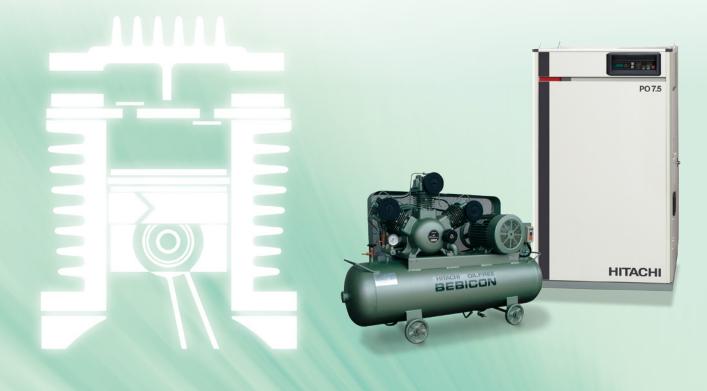
Hitachi Small Air Compressor

# HITACHI



# BEBICON GENERAL CATALOG



# **High Quality and High Reliability with Long History**



# Hitachi small compressors overview

Model				Reciprocating				Scr	oll
Type ated	OIL FREE	BEBICON	Oi <b>l-</b> Lu	bricated BEBIC	ON	OIL FREE Boo	oster BEBICON	OIL FREE Scroll Air Compressor	Nitrogen
utput kW)	Horizontal Tank	Package Type	Horizontal Tank	Vertical Tank	Package Type	Tank Mount	Package Type	Package Type	generator
0.4	•								
0.75	•	•	•		•				
1.5	•	•	•		•	•		•	
2.2	•	•	•		•			•	•
3.7	•	•	•			•	•	•	•
5.5	•	•	•		•			•	۲
7.5	•	•	•		•		•	•	٠
11	•	•	•		•	•	•	•	•
15		•	•					•	•
22								•	•
30								•	
33								•	

**Control Method** 

Automatically switch between Load/Unload operation
Automatically Start/Stop the operation of compress Energy-saving is possible when compressed air is N
PUSC (Pressure Unloader Select Control) Automatically select between Pressure Switch Type the control of microcomputer
Pressure can be maintained between certain levels
Automatically control the number of compressor heat Energy-saving can be obtained.
Optimized max pressure is automatically controlled Energy-saving can be obtained.

# How to choose a **BEBICON** compressor

<ol> <li>Select the appropriate compressor type based on your specific requirements.</li> <li>Determine the necessary pressure and air capacity:         <ul> <li>-1: Set the pressure at least 0.2 MPa above the required working pressure.</li> <li>-2: Plan for an air capacity 10-20% greater than you need.</li> </ul> </li> </ol>	(
<ol> <li>Choose a suitable control method.</li> <li>Verify the specifications of the power source (voltage, phase, frequency).</li> <li>Review local noise regulations.</li> </ol>	(
Important Notes:	
•Confirm the power source frequency when placing your order.	(
<ul> <li>For oil-lubricated compressors, avoid excessive intermittent operation to prevent oil emulsification.</li> <li>Contact your local dealer or Hitachi representative for assistance with model selection.</li> </ul>	(

# **Hitachi Genuine Parts**

Using Hitachi genuine parts ensures maximum energy savings, prevents degradation in production line performance, and protects your compressors from malfunction or breakdown. Don't compromise your system's performance with imitation parts—maintain your air compressor's health by using Hitachi Genuine Parts.

ion by the pressure adjustment valve

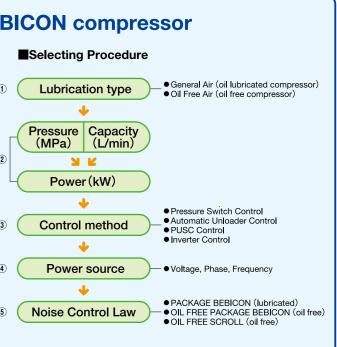
sor in order to maintain certain range of pressure NOT needed, since motor stops.

be and Auto Unloader Type to respond to the need of compressed air under

under inverter drive. Energy-saving can be obtained.

eads in operation to respond to the need of compressed air

by monitoring the condition of air delivery.

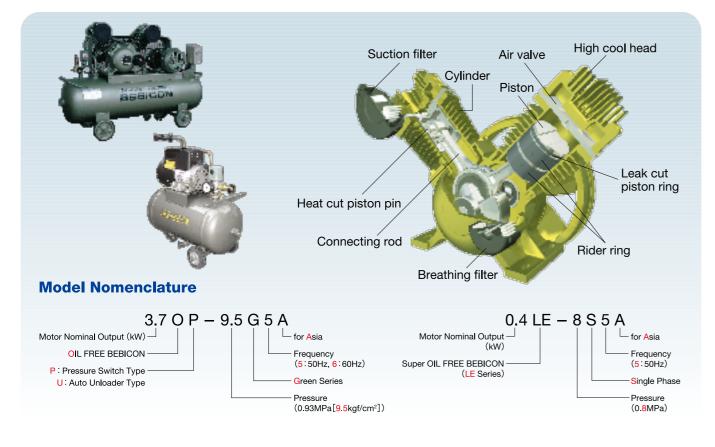






# **OIL FREE BEBICON** (0.4–11kW)

# No lubrication required, delivering clean air.

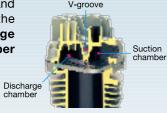


# **High Cooling Head**

High Cooling Head with large aluminum alloy ventilated rib improves heat radiation and air capacity. In addition, V-groove located between discharge and suction chamber reduces the heat transfer from discharge chamber to suction chamber and improves air capacity.



HIGH COOLING HEAD



# Lead Air Valve

Lead Air Valve of I-shaped stainless steel suction air valve improves air capacity and durability against rusting.





Back Side



**Specifications** 

Model

kW

PH

0.4LE-8S5A

0.45

1

**Control Method** 

Item · Unit Motor Nominal

Power Source

Output

Max. Discharge Pressure	MPa	0.8				0.	93				0.83	
Air Capacity	L/min	42	7	75 165			24	40	405	605	880	1,285
Displacement	L/min	88	13	39	27	78	41	12	646	981	1,347	1,987
Air Tank Vo <b>l</b> ume	L	20	8	0	8	0	9	0	125	150	235	290
Air Outlet	-				1/4B×1				3/88	3×1	3/48	3×1
Standard Accessories	_	Pressure Gauge, Safety Valve, Stop Valve			Pressure Ga	uge, Safety \	/alve, Hose (	Joint, Belt Co	over, Silence	er, Stop Valve	9	
Externa <b>l</b> Dimensions (W×D×H)	mm	600×322 ×608	1,173×3	880×852	1,173×431 ×897	1,173×393 ×897	1,283×434 ×825	1,283×403 ×825	1,345×423 ×913	1,470×482 ×995	1,674×552 ×1,045	2,014×646 ×1,153
Weight	kg	30	84	77	105	93	139	122	163	208	278	385

3

1.5

1

0.750P-9.5GS5A 0.750P-9.5G5A 1.50P-9.5GS5A 1.50P-9.

0.750P-9.5GS6A 0.750P-9.5G6A 1.50P-9.5GS6A 1.50P-9.

3

0.75

3. Hitachi air compressors are not designed, intended or approved for breathing air Note: 1. Use the compressor at a place where ambient temperature is 0 (at which there is no freeze of drain water) to 40°C. applications

2. Discharge air capacity is the value obtained by converting the volume of air discharged at the maximum pressure into the suction state (atmospheric pressure).For guaranteed values, contact your nearest dealer or Hitachi local representative offices.

## Oil free BEBICON (Horizontal Tank Mount type, Auto Unloader Control)

Control Meth	od				Auto Unloa	der Control			
	Model	1.50U-9.5GS5A	1.50U-9.5G5A	2.20U-9.5GS5A	2.20U-9.5G5A	3.70U-9.5G5A	5.50U-9.5G5A	7.50U-8.5GA5A	110U-8.5GA5A
Item · Unit		1.50U-9.5GS6A	1.50U-9.5G6A	2.20U-9.5GS6A	2.20U-9.5G6A	3.70U-9.5G6A	5.50U-9.5G6A	7.50U-8.5GA6A	110U-8.5GA6A
Motor Nominal Output	kW	1.5		2.	.2	3.7	5.5	7.5	11
Power Source	PH	1	3	1	3		:	3	
Max. Discharge Pressure	MPa			0.9	93			0.	83
Air Capacity	L/min	16	5	24	10	405	605	880	1,285
Displacement	L/min	2	78	4	12	646	981	1,347	1,987
Air Tank Volume	L	8	)	9	0	125	150	235	290
Air Outlet	-		1/48	3×1		3/88	3×1	3/4	B×1
Standard Accessories	_		Pre	ssure Gauge, Saf	ety Valve, Hose	loint, Belt Cover,	Silencer, Stop Va	alve	
External Dimensions (W×D×H)	mm	1,173×431×913 1,173×393×913		1,283×434×852 1,283×403×852		1,345×423×942	1,470×482×1,010	1,674×550×1,076	2,014×646×1,153
Weight	kg	121	110	150	129	158	201	282	400

Note: 1. Use the compressor at a place where ambient temperature is 0 (at which there is no freeze of drain water) to 40°C. 3. Hitachi air compressors are not designed, intended or approved for breathing air applications

2. Discharge air capacity is the value obtained by converting the volume of air discharged at the maximum pressure into the suction state (atmospheric pressure).For guaranteed values, contact your nearest dealer or Hitachi local representative offices.

