law, or commission a contractor licensed for transport or disposal of industrial waste requiring special management.
	Do not let wastewater, etc. used for cleaning machinery or containers flow directly onto the ground or in to the culverts.
	For waste materials generated by wastewater treatment, incineration, etc. either carry out processing in accordance with the Waste Management and Public Cleaning Law and related laws and regulations, or commission a licensed vendor to do so.
	When incinerating of waste materials, etc., do not use an incinerator without cleaning equipment, as harmful gas will be generated.
Contaminated containers and packaging	Clarify the contents of waste materials and entrust disposal to a waste disposal company. Empty containers should be treated as industrial wastes and not allowed to contain waste.
Section 14 – TRANSPORT INFORMATION	
International Regulations	Regulatory Information Conform to the provisions of IMO.
	by Sea
	UN No. 1210
	Proper Shipping Name PRINTING INK RELATED MATERIAL

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	Class	3
	Packing Group	II
	Marine Pollutant	Not applicable
	Liquid Substance	Not applicable
	Transported in Bulk	
	According to MARPOL	
	73/78, Annex II, the	
	IBC Code	
	Regulatory Information	Conform to the provisions of ICAO/IATA.
	by Air	
	UN No.	1210
	Proper Shipping Name	PRINTING INK RELATED MATERIAL
	Class	3
	Packing Group	II
Regulations in Japan	Regulatory Information	Complies with the Fire Service Act.
	by Road or Rail	
	Regulatory Information	Conform to the provisions of the Ship Safety Law.
	by Sea	
	UN No.	1210
	Proper Shipping Name	PRINTING INK RELATED MATERIAL
	Class	3
	Packing Group	II
	Marine Pollutant	Not applicable
	Liquid Substance	Not applicable
	Transported in Bulk	
	According to MARPOL	
	73/78, Annex II, the	
	IBC Code	
	Regulatory Information	Conform to the provisions of the Civil Aeronautics Law.
	by Air	
	UN No.	1210
	Proper Shipping Name	PRINTING INK RELATED MATERIAL
	Class	3
	Packing Group	II
Emergency Response Guide		130
Number		
Section 15 – REGULATORY INFORMATION		
Industrial Safety and Health		Ordinance on the Prevention of Organic Solvent Poisoning Paragraph
Act		1 Article 1 part 4 (Second-class organic solvents, etc.), Enforcement
		Ordinance 2 of Appendix 6
		the standards for work environment monitoring Article 65 part 2-1
		Dangerous or Harmful Substances Subject to Be Indicated their
		Names, etc.
		(Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Dangerous or Harmful Substances Subject to Be Indicated their
		Names, etc.
		(Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9)
		Dangerous Substances –Flammable substances(Order Article
		Appended Table 1 part 4)
		Hazardous Substances to be notified in terms of Whose Names,etc
		.(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached
		Table9)
		Chromium and its compounds (excluding chromic acid and
		chromate and dichromate and dichromate) (Trade Secrets)
		Hazardous Substances to be notified in terms of Whose Names,etc
		.(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached
		Table9)
		Methanol(Number:560) (Trade Secrets)

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	Methyl ethyl ketone (Number: 570) (Trade Secrets) Materials for special medical examinations and current handling workers (Industrial Safety and Health Act 66 2 and Order for Enforcement of Industrial Safety and Health Act Article 22 (ii))
	Chemical substances that damage the skin, etc., and harmful substances that absorb the skin (List of substances subject to Article 594-2, Paragraph 1 of the Safety and Health Regulations, 0531-9 issued on May 31, Reiwa 4, and 0704-1 and 5 of July 4, Reiwa 5)
Industrial Safety and Health Act (after 2024/4/1)	Methanol Methyl ethyl ketone Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. (Article 57 part 1, Order Article 18 part 1 and 2, Attached Table 9)
	Hazardous Substances to be notified in terms of Whose Names, etc. (Article 57 part 2, Order Article 18 part 2-1 and part 2, Attached Table 9)
Poisonous and Deleterious Substances Control Act	Chromium and its compounds (excluding hexavalent chromium compounds) (Trade Secrets) Not applicable
Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof	Not applicable
Fire Service Act	Hazardous Materials Category IV inflammable liquids Class I petroleum non water-soluble Packing Group II
Water Pollution Prevention Act	Specified substances (article 2, paragraph 4 of the Act, article 3 of the Enforcement Ordinance)
Narcotics and Psychotropics Control Act	raw materials for Narcotics or Psychotropics (Appended Table IV part 9, Order Article 4)
Foreign Exchange and Foreign Trade Act	Import Trade Control Order Appended Table I part 16  Import Trade Control Order Appended Table II (Import Approval)
Ship Safety Law	Flammable liquids (Order Article 3, Appended Table I)
Aviation Law	Flammable liquids (Order Article 194, Appended Table I)
Section 16 – OTHER INFORMATION	
Industrial Safety and Health Act	Second-class organic solvents, etc. contain more than 5% of Second-class organic solvents.  In the “15. Applicable laws” column, the materials for which label and SDS will be mandated are also listed. (Substance without a decree number.) Reiwa based on 0111 No. 1 from the Kankahatsu, on January 11, 2022.)  In the case where “composition and ingredient information” corresponds to the secret of the business, the description of the content is the conventional range display. However, it is possible to notify us separately by the method of information transmission agreed with the customer, such as a confidentiality agreement. For more information, please contact our sales representative.
Act on the Regulation of Manufacture and Evaluation of Chemical Substances	2-butanone and methyl ethyl ketone, MEK and ethyl methyl ketone are the same substances. We have a Priority Assessment Chemical Substance posting threshold of 0.1% or more.

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	The posting of a Priority Assessment Chemical Substance in SDS is as of November 2019 as an effort.
Foreign Exchange and Foreign Trade Act	In law, printing inks are not approved for export
Fire Service Act	The flash point of Class I petroleums is less than 21 ° c.
Poisonous and Deleterious Substances Control Act	The deleterious substances is only applicable to the material, and the mixture is non-applicable.
RoHS Specified Substance Concentration	Substances treated as equipment are exempt from this law. Cd<100ppm Pb, Hg, Cr(VI), PBB, PBDE, DEHP, DBP, BBP, DIBP <1000ppm
Allowable concentration Standards	TLV-TWA: Threshold Limit Values-Time Weighted Average STEL (Short Term Exposure Limit JIS Z7253:2019
Cited Literature	1) International Chemical Safety Cards 2) National Institute of Technology and Evaluation (NITE), Japan  3) Site for Safe Workplace by Ministry of Health, Labour and Welfare, Japan 4) EZSDS(JCDB)
Additional Information about This Product:	To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.