

# **OIL FREE SCREW**

# **SINGLE STAGE / TWO STAGE**





# Oil-Free Rotary Screw Air Compressor, DSP Series







#### **■OIL FREE SCREW (DSP) Model List**

#### Fixed Speed Type

| Model        | Nominal Output (kW) |                |  | 22 | 30 | 37 | 45 | 55 | 75 | 90 | 100 | 120 | 132 | 145 | 160 | 200 | 240 |
|--------------|---------------------|----------------|--|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
|              | Air-Cooled          | Built-in Dryer |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |
| Single-Stage | Air-Cooled          | Without Dryer  |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |
|              | Water-Cooled        | Without Dryer  |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |
|              |                     | Built-in Dryer |  | •  | •  | •  | •  | •  | •  |    |     |     |     |     |     |     |     |
| Tue Chans    | Air-Cooled          | Without Dryer  |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |
| Two-Stage    |                     | Built-in Dryer |  |    |    |    |    | •  | •  |    |     |     |     |     |     |     |     |
|              | Water-Cooled        | Without Dryer  |  |    |    |    | •  |    |    |    |     |     |     | •   | •   |     |     |

#### Vtype

| Model         | Nominal Output (kW) Model            |                |  | 22 | 30 | 37 | 45 | 55 | 75 | 90 | 100 | 120 | 132 | 145 | 160 | 200 | 240 |
|---------------|--------------------------------------|----------------|--|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
|               | Built-in Dryer                       |                |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |
| Single-Stage  | Single-Stage Air-Cooled Water-Cooled | Without Dryer  |  | •  |    |    |    | •  |    |    |     |     |     |     |     |     |     |
|               |                                      | Without Dryer  |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |
|               | Ain On alad                          | Built-in Dryer |  |    |    | •  |    | •  | •  |    |     |     |     |     |     |     |     |
| Tura Chama    | Air-Cooled                           | Without Dryer  |  |    |    |    |    |    |    |    |     |     |     |     | •   |     |     |
| Two-Stage Wat | Water Cooled                         | Built-in Dryer |  |    |    |    |    |    | •  |    |     |     |     |     |     |     |     |
|               | Water-Cooled                         | Without Dryer  |  |    |    |    |    |    |    |    |     |     |     |     |     |     |     |

## Structure of High Performance Airend

#### **Stainless Steel Rotor**

The rotor material, machined by high-precision grinding, is a special stainless steel that excels in corrosion resistance and durability. In addition, to minimize internal leakage, the rotor is mirror finished to ensure proper clearance, taking thermal expansion during operation into consideration.

#### **High Performance Rotor Profile**

Rotors exposed to discharge temperatures of 300°C or more in single-stage machines and 200°C or more in two-stage machines undergo significant thermal expansion.

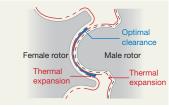
Hitachi's own 3D compensation technology is applied to ensure that appropriate clearance is maintained during operation with thermal expansion.

#### **High Performance Coating**

Patent JP05416072

The rotor is coated with a solid lubricant to further reduce gaps between rotors and improve performance. This solid lubricant coating has sufficient performance even in harsh environments of over 300°C. Hitachi's unique technology is applied to this coating.







#### Shaft Seal To Prevent Oil Leakage

The visco-type seal, designed by Hitachi for oil-free screw compressors, actively repels oil with its internal spiral grooves. The combination of the air seal and visco-type seal prevents oil from entering the compression chamber.





#### **Bearing & Timing Gear**

Special ball and roller bearings are used, and jet lubrication is adopted.

In addition, precision-finished timing gears ensure proper clearance between rotors.

# DSP NEXTIL series Common Features

## **Premium Air Quality**

#### True Oil-Free Air at Class 0 Level

Test and analysis of condensation of oil in the discharge air of Hitachi Oil-free Screw Compressor (DSP) are implemented by third party (TÜV) based on ISO8573-1 standard. By the test result, oil contained in the discharge air of Hitachi DSP is proved and certified as the highest level of quality air "Class 0".



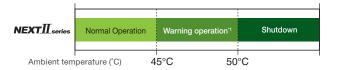


## Reliability at high temperature operation Fixed Speed



#### Stable continuous operation in ambient temperature of 45°C (Running up to 50°C)

A new unit structure that minimizes temperature rise inside the compressor enables both continuous operation at an ambient temperature of 45°C and a long maintenance cycle, with no abnormal shutdown even at 50°C.



\*1:The alarm is displayed when the ambient temperature is over 45°C. In addition, the life of lubricating oil and electrical devices will be shortened in the case of long operation over 45°C.

## **IPC** control (Intelligent Pressure Control) Fixed Speed



By estimating use point pressure in accordance with air consumption, IPC control decreases discharge pressure during low load operation, which

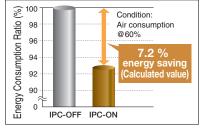
JP patent No.4425768 and others

#### Example of effect by IPC

Model:DSP-37VATN2

enables energy-saving.