# Heat Cut Piston Pin & Leak Cut Piston Ring Heat Cut Piston Pin of heat-insulating material reduces

heat transfer from the **piston** to the **needle bearing** and keeps bearing in relatively low temperature and improves Cylinder the reliability.

Leak Cut Piston Ring of specially shaped abutment joint reduces air leakage and improves air capacity.





# PISTON PIN

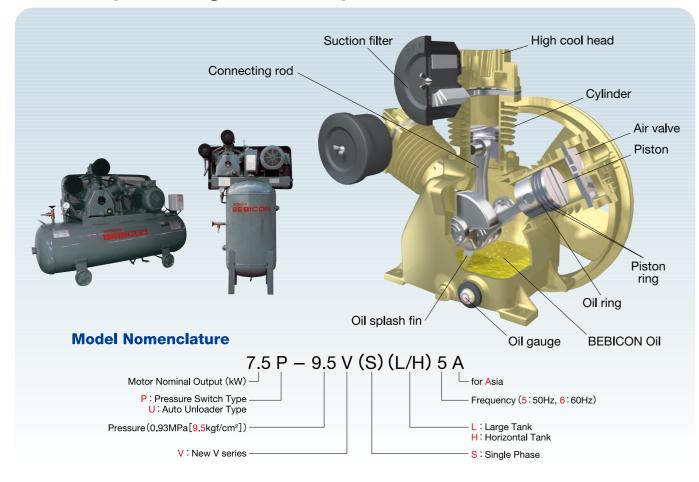
## Oil free BEBICON (Horizontal Tank Mount type, Pressure Switch Control)

ressu	re Switch C	Control				
.5G5A	2.20P-9.5GS5A	2.20P-9.5G5A	3.70P-9.5G5A	5.50P-9.5G5A	7.50P-8.5GA5A	110P-8.5GA5A
.5G6A	2.20P-9.5GS6A	2.20P-9.5G6A	3.70P-9.5G6A	5.50P-9.5G6A	7.50P-8.5GA6A	110P-8.5GA6A
	2.	.2	3.7	5.5	7.5	11
	1	3		3	3	
0.9	93				0.	83
	24	40	405	605	880	1,285
	41	12	646	981	1,347	1,987
	9	0	125	150	235	290
			3/8	3×1	3/41	3×1



# **Oil-Lubricated BEBICON** (0.75-15kW)

# The standard small compressor with outstanding durability and high reliability.



# **Specifications**

### Oil-lubricated BEBICON (Horizontal Tank Mount type, Pressure switch Control)

Control Methe	od					Pressure Sw	vitch Control					
	Model	0.75P-9.5VS5A	0.75P-9.5V5A	1.5P-9.5VS5A	1.5P-9.5V5A	2.2P-9.5VS5A	2.2P-9.5V5A	3.7P-9.5V5A	5.5P-9.5V5A	7.5P-9.5V5A	11P-9.5V5A	
Item · Unit		0.75P-9.5VS6A	0.75P-9.5V6A	1.5P-9.5VS6A	1.5P-9.5V6A	2.2P-9.5VS6A	2.2P-9.5V6A	3.7P-9.5V6A	5.5P-9.5V6A	7.5P-9.5V6A	11P-9.5V6A	
Motor Nominal Output	kW	0.	75	1.	.5	2	.2	3.7	5.5	7.5	11	
Power Source	PH	1	3	1	3	1	3		3	3		
Max. Discharge Pressure	MPa					0.	93					
Air Capacity	L/min	8	0	165 265			35	440	630	840	1,200	
Displacement	L/min	12	26	25	57	38	36	541	795	1,027	1,546	
Air Tank Volume	L	6	2	8	80 90			125	150	260		
Air Outlet	-			1/4	B×1	-		3/8	3×1	3/4B×1		
Standard Accessories	_			Pressure (	Gauge, Safety	Valve, Hose	Joint, Belt Co	ver, Silencer, S	Stop Valve			
External Dimensions(W×D×H)	mm	931×37	76×804	1,173×418 ×855	1,173×380 ×855	1,283×434 ×860	1,283×403 ×860	1,345×428 ×923	1,470×482 ×932	1,674×556 ×1,094	1,793×611 ×1,098	
Weight	kg	71	64	91	80	114	97	125	186	242	308	

Note: 1. Use the compressor at a place where ambient temperature is 0 (at which there is no freeze of drain water) to 40°C. 2. Discharge air capacity is the value obtained by converting the volume of

air discharged at the maximum pressure into the suction state (atmospheric pressure).For guaranteed values, contact your nearest dealer or Hitachi local representative offices.

3. Hitachi air compressors are not designed, intended or approved for breathing air applications.

### Oil-lubricated BEBICON (Horizontal Tank Mount type, Auto Unloader Control)

	bd	Auto Unloader Control           0.75U-9.5VS5A         1.5U-9.5VS5A         1.5U-9.5V5A         1.5U-9.5V5A         1.5U-9.5V5A         1.5U-9.5V5A         11U-9.5V5A         15U-9.5V5A											
	Model	0.75U-9.5VS5A	0.75U-9.5V5A	1.5U-9.5VS5A	1.5U-9.5V5A	2.2U-9.5VS5A	2.2U-9.5V5A	3.7U-9.5V5A	5.5U-9.5V5	A 7.5U-9.5V5/	11U-9.5V5A	15U-9.5V5A	
Item · Unit											11U-9.5V6A		
Motor Nominal Output	kW	0.7	75	1.	.5	2	.2	3.7	5.5	7.5	11	15	
Power Source	PH	1	3	1	3	1	3			3			
Max. Discharge Pressure	MPa					0.	93						
Air Capacity	L/min	8	C	16	35	2	65	440	630	840	1,200	1,650	
Displacement	L/min	12	6	25	57	3	86	541	795	1,027	1,546	2,091	
Air Tank Volume	L	62	2	8	0	ę	0	125	150	235	260	290	
Air Outlet	_		1/4B×1 3/8B×1 3/4B×1							1B×1			
Standard Accessories	_		S Pressure Gauge, Safety Valve, Hose Joint, Belt Cover, Silencer, Stop Valve S									Pressure Gauge Safety Valve, Belt Cover, Silencer, Stop Valve	
External Dimensions (W×D×H)	mm	931×37	6×816	1,173×418 ×867	1,173×380 ×867	1,283×434 ×894	1,283×403 ×894	1,345×428 ×948	1,470×48 ×979	2 1,674×54 ×1,103	7 1,793×611 ×1,103	2,014×734 ×1,221	
	ka	80 75 96 85 134 126 160 202 255 326											
Weight	kg	80	75	96	85	134	126	160	202	255	326	448	
Weight Oil-lubrica Control Metho	ited I					t type, P		Switch C		255	326	448	
Oil-lubrica	ited I	BEBICON	l (Horizo	ontal Tan	k Moun	t type, P Press	ressure ure Switch (	Switch C	Control)		326 5.5P-9.5VH5A		
Oil-lubrica	ited I	BEBICON 0.75P-9.5VSL5/	1 (Horizo	ontal Tan 5A 1.5P-9.5VS	1k Moun	t type, P Press VL5A 2.2P-9.	ressure ure Switch ( 5VSL5A 2.2P-	Switch C Control 9.5VL5A 3.7P	<b>Control)</b> -9.5VL5A 3	7P-14VH5A (		7.5P-14VH5A	
Control Mether Control Mether Item · Unit Motor Nominal Output	ited I	<b>BEBICON</b> 0.75P-9.5VSL5/ 0.75P-9.5VSL6/ 0	<b>1 (Horizo</b> 0.75P-9.5VL 0.75P-9.5VL .75	5A 1.5P-9.5VS 6A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	<b>Control)</b> -9.5VL5A 3	7P-14VH5A ( 7P-14VH6A ( 3.7	5.5P-9.5VH5A	7.5P-14VH5A	
Control Mether Control Mether Item · Unit Motor Nominal Output Power Source	nted I od Model	0.75P-9.5VSL5/ 0.75P-9.5VSL6/	A (Horizo A 0.75P-9.5VL A 0.75P-9.5VL	ontal Tan 5A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5	t type, P Press VL5A 2.2P-9.	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P	<b>Control)</b> -9.5VL5A 3 -9.5VL6A 3	7P-14VH5A { 7P-14VH6A {	5.5P-9.5VH5A 5.5P-9.5VH6A	7.5P-14VH5A 7.5P-14VH6A	
Control Mether Control Mether Item · Unit Motor Nominal Output	nted I od Model kW	<b>BEBICON</b> 0.75P-9.5VSL5/ 0.75P-9.5VSL6/ 0	<b>1 (Horizo</b> 0.75P-9.5VL 0.75P-9.5VL .75	5A 1.5P-9.5VS 6A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	<b>Control)</b> -9.5VL5A 3 -9.5VL6A 3	7P-14VH5A ( 7P-14VH6A ( 3.7	5.5P-9.5VH5A 5.5P-9.5VH6A	7.5P-14VH5A 7.5P-14VH6A	
Control Metho Item · Unit Motor Nominal Output Power Source Max. Discharge	Model kW PH	<b>3EBICON</b> 0.75P-9.5VSL5 <i>I</i> 0.75P-9.5VSL6 <i>I</i> 0 1	<b>1 (Horizo</b> 0.75P-9.5VL 0.75P-9.5VL .75	5A 1.5P-9.5VS 6A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5 3	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	<b>Control)</b> -9.5VL5A 3 -9.5VL6A 3	7P-14VH5A ( 7P-14VH6A ( 3.7	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5	7.5P-14VH5A 7.5P-14VH6A	
Control Metho Item · Unit Motor Nominal Output Power Source Max. Discharge Pressure	Model kW PH MPa	<b>3EBICON</b> 0.75P-9.5VSL5 <i>4</i> 0.75P-9.5VSL6 <i>4</i> 0 1	A (Horizo 0.75P-9.5VL4 0.75P-9.5VL4 .75 3	5A 1.5P-9.5VS 6A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5 3 0.93	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	-9.5VL5A 3 -9.5VL6A 3 3.7	7P-14VH5A 7P-14VH6A 3.7 3	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37	7.5P-14VH5A 7.5P-14VH6A 7.5	
Control Metho Item · Unit Motor Nominal Output Power Source Max. Discharge Pressure Air Capacity	hted I Model kW PH MPa L/min	<b>3EBICON</b> 0.75P-9.5VSL5 <i>4</i> 0.75P-9.5VSL6 <i>4</i> 0 1	I         (Horizon)           0.75P-9.5VL1         0.75P-9.5VL1           0.755         3           80         80	5A 1.5P-9.5VS 6A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5 3 0.93 165	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	ressure ure switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	-9.5VL5A 3 -9.5VL6A 3 3.7 440	7P-14VH5A 7P-14VH6A 3.7 3 400	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550	7.5P-14VH5A 7.5P-14VH6A 7.5 760	
Item · Unit Motor Nominal Output Power Source Max. Discharge Pressure Air Capacity Displacement	hted I Model kW PH L/min L/min	<b>3EBICON</b> 0.75P-9.5VSL5 <i>4</i> 0.75P-9.5VSL6 <i>4</i> 0 1	I         (Horizonal Content of the second seco	5A 1.5P-9.5VS 5A 1.5P-9.5VS 1	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5 1.5 3 0.93 165 257	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	<b>ressure</b> <b>ure Switch (</b> 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2 2.2 2.5 386	Switch ( Control 9.5VL5A 3.7P 9.5VL6A 3.7P 3	-9.5VL5A 3 -9.5VL6A 3 3.7 440 541	7P-14VH5A 7P-14VH6A 3.7 3 400	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550 714 230	7.5P-14VH5A 7.5P-14VH6A 7.5 760	
Item · Unit Motor Nominal Output Power Source Max. Discharge Pressure Air Capacity Displacement Air Tank Volume Air Outlet Standard Accessories	hted I Model kW PH L/min L/min	<b>3EBICON</b> 0.75P-9.5VSL5 <i>4</i> 0.75P-9.5VSL6 <i>4</i> 0 1	I         (Horizonal Content of the second seco	5A         1.5P-9.5VS           5A         1.5P-9.5VS           1         1           1         1	L5A 1.5P-9.5 1.6A 1.5P-9.5 1.5 3 0.9 165 257 150 1/4B×1 rre Gauge, S	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9.	ressure Jove Switch ( SVSL5A 2.2P- 2.2 2.2 265 386 170 Hose Joint,	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P 3 3 3 Belt Cover, 5	-9.5VL5A 3 -9.5VL6A 3 3.7 440 541 170 /8B×1 Silencer, Str	7P-14VH5A 7P-14VH6A 3.7 3 400 487 3/8B 3/8B	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550 714 230 ×1	7.5P-14VH5A 7.5P-14VH6A 7.5 760 973 3/4B×1	
Oil-lubrica     Control Methe     Item · Unit     Motor Nominal     Output     Power Source     Max. Discharge     Pressure     Air Capacity     Displacement     Air Tank Volume     Air Outlet     Standard	hted I Model kW PH L/min L/min	BEBICON 0.75P-9.5VSL5/ 0.75P-9.5VSL6/ 0 1	I         (Horizonal Content of the second seco	5A         1.5P-9.5VS           5A         1.5P-9.5VS           1         1	L5A 1.5P-9.5 1.6A 1.5P-9.5 1.5 3 0.9 165 257 150 1/4B×1 rre Gauge, S	t type, P Press VL5A 2.2P-9. VL6A 2.2P-9. 3 3 afety Valve, 435 1,775 1 ×8	ressure           ure Switch (           5VSL5A         2.2P-           2.2         2.2           265         386           170         1.00           Hose Joint,         ×436           1.77         08	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P 3 3 3 Belt Cover, \$ 5×435 1,7	-9.5VL5A 3 -9.5VL6A 3 3.7 440 541 170 /8B×1 Silencer, Str	7P-14VH5A 8 7P-14VH6A 8 3.7 3 400 487 3/8B	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550 714 230	7.5P-14VH5A 7.5P-14VH6A 7.5 760 973	