- Control pressure: 0.70MPa
- Use point pressure at full load: 0.55MPa
- Piping pressure loss at full load: 0.15MPa

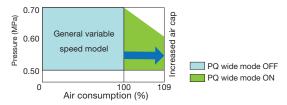


\*Use point pressure is changed according to working condition because of predicted control.

#### PQ wide mode



Compared to general variable speed machines, a wider range of operation is possible for both pressure (P) and air volume (Q). Automatic adjustment of the maximum speed allows the amount of air discharged to be increased when the working pressure is reduced.

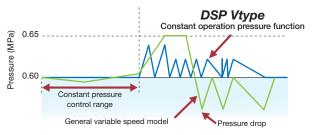


\*The above figure is example of 37kW, 0.7MPa model. Please refer to the specification sheet for the discharge air capacity in each model.

#### Constant operation Vtype pressure function



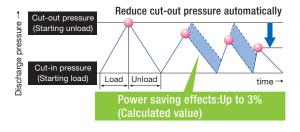
In general, a variable speed compressor requires a higher pressure setting because pressure drops occur during low-load operation or automatic start/stop. Our unique control maintains the set pressure.



## **ECO-MODE** (Energy-saving operation control) Fixed Speed



Automatically reduces the cut-out pressure according to the load ratio. This eliminates wasteful pressure boosting and realizes energy-saving operation.







#### **USB Flash Memory Possible for Data Logging**

\*Necessary to prepare a USB flash memory device (5.5cm or smaller) on user's side.

\*Operation data for one day is approximately 400kB. (For reference)

#### Web Server Function via Bluetooth®

\*Necessary to prepare a Bluetooth® USB dongle on your side.

\*For setting changes, part of the items are applicable.

#### **Modbus® Communication**

Open network serial communication Modbus®/RTU is

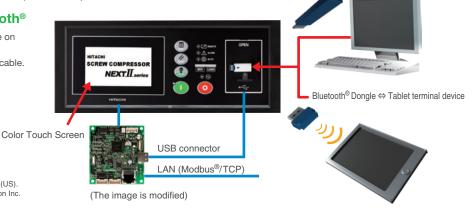
supported as standard

\*Modbus®/TCP support is optional.

·Bluetooth is the registered trademark of Bluetooth SIG. Inc (US).

·Modbus is the registered trademark of Schneider Automation Inc.

USB flash memory (data retrieving) (Standard) pressure/temperature/current/history/time



## Long cycle and simple maintenance

Hitachi provides global after-sales service with our high quality spare parts and strong engineering experience.



High withstand load type bearing

6 years long overhaul period

#### HITACHI FOOD GRADE **ROTARY COMPRESSOR OIL** (Option)

Hitachi genuine lubricant used in food industry with high demand for "Food safety", fully complied with "HACCP".

#### HITACHI ROTARY COMPRESSOR OIL

Hitachi dedicated mineral oil with high performance and reliability.

#### Standarded Oil Mist Remover (OMR)

99.99% recovery of oil mist occurred from gear case

#### Simple package filter (Option)

Cleaning period is shown on touch panel per setting time.

# Single-Stage (15-55kW)

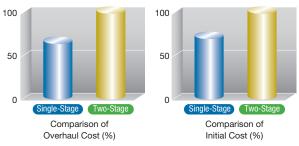


<sup>\*</sup>The above picture shows the internal structure of 55kW Air-Cooled model (Vtype).

## Cut Down Overhaul and Initial Cost

DSP single-stage has only one airend inside. It makes its initial cost much lower than two-stage model.

The overhaul cost, which covers the most of maintenance cost, is about 60% of Two-Stage for the same reason.



\*Example of Hitachi 55kW (Single-Stage) and 45kW (Two-Stage), Without Dryer model (Calculated value)

# Low Pressure with Higher Air Capacity

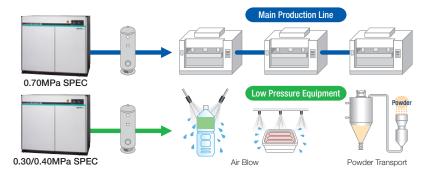
#### 0.30MPa model is newly added

Vtype 0.30MPa and Fixed Speed Model 0.40MPa models are available for low pressure application to save the energy.

#### **Applications**

In case that the pressure requirement is higher than blower but lower than standard compressor SPEC, low pressure SPEC DSP can be your solution.

# Capacity Comparison 0.70MPa Fixed Speed Model / Vtype 1.040MPa Fixed Speed Model Vtype 22kW 3.4 4.0 4.6 37kW 5.0 5.9 6.7



#### **Specifications**

#### ■ Air-Cooled, Fixed Speed Model (15-55kW)

Mode

[ ]