	bd	Auto Unloader Control																
	Model	0.75U-9.5VS5A	0.75U-9.5V5A	1.5U-9.5VS5A	1.5U-9.5V5A	2.2U-9.5VS5A	2.2U-9.5V5A	3.7U-9.5V5A	5.5U-9.5V5	A 7.5U-9.5V5/	11U-9.5V5A	15U-9.5V5A						
Item · Unit											11U-9.5V6A							
Motor Nominal Output	kW	0.7	'5	1.	5	2	.2	3.7	5.5	7.5	11	15						
Power Source	PH	1	3	1	3	1	3			3								
Max. Discharge Pressure	MPa					0.	93											
Air Capacity	L/min	80	)	16	65	20	65	440	630	840	1,200	1,650						
Displacement	L/min	126 257 386 541 795 1,027					1,027	1,546	2,091									
Air Tank Volume	L	62	2	8	0	9	0	125	150	235	260	290						
Air Outlet	_		1/4B×1 3/8B×1 3/4B×1									1B×1						
Standard Accessories	_		Sa Pressure Gauge, Safety Valve, Hose Joint, Belt Cover, Silencer, Stop Valve Si Si									Pressure Gauge, Safety Valve, Belt Cover, Silencer, Stop Valve						
External Dimensions (W×D×H)	mm	931×37	6×816	1,173×418 ×867	1,173×380 ×867	1,283×434 ×894	1,283×403 ×894	1,345×428 ×948	1,470×48 ×979	2 1,674×547 ×1,103	931×376×816 1,173×418 1,173×380 1,283×434 1,283×403 1,345×428 1,470×482 1,674×547 1,793×611 2 ×867 ×867 ×894 ×894 ×948 ×979 ×1,103 ×1,103							
	Lun																	
Weight	kg	80	75	96	85	134	126	160	202	255	326	448						
Oil-lubrica	ited I					t type, P	ressure	Switch C		255	326	448						
Oil-lubrica	ited I		l (Horizo	ontal Tan	k Moun	t type, P	ressure ure Switch (	Switch C	Control)									
Oil-lubrica	ited I	BEBICON	0.75P-9.5VL	ontal Tan 5A 1.5P-9.5VS	1.5P-9.5	t type, P Press VL5A 2.2P-9.5	ressure ure Switch ( 5VSL5A 2.2P-	Switch C Control 9.5VL5A 3.7P	<b>Control)</b> -9.5VL5A 3	7P-14VH5A (		7.5P-14VH5A						
Oil-lubrica	ited I	0.75P-9.5VSL5A 0.75P-9.5VSL6A	0.75P-9.5VL	ontal Tan 5A 1.5P-9.5VS	1.5P-9.5	t type, P Press VL5A 2.2P-9.5	ressure ure Switch ( 5VSL5A 2.2P-	Switch C Control 9.5VL5A 3.7P	<b>Control)</b> -9.5VL5A 3	7P-14VH5A (	5.5P-9.5VH5A	7.5P-14VH5A						
Control Metho Item · Unit Motor Nominal	nted I od Model	0.75P-9.5VSL5A 0.75P-9.5VSL6A	0.75P-9.5VL	ontal Tan 5A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5	t type, P Press VL5A 2.2P-9.5	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P	<b>Control)</b> -9.5VL5A 3 -9.5VL6A 3	7P-14VH5A { 7P-14VH6A {	5.5P-9.5VH5A 5.5P-9.5VH6A	7.5P-14VH5A 7.5P-14VH6A						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output	nted I od Model kW	BEBICON 0.75P-9.5VSL5A 0.75P-9.5VSL6A 0	0.75P-9.5VL 0.75P-9.5VL 0.75P-9.5VL	5A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5	t type, P Press VL5A 2.2P-9.5 VL6A 2.2P-9.5	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	<b>Control)</b> -9.5VL5A 3 -9.5VL6A 3	7P-14VH5A 7P-14VH6A 3.7	5.5P-9.5VH5A 5.5P-9.5VH6A	7.5P-14VH5A 7.5P-14VH6A						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output     Power Source     Max, Discharge	Model kW PH	BEBICON 0.75P-9.5VSL54 0.75P-9.5VSL64 0 1	0.75P-9.5VL 0.75P-9.5VL 0.75P-9.5VL	5A 1.5P-9.5VS	L5A 1.5P-9.5 L6A 1.5P-9.5 1.5 3	t type, P Press VL5A 2.2P-9.5 VL6A 2.2P-9.5	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	<b>Control)</b> -9.5VL5A 3 -9.5VL6A 3	7P-14VH5A 7P-14VH6A 3.7	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5	7.5P-14VH5A 7.5P-14VH6A						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output     Power Source     Max. Discharge     Pressure	Model kW PH MPa	BEBICON 0.75P-9.5VSL54 0.75P-9.5VSL64 0 1	I (Horizo 0.75P-9.5VL 0.75P-9.5VL 75 3	5A 1.5P-9.5VS	L5A 1.5P-9.5 1.6A 1.5P-9.5 1.5 3 0.93	t type, P Press VL5A 2.2P-9.5 VL6A 2.2P-9.5	ressure ure Switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	-9.5VL5A 3 -9.5VL6A 3 3.7	7P-14VH5A 5 7P-14VH6A 5 3.7 3	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37	7.5P-14VH5A 7.5P-14VH6A 7.5						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output     Power Source     Max. Discharge     Pressure     Air Capacity	hted I Model kW PH MPa L/min	BEBICON 0.75P-9.5VSL5A 0.75P-9.5VSL6A 0 1	I (Horizo 0.75P-9.5VL 0.75P-9.5VL 75 30	5A 1.5P-9.5VS	L5A 1.5P-9.5 1.6A 1.5P-9.5 1.5 3 0.93 165	t type, P Press VL5A 2.2P-9.5 VL6A 2.2P-9.5	ressure ure switch ( 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2 2.2	Switch C Control 9.5VL5A 3.7P 9.5VL6A 3.7P	-9.5VL5A 3 -9.5VL6A 3 3.7 440	7P-14VH5A 5 7P-14VH6A 5 3.7 3 400	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550	7.5P-14VH5A 7.5P-14VH6A 7.5 7.5						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output     Power Source     Max. Discharge     Pressure     Air Capacity     Displacement	kW PH L/min	BEBICON 0.75P-9.5VSL5A 0.75P-9.5VSL6A 0 1	I (Horizo 0.75P-9.5VL 0.75P-9.5VL 75 30 26	5A 1.5P-9.5VS 5A 1.5P-9.5VS 1	L5A 1.5P-9.5 1.6A 1.5P-9.5 1.5 3 0.93 165 257	t type, P Press VL5A 2.2P-9.5 VL6A 2.2P-9.5	<b>ressure</b> <b>ure Switch (</b> 5VSL5A 2.2P- 5VSL6A 2.2P- 2.2 2.2 2.5 386	Switch ( Control 9.5VL5A 3.7P 9.5VL6A 3.7P 3	-9.5VL5A 3 -9.5VL6A 3 3.7 440 541	7P-14VH5A 5 7P-14VH6A 5 3.7 3 400	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550 714 230	7.5P-14VH5A 7.5P-14VH6A 7.5 7.5						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output     Power Source     Max, Discharge     Pressure     Air Capacity     Displacement     Air Tank Volume	kW PH L/min	BEBICON 0.75P-9.5VSL5A 0.75P-9.5VSL6A 0 1	I (Horizo 0.75P-9.5VL 0.75P-9.5VL 75 30 26	SA         1.5P-9.5VS           I.5P-9.5VS         1           I.5P-9.5VS         1	L5A 1.5P-9.5 1.6A 1.5P-9.5 1.5 3 0.93 165 257 150 1/4B×1	t type, P Press VL5A 2.2P-9.5 VL6A 2.2P-9.5	ressure           ure Switch (           5VSL5A         2.2P-           2.2         2.2           2.5         386           170         170	Switch ( Control 9.5VL5A 3.7P 9.5VL6A 3.7P 3 3 3	-9.5VL5A 3 -9.5VL6A 3 3.7 440 541 170 /8B×1	7P-14VH5A 7P-14VH6A 3.7 3 400 487 3/8B	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550 714 230	7.5P-14VH5A 7.5P-14VH6A 7.5 760 973						
Oil-lubrica     Control Metho     Item · Unit     Motor Nominal     Output     Power Source     Max, Discharge     Pressure     Air Capacity     Displacement     Air Tank Volume     Air Outlet     Standard	hted I bd Model kW PH MPa L/min L/min L	BEBICON 0.75P-9.5VSL5A 0.75P-9.5VSL6A 0 1	I (Horizo 0.75P-9.5VL 0.75P-9.5VL 75 30 26	SA         1.5P-9.5VS           I.5P-9.5VS         1           I.5P-9.5VS         1	L5A 1.5P-9.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1	t type, P Pressi VL5A 2.2P-9.3 VL6A 2.2P-9.3 1 3 afety Valve, 435 1,775	ressure           ure Switch (           5VSL5A         2.2P-           2.2         2.2           265         386           170         Hose Joint,           ×436         1,77	Switch ( Control 9.5VL5A 3.7P 9.5VL6A 3.7P 3 3 3 Belt Cover, \$ 5×435 1,7	Control)           -9.5VL5A         3           -9.5VL6A         3           3.7         3           440         541           170         541           38×1         3	7P-14VH5A 7P-14VH6A 3.7 3 400 487 3/8B	5.5P-9.5VH5A 5.5P-9.5VH6A 5.5 1.37 550 714 230	7.5P-14VH5A 7.5P-14VH6A 7.5 760 973						

## Oil-lubricated BEBICON (Vertical Tank Mount Type, Pressure Switch Control)

Control Metho	bd		Pressure Switch Control			
	Model	3.7P-12.5 (14) V5A	5.5P-12.5 (14) V5A	7.5P-12.5 (14) V5A		
Item · Unit		3.7P-12.5 (14) V6A	5.5P-12.5 (14) V6A	7.5P-12.5 (14) V6A		
Motor Nominal Output	kW	3.7	5.5	7.5		
Power Source	PH		3			
Max. Discharge Pressure	MPa		1.23 (1.37)			
Air Capacity	L/min	400	550	760		
Displacement	L/min	487	714	973		
Air Tank Volume	L		300			
Air Outlet	—		3/4B×1			
Standard Accessories	-	Pressure Gaug	e, Safety Valve, Hose Joint, Belt Cover, Silend	cer, Stop Valve		
External Dimensions(W×D×H)	mm	957×590×1,732	1,025×611×1,734	1,102×634×1,814		
Weight	kg	420	450	480		

Note: 1. Use the compressor at a place where ambient temperature is 0 (at which

Discharge air capacity is the value obtained by converting the volume of air discharged at the maximum pressure into the suction state (atmospheric pressure). For guaranteed values, contact your nearest dealer or Hitachi local representative offices.

3. Hitachi air compressors are not designed, intended or approved for breathing air applications.



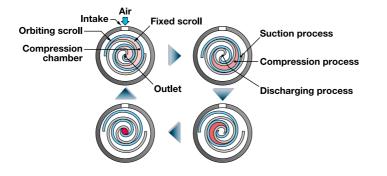
# OIL FREE Scroll Air Compressor (1.5-33kW)

Low-noise, low-vibration. Perfect for noise- and vibration-sensitive environments.



## **Scroll Compression Principle**

- 1. Compressor sucks air through air inlet located at outer scroll
- 2. Compression chamber goes smaller with rotary movement and trapped air is compressed.
- 3. Compression chamber becomes minimum volume at the center of the scroll and air is pumped out through air outlet located at the center of scroll.
- 4. These, suction, compression & discharging, process is repeated continuously.



#### Low Noise, Low Vibration

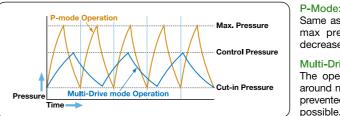
• Noise level is only 45dB [A] that is like in the library (1.5kW)





## **Energy-Saving with Multi-Drive Control**

Multi-Drive control method is added to the conventional Pressure Switch Control method. It is also possible to easily change between Multi-Drive control and Pressure Switch control by operation of switch button. Under Multi-Drive control mode, the operation of SRL heads is modified automatically responding to the need of air. Optimized operation which can keep the necessary pressure is possible.



Multi-Drive Mode: possible.

# **Specifications**

Oil free scroll compressor (Built-in Air Dryer models)

Control Metho	bd		P-M	ode			Multi-I	Drive Mode / P	-Mode		
	Model	SRL-1.5DMNA5	SRL-2.2DMNA5	SRL-3.7DMNA5	SRL-5.5DMNA5	SRL-7.5DMNA5	SRL-11DMNA5	SRL-15DMNA5	SRL-22DMNA5	SRL-30DMNA5	
Item · Unit		SRL-1.5DMNA6	SRL-2.2DMNA6	SRL-3.7DMNA6	SRL-5.5DMNA6	SRL-7.5DMNA6	SRL-11DMNA6	SRL-15DMNA6	SRL-22DMNA6	SRL-30DMNA6	
Motor Nominal Output	kW	1.5	2.2	3.7	5.5	7.7	11	16.5	22	30	
Max. Discharge Pressure	MPa	0.8	0.8(1.0)								
ON-OFF Control Pressure	MPa	0.65 - 0.8	0.65 - 0.8 (0.8 - 1.0)								
Air Capacity	L/min	170	255(200)	425(345)	640(500)	890(700)	1,280(1,000)	1,920(1,500)	2,560(2,000)	3,300(2,840)	
Dew Point of Outlet Air	°C		(under pressu	re)15 or below			(under	pressure)10 o	r below		
Ambient Temperature	°C					5 - 40					
Starting Method	-					Direct on Line					
Air Tank Volume	L	1	8	24	24 (necessary for extra air receiver tank)			*6			
Air Outlet	—		Rc3/8(stop	o Valve)×1		Rc3/	/4×1		Rc1×1		
External Dimensions (W×D×H)	mm	680×62	0×1,030	750×71	5×1,150	980×66	0×1,450	1,280×770×1,450	1,360×92	25×1,930	
Weight	kg	144	158	200	234	353	397	576	799	873	
Noise Level	dB[A]	45	46	47	50	53	56	58	61	63	

## Oil free scroll compressor (Without Air Dryer models)

Control Metho	bd		P-M	lode			Multi-I	Drive Mode / P	-Mode	
	Model	SRL-1.5ME5A	SRL-2.2ME5A	SRL-3.7ME5A	SRL-5.5ME5A	SRL-7.5ME5A	SRL-11ME5A	SRL-15ME5A	SRL-22ME5A	SRL-33ME5A
Item · Unit		SRL-1.5ME6A	SRL-2.2ME6A	SRL-3.7ME6A	SRL-5.5ME6A	SRL-7.5ME6A	SRL-11ME6A	SRL-15ME6A	SRL-22ME6A	SRL-33ME6A
Motor Nominal Output	kW	1.5	2.2	3.7	5.5	7.7	11	16.5	22	33
Max. Discharge Pressure	MPa	0.85		0.85(1.0)				0.80(1.0)		
ON-OFF Control Pressure	MPa	0.65-0.85	0.65	5 - 0.85(0.8 -	1.0)		0.6	5 - 0.8(0.8 - 1	.0)	
Air Capacity	L/min	160	240 (200)	400(345)	600(500)	880(700)	1,260(1,000)	1,890(1,500)	2,520(2,000)	3,780(3,000)
Ambient Temperature	°C					0 - 40				
Starting Method	—					Direct on Line				
Air Tank Volume	L	1	8	24	24 (necessary for extra air receiver tank)			*6		
Air Outlet			Rc3/8(stop	o Valve)×1		Rc3/	/4×1	Rc1	I×1	Rc1 1/2×1
External Dimensions(W×D×H)	mm	680×64	0×1,030	750×71	5×1,070	980×66	0×1,190	1,280×770×1,450	1,330×880×1,900	1,360×1,030×1,670
Weight	kg	119	129	175	184	315(312)	350(344)	515(506)	720(708)	1,000
Noise Level	dB[A]	45	46	47	50	57	59	61	61	63
Note: 1. Air capaci	ty is co	nverted volume	e at its inlet cor	ndition (atmosp	heric	7. This product	differs for 50Hz	and 60Hz, and	is dedicated to	each frequency.

N pressure).For guaranteed values, contact your nearest dealer or Hitachi local representative offices.

N

- 2. Discharge air capacity of built-in dryer model may decrease by 3-5%
- when drain condensates. 3. Noise level measurements are taken at 1.5m from the front and 1m in height during maximum pressure operation, with values converted to anechoic chamber conditions. Actual values may be higher than shown when operating conditions differ or when sound reflections occur in the installation environment. These measurements are not guaranteed values.
- 4. When the air dryer operates, the noise level increases by 1-2dB(A)
- compared to the specifications table.
  5. It is necessary to install an air receiver tank for 5.5kW or above models to reduce ON-OFF frequency.For 3.7kW or lower models, it is also
- recommended to install a separate air receiver tank. 6. It is necessary to install an air receiver tank with volume of 150L or above (7.7/11/16.5kW model), 230L or above (22/30/33kW). When using P-mode, it is also recommended to install an air receiver with volume of 230L or above (7.7/11/16.5kW model), 430L or above (22/30/33kW).

Same as conventional Pressure Switch Control method, if the pressure reaches max pressure, the operation of compressor will stop. When the pressure decreases to the cut-in pressure, the operation of compressor will restart.

The operation of compressor is automatically controlled to keep the pressure around necessary pressure (control pressure). Unnecessary power consumption is prevented by avoiding the pressure to reach max pressure. So, energy-saving is

Please speficy the frequency when ordering. 8. External dimensions indicate the package panel ONLY, NOT including

protruding objects as discharge outlet. 9. Outlet air dew point is measured under the ambient temperature of 30°C.

Lowering the pressure setting will deteriorate the dew point of the dryer. 10. Ensure that the drain does not freeze when the ambient temperature is near

11. For 1.0MPa specifications, the inspection and maintenance standards differ from the standard specification. Please inquire separately for details. 12. It is recommended that the air receiver tank volume should be such that the

startup frequency is once per minute or less. Using an air receiver tank with a sufficient volume will save energy.13. Some of the models may NOT be available in Singapore, Malaysia and China

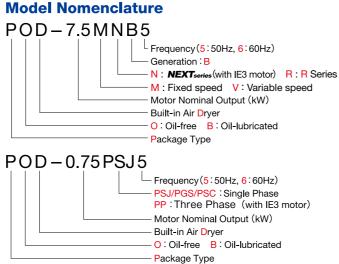
(Mainland) due to the pressure vessel regulations. For details, contact you nearest dealer or Hitachi local representative office.

14. Hitachi air compressors are not designed, intended or approved for breathing air applications



# Package BEBICON (0.75-15kW)

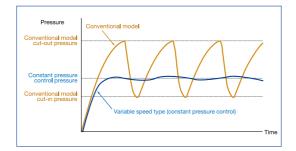




### Features

## **Constant Pressure Control**

Constant pressure control enables energy savings by supplying minimum required air pressure. Discharge pressure varies within ±0.03 MPa, with set pressure adjustable within ±0.01 MPa from the control panel. The system automatically stops at maximum pressure during very low consumption.

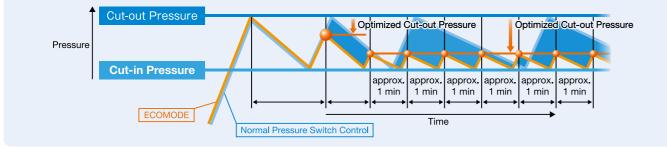


## Sophisticated operating sound with inverter

Inverter soft start reduces noise, operating 5 dB(A) quieter at low speed.

# Enhanced Energy Savings with ECOMODE Control for Fixed-Speed Models

Auto-adjusting cut-out pressure monitors air delivery to save energy by reducing compression.



# **Specifications**

## Inverter Controlled V-type Package OIL FREE BEBICON with Built-in Air Dryer

Control Method		Inverte	r (Automatic switch between constant p	pressure control and pressure switch co	ontrol)			
Output	kW	5.5	7.5	11	15			
Item · Unit	—	POD-5.5VNB	POD-7.5VNB	POD-11VNB	POD-15VNB			
Max. Discharge Pressure	MPa	0.93		0.85				
Air Capacity under constant pressure control (at initial setting)	L/min	630 (@0.81MPa)	910 (@0.73MPa)	1,770(@0.73MPa)				
Range of Constant Pressure Control	MPa	0.58 - 0.86	0.58 - 0.78					
Dew-Point of Outlet Air	°C		(under pressure)15 or below					
Starting Method	—		Inve	erter				
Air Outlet	—	Rc1/2 Sto	p Valve×1 (Internal Diameter of Rubber H	ose φ12)	Rc1 Stop Valve×1			
Built-in Air Tank Volume	L		3	2				
Necessary Air Tank Volume (additional)	L	150 or	150 or above 230 or					
External Dimensions(W×D×H)	mm	850×80	5×1,440	1,302×945×1,400	1,552×945×1,400			
Weight	kg	343	356	506	602			
Noise Level	dB[A]	58	59	62	66			

# **Specifications**

## Package OIL FREE BEBICON with Built-in Air Dryer

- 0				-						
Control Method		Pressure Sw	vitch Control		E	COMODE/PUSC (po	ssible for conversio	n)		
Output	kW	0.	75	1.5	2.2	3.7	5.5	7.5	11	
Item · Unit Model	_	POD-0.75PSJ5 POD-0.75PSJ6	POD-0.75PP5 POD-0.75PP6	POD-1.5MR5 POD-1.5MR6	POD-2.2MR5 POD-2.2MR6	POD-3.7MR5 POD-3.7MR6	POD-5.5MNB5 POD-5.5MNB6	POD-7.5MNB5 POD-7.5MNB6	POD-11MNB5 POD-11MNB6	
Max. Discharge Pressure (ON-OFF Control Pressure)	MPa			0.93(0.7	0.93(0.78 - 0.93)			0.85(0.70 - 0.85)		
Air Capacity	L/min	7	5	170	240	415	605	875	1,280	
Dew-Point of Outlet Air	°C		(under pressure) 15 or below							
Power Source	PH	1	3	3 3						
Starting Method	-	Full-Voltag	Full-Voltage Starting Full-Voltage Starting (with unloader-restart)					i)		
Air Outlet	-	G1/4B Sto (Internal Diameter of	p Valve×1 of Rubber Hose $\phi$ 6)	(Internal I	Rc3/8 Stop Valve× Diameter of Rubber H	1 Hose φ12)	Rc1/2 Stop Valve×1 (Internal Diameter of Rubber Hose $\phi$ 12)			
Built-in Air Tank Volume	L	3	0		35			32		
Recommended Air Tank Volume (additional)	L	-	_		55	95	150	230	280	
External Dimensions(W×D×H)	mm	640×53	7×1,137	745×62	745×620×1,190		850×80	5×1,440	1,302×945×1,400	
Weight	kg	129	123	161	179	215	329	342	485	
Noise Level	dB[A]	5	2	5	55		58	59	62	

### Package OIL FREE BEBICON

Control Method		Pressure Sw	itch Control		E	COMODE/PUSC (po:	ssible for conversio	n)		
Output	kW	0.	75	1.5	2.2	3.7	5.5	7.5	11	
Item · Unit Model	-	PO-0.75PGS5 PO-0.75PGS6	PO-0.75PP5 PO-0.75PP6	PO-1.5MR5 PO-1.5MR6	PO-2.2MR5 PO-2.2MR6	PO-3.7MR5 PO-3.7MR6	PO-5.5MNB5 PO-5.5MNB6	PO-7.5MNB5 PO-7.5MNB6	PO-11MNB5 PO-11MNB6	
Max. Discharge Pressure (ON-OFF Control Pressure)	MPa	0.93 (0.78 – 0.93)				0.85 (0.7	0.85 (0.70 - 0.85)			
Air Capacity	L/min	7	5	170	240	415	605	875	1,280	
Power Source	PH	1	3			3	3			
Starting Method	-	Full-Voltag	ge Starting	Full-Voltage Starting (with unloader-restart)						
Air Outlet	-	G1/4B Sto (Internal Diameter of	p Valve×1 f Rubber Hose φ6)	(Internal	Rc3/8 Stop Valve×1 Diameter of Rubber H	1 Hose φ12)	Rc1/2 Stop Valve×1 (Internal Diameter of Rubber Hose $\phi$ 12)			
Built-in Air Tank Volume	L	3	0		35			32		
Recommended Air Tank Volume (additional)	L	_		38	55	95	150	230	280	
External Dimensions(W×D×H)	mm	640×537×867		745×62	745×620×1,190 850×680×1		850×80	850×805×1,230 1.050×945×1,400		
Weight	kg	106	100	146	164	200	288	306	428	
Noise Level	dB[A]	5	2	55 57			58	59	62	

### Package Oil-lubricated BEBICON with Built-in Air Dryer

Control Method		Pressure Sw	itch Control		ECOMODE/PUSC (possible for conversion)					
Output k		0.	75	1.5	2.2	3.7	5.5	7.5	11	
Item · Unit Model	_	PBD-0.75PSJ5 PBD-0.75PSJ6	PBD-0.75PP5 PBD-0.75PP6	PBD-1.5MNB5 PBD-1.5MNB6	PBD-2.2MNB5 PBD-2.2MNB6	PBD-3.7MNB5 PBD-3.7MNB6	PBD-5.5MNB5 PBD-5.5MNB6	PBD-7.5MNB5 PBD-7.5MNB6	PBD-11MNB5 PBD-11MNB6	
Max. Discharge Pressure (ON-OFF Control Pressure)	MPa	0.93(0.74	4 – 0.93)			0.93(0.78	(0.78 – 0.93)			
Air Capacity	L/min	8	0	165	265	440	630	840	1,200	
Dew-Point of Outlet Air	°C			(under pressure)15 or below						
Power Source	PH	1	3	3						
Starting Method	-	Full-Voltage	Starting	Full-Voltage Starting (with unloader-restart)						
Air Outlet	-	G1/4B Sto (Internal Diameter of	o Valve×1 f Rubber Hose φ6)	(Internal D	Rc3/8 Stop Valve×1 liameter of Rubber H	ose φ12)	Rc1/2 Stop Valve×1 (Internal Diameter of Rubber Hose $\phi$ 12)			
Built-in Air Tank Volume	L	3	0		35			32		
Recommended Air Tank Volume (additional)	L	-	-	38	55	95	150	230	280	
External Dimensions(W×D×H)	mm	640×53	7×1,137	745×62	0×1,150	850×680×1,180	850×805×1,440		1,302×945×1,400	
Weight	kg	117	105	151	174	210	321	350	474	
Noise Level	dB[A]	5	2	5	3		56		59	

#### Package Oil-lubricated BEBICON

Control Method		Pressure Sw	itch Control		ECOMODE/PUSC (possible for conversion)							
Output	kW	0.1	75	1.5	2.2	3.7	5.5	7.5	11			
Item · Unit Model	_	PB-0.75PSC5 PB-0.75PSC6	PB-0.75PP5 PB-0.75PP6	PB-1.5MNB5 PB-1.5MNB6	PB-2.2MNB5 PB-2.2MNB6	PB-3.7MNB5 PB-3.7MNB6	PB-5.5MNB5 PB-5.5MNB6	PB-7.5MNB5 PB-7.5MNB6	PB-11MNB5 PB-11MNB6			
Max. Discharge Pressure (ON-OFF Control Pressure)	MPa	0.93 (0.74	- 0.93)		0.93(0.78 - 0.93)							
Air Capacity	L/min	80		165	265	440	630	840	1,200			
Power Source	PH	1	3	3								
Starting Method	-	Full-Voltage Starting Full-Voltage Starting (with unloader-restart)										
Air Outlet	-	G1/4B Sto (Internal Diameter of	o Valve×1 f Rubber Hose φ6)	(Internal D	Rc3/8 Stop Valve×1 liameter of Rubber H	ose φ12)	Rc1/2 Stop Valve×1 (Internal Diameter of Rubber Hose $\phi$ 12)					
Built-in Air Tank Volume	L	3	0		35			32				
Recommended Air Tank Volume (additional)	L	-	_		55	95	150	230	280			
External Dimensions(W×D×H)	mm	640×53	640×537×867		20×960	850×680×1,120	850×805×1,230		1,050×945×1,400			
Weight	kg	88	82	125	149	182	280	313	417			
Noise Level	dB[A]	5	2	5	3		56 59					

Note: 1. Discharge air capacity is the value obtained by converting the volume of air discharged at the maximum pressure into the suction state (atmospheric pressure).For guaranteed values, contact your nearest

dealer or Hitachi local representative offices.
2. [ECOMODE] is set as default control method for **NEXT**errets when shipment.
3. Control pressure (ON-OFF) is default pressure set when shipment. When [ECOMODE] is selected, control pressure (OFF) may decrease due to

condition.4. Discharge air capacity of built-in dryer model may decrease by 3-5%

when drain condensates Products 1.5kW and above are equipped with a function that automatically drains condensate from the tank, reducing the volume of

discharged air by approximately 0.5% when condensate is discharged. Noise level measurements are taken at 1.5m from the front and 1m in height during maximum pressure operation, with values converted to anechoic chamber conditions. Actual values may be higher than shown

when operating conditions differ or when sound reflections occur in the installation environment. These measurements are not guaranteed values.

Noise level may increase by 1-2B A when refrigerant air dryer operates.
 Ambient temperature must be between 0 to 40°C. (for built-in air dryer model, 5-40° C at which no freeze of drain water). The ambient temperature can be up to 45 °C for the oil free BEBICON R Series(1.5 ~ 3.7kW).
 Dew point of outlet air is under ambient temperature of 30°C. at Max.

Dew point of outlet air is under ambient temperature of 30°C. at Max. Discharge Pressure.
 External dimension shows the dimension of panels. It does NOT include protruding objects such as stop valve.
 Do NOT use wiring thinner than the regulation or long wiring which causes the voltage drop of 2% or more during operation. Do NOT use power source with change in voltage or power generator.
 To fully utilize the Energy-Saving effect of ECOMODE and realize energy efficient operation, it is recommended to secure piping and existing air receiver tank with recommended volume or above, or install separate air receiver tank. If sufficient volume for air accumulation can not be secured, operation will be under (PUS) control even if [ECOMODE] is set due to the short operation cycle.
 Rust-proof air driver is available as an option.

 Bust-proof air dryper is available as an option.
 Hitachi air compressors are not designed, intended or approved for breathing air applications

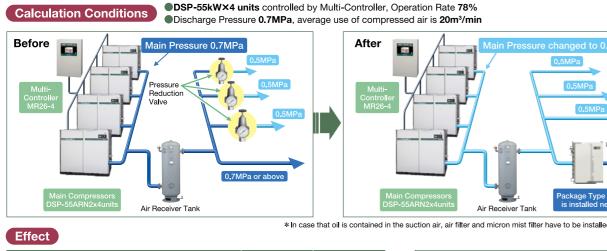


# **OIL FREE Booster BEBICON** (1.5-11kW)

# **Energy-Saving by Local Pressurerising**



# Simulation of Energy Savings After Replacing Pressure Reduction Valves with Oil-Free Booster BEBICON



Item	· • Unit	Before			After	
Power Consumption*	Main Screw Compressor	1,147	ш		927	
(MWh/year)	Booster BEBICON	0		40		
Simulated Annual Power	Consumption (MWh/year)	1,147			967	
Specific Energy Consum	0.105			0.124	_	
CO2 Emission* (t-CO2/y	533			449		
CO2 Reduction Rate (%)	)		1	6		
Cooration time: 6.000br//	0.4071	a/k/Mh is used a		omi	coion cooffici	ont

\* Operation time: 6,000hr/y

0.497kg/kWh is used as CO2 emission coefficien

\* In case that oil is contained in the suction air, air filter and micron mist filter have to be installed before suction import

After replacing with the Booster BEBICON: 180 MWh/y Energy-Saving is obtained. At the same time, 16% of CO<sub>2</sub> Emission Reduction is also possible.

# **Specifications**

Oil Free Booster BEBICON (Tank Mount Type & Package type)

Tank Mounte Packaged Ty			-	Tank Mount Typ	e		Package Type			
	Model	OBB-1.5GP5	OBB-3.7G5A	OBB-7.5G5A	OBB-7.5HP5	OBB-11GP5	POB-3.7GP5	POB-7.5G5A	POB-11G5A	
Item · Unit		OBB-1.5GP6	OBB-3.7G6A	OBB-7.5G6A	OBB-7.5HP6	OBB-11GP6	POB-3.7GP6	POB-7.5G6A	POB-11G6A	
Motor Nominal Output	kW	1.5	3.7	7	.5	11	3.7 7.5		11	
Suction Air Pressure	MPa			0 - 0.5			0.2 – 0.5			
Max.Discharge Pressure	MPa		1.0		1.37	1.0	1.0			
On-OFF Control Pressure	MPa	0.8 – 1.0			1.18 – 1.37	0.8 – 1.0	0.8 – 1.0			
Air Capacity	L/min	600	1,400	2,850	2,500	4,250	1,400	2,850	4,250	
Air Tank Volume	L	38	17	70	28	30	35	-	_	
Air Inlet	-		Rc	3/4		Rc1	Rc	3/4	Rc1	
Air Outlet	-	G3/8B Stop Valve Rc3/4 Stop Valve			Э	Rc1 Stop Valve	Rc3/4 Stop Valve		Rc1 Stop Valve	
External Dimensions (W×D×H)	mm	846×447×762	1,774×518×972	1,774×553×958	1,938×608×1,114	1,938×679×1,113	850×630×1,180	981×786×1,492	1,197×931×1,513	
Weight	kg	67	205	261	300	356	210	290	399	

- Note: 1. Discharge air capacity is the value obtained by converting the volume of air discharged at a suction pressure of 0.5 MPa and maximum pressure to atmospheric pressure. For guaranteed values, contact your nearest dealer or Hitachi local representative offices.
   Working range of suction pressure is from atmospheric pressure to 0.5MPa for Tank Mounted models, and 0.2MPa to 0.5MPa for Packaged Models. Please install pressure reduction valve if necessary. (it is possible to be used under suction pressure below 0.2MPa, however, energy-saving can NOT be obtained). energy-saving can NOT be obtained). 3. It is required to install an air receiver tank of sufficient volume on the
  - Its required to instant and an exercise of the solution of solution work of the solution side to prevent drain water to enter the solution side of Booster BEBICON. It is necessary to install an air receiver for the Packaged Type. Refer to local regulations when selecting air receiver tank.
     The intake air of Oil-free Booster BEBICON must be oil free air, which has no oil contaminant. If oil contaminant is contained in the suction air, install

# **Multi-unit Controller BR-1M**

Energy-Saving Control

Compatibility with Inverter Controlled Package OIL FREE BEBICON and Multi-Drive SRL Further energy-saving is possible when connected with high energy-saving models such as inverter controlled package OIL FREE BEBICON or multi-drive SRL.

Possible to control up to 8 units

Various Functions

Item	Content
Appicable Compressor Model	BEBICON, OIL FREE BEBICON, Package (OIL FREE)BEBICON Inverter Controlled Package OIL FREE BEBICON OIL FREE Scroll Compressor (Multi-Drive)
Controllable Number of Units	Max. 4 (Up to 8 by linking 2 units of BR-1M)
Function	Automatic Restart after Power Failure, Rotary Start, Back-up Leveling Operation Hour, Switching to Conventional Control Mode
Control Pressure	0.2 – 1.4 MPa
Power Source	Single Phase 100 – 220V(50/60Hz)
External Dimension (W×D×H)	350×120×300 mm
Ambient Temperature - Humidity	0∼40°C • 85%
Terminal Screw Size	M3
Weight	6kg
<ul> <li>Note: 1. BR-1M is dedicatedly designed for Hita BR-1M with compressor of other brands.</li> <li>2. It is necessary to install an air receiver tar compressors.</li> <li>3. It is necessary to install a magnetic switch</li> </ul>	nk, air filter between the receiver tank and the is NOT possible to use below cut-tin pressure of 0.54MPa. 7. In the case of connecting with oil-lubricated BEBICON, oil-free BEBICON, booste

reauired.

It is necessary to install a magnetic switch if the compressor is NOT equipped with one.
 About Energy-Saving Multi control, some models may NOT be applicable. For details, contact your nearest dealer or Hitachi local representative office.

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air filter and micron filter on the suction side of the Booster BEBICON. 5. Temperature of suction air must be below 40°C for Package Oil-free Booster

BEBICON, 50°C for Oil-free Booster BEBICON.
 Ambient temperature must be between 0 (at which there is no freeze of drain water) and 40°C.

water) and 40°C.
7. Some of the models may NOT be available in Singapore, Malaysia and China (Mainland) due to the pressure vessel regulations. For details, contact your nearest dealer or Hitachi local representative office.
8. Installation of air receiver is recommended to reduce the start frequency.
9. Hitachi air compressors are not designed, intended or approved for breathing

air applications. 10. External dimension does NOT include protruding objects such as stop valve

filter

Energy-Saving Multi Control is possible to control the connected BEBICONs.

8 units of BEBICONs at maximum can be controlled by linking 2 units of BEBICON ROLLERS.

Automatic restart after power failure, back-up function, leveling operation hour etc is available. Detailed and direct setting of control pressure is possible.

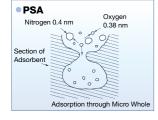
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# PSA Nitrogen Gas Generator N2 PACK With Integrated Oil-free Scroll Compressor





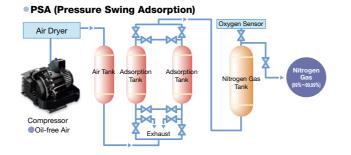


Pressure Swing Adsorption (PSA) is a technology that separates nitrogen from air using pressure. The process works by exploiting the differences between nitrogen's molecular diameter and its affinity for adsorbent materials (a type of activated carbon). This PSA technology enables stable extraction of high-quality nitrogen from air.

**Nitrogen Generator Flow Chart** 

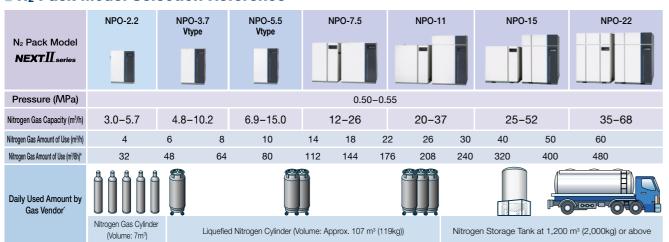
#### **PSA Nitrogen Generation Flow**

• Air, after compression and dehumidification, is pumped into adsorption tank. • There are 2 processes taking place inside the adsorption tank, which are i) the process of adsorbing oxygen molecules onto the adsorbent material under pressure and abstracting nitrogen molecules, ii) the process of desorbing oxygen molecules from adsorbent material by depressurization to atmospheric pressure. In order to have continuous nitrogen output, the two processes repeat alternately in the two parallel adsorption tanks. This method is called PSA (Pressure Swing Adsorption).



• Generated nitrogen is stalled in the gas tank, which the purity is monitored by integrated oxygen sensor.

#### **N**<sub>2</sub> Pack Model Selection Reference



\* Daily used nitrogen gas amount is calculated at 8h/day as working hour

Medicine Electronic Meta Food Energy drinks Pharmaceuticals (tablets) Health foods ..... Machinery Chemical **Resin Product** Tier Laboratory Filling Specifications ars no patent responsibility of the manufacturing equipment which use the gas. ●N<sub>2</sub> Pack<sup>®</sup> **NEXT**II series 2.2 Var Output kW 2.2 NPO-2.22NB5 NPO-2.23NB5 NPO-2.24NB5 Item · Unit Model \_ NPO-2.22NB6 NPO-2.23NB6 NPO-2.24NB6 Purity\*1 % 99 99.9 99.99 Nitrogen Gas Capacity\*2, \*3 m³/h 5.7 4.1 3.0 Nitrogen Gas Discharge Pressure MPa 0.50 0.55 Nitrogen Gas Discharge Port °C Ambient Temperature Ambient Humidity\* % Model \_ Compressor Control Method -Pressure Switch Control Dimensions\*5 (W×D×H) mm 980×650×1,400

#### N<sub>2</sub> Pack<sup>®</sup> NEXTI series 7.5 11

kg

dB[A]

367

48

Weight (Entire Unit)\*11

Noise Level\*6, \*7, \*8

**Application (examples)** 

	Output	kW		11			16.5		
Item·Unit	Item · Unit Model		NPO-7.52MNB5	NPO-7.53MNB5	NPO-7.54MNB5	NPO-112MNB5	NPO-113MNB5	NPO-114MNB5	
		-	NPO-7.52MNB6	NPO-7.53MNB6	NPO-7.54MNB6	NPO-112MNB6	NPO-113MNB6	NPO-114MNB6	
Purity*1		%	99	99.9	99.99	99	99.9	99.99	
Nitrogen (	Gas Capacity*2, *3	m³/h	26	18	12	37	26	20	
Nitrogen Gas Discharge Pressure MP		MPa	0.50 0.55			0.50	0.55		
Nitrogen Gas Discharge Port -				Rc 3/8			Rc 1/2		
Ambient 1	Temperature	Ĉ	5–35						
Ambient H	Humidity*4	%			30-	-80			
Compressor	Model	-	Oil-f	ree Scroll Compress	or×2	Oil-free Scroll Compressor×3			
Compressor	Control Method	-			Multi-Dri	ve Mode			
Dimension	ns*⁵ (W×D×H)	mm		2,456×925×1,450		2,756×925×1,800			
Weight (Entire Unit)*11		kg	1,027			1,366			
Noise Lev	/el <sup>*6, *7, *8</sup>	dB[A]		58		60			

# No Pack<sup>®</sup> **NEXTII** series 15 22

	Output	kW		22.5			30			
Item∙Unit	t Model	-	NPO-152MNB5 NPO-152MNB6	NPO-153MNB5 NPO-153MNB6	NPO-154MNB5 NPO-154MNB6	NPO-222MNB5 NPO-222MNB6	NPO-223MNB5 NPO-223MNB6	NPO-224MNB5 NPO-224MNB6		
Purity*1		%	99	99.9	99.99	99	99.9	99.99		
Nitrogen (	Gas Capacity*2, *3	m³/h	52	36	25	68	50	35		
Nitrogen Ga	s Discharge Pressure	MPa	0.50	0.	0.55 0.50 0.55					
Nitrogen G	Gas Discharge Port	-		Rc 1/2						
Ambient 1	Temperature	Ĉ			5-	35				
Ambient H	Humidity*4	%			30-	-80				
Compressor	Model	-	Oil-f	ree Scroll Compress	ree Scroll Compressor×4					
Compressor	Control Method	-	Multi-Drive Mode							
Dimensio	ns*⁵ (W×D×H)	mm		2,950×1,100×1,930			2,960×1,200×1,930			
Weight (E	ntire Unit)*11	kg		1,821			2,218			
Noise Level*6, *7, *8 dB				65		67				

enresentative office for details

\*2. Capacity is the value converted to the suction condition (atmospheric pressure) when there is no clogging in the suction filter of the compressor at a temperature of 20°C and 60% humidity. Additionally, this flow rate is measured when the secondary side of the equipment is open to installation environment. These measurements are not guaranteed values

atmospheric pressure, and the flow rate decreases according to the pressure on the secondary side \*3. Nitrogen gas purity decreases when ambient temperature is high, or ambient humidity is high. If nitrogen gas purity decreases due to ambient temperature, it is recommended to decrease the nitrogen das amount of use.

(As a rule of thumb, when the temperature is 35°C and the humidity is 80%, the amount used should be reduced by approximately 10%). Auto-Energy Save mode] is default setting when shipment.
 Weight is for 200V model only.

\*4. It indicates relative humidity.



riable speed type 3.7 5.5											
	3.7		5.5								
O-3.72VNB	NPO-3.73VNB	D-3.73VNB NPO-3.74VNB NPO-5.52VNB NPO-5.53VN			NPO-5.54VNB						
99	99.9	99.99	99	99.9	99.99						
10.2	7.2	4.8	15.0	10.2	6.9						
0.50	0.	55	0.50	0.55							
	Rc 1/4										
	5-35										
	30-80										
Oil-free	Scroll Compre	essor×1									
	Inve	rter (Constant	Pressure Cor	ntrol)							
		980×90	0×1,475								
	479			545							
	52			55							

6. Noise level measure and the ministry of the second secon

Noise level is increased by 1-2 dB[A] when air dryer operates. The increase of noise level when Adsorption Tank exhausts is NOT included

\* 9. For NEXTI series (variable type) earth leakage circuit breaker, please select the current sensitivity



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# Hitachi Industrial Equipment Systems Co., Ltd.

For Further information, please contact your nearest sales representative.







Contact us in other regions

## Caution

-Follow the instructions described in the instruction manual. For details, contact your nearest Hitachi representative office.

-Do NOT use the air compressors to compress any gas other than air.

-Hitachi air compressors are not designed, intended or approved for breathing air applications.

-Do NOT modify the air compressors or its components.

-Be aware of the limitation of max pressure due to altitude of installation. For details, contact your nearest Hitachi representative office.

-Product appearances and specifications in this catalog are subject to change with or without notice,

as Hitachi continues to develop the latest technologies and Product for its customers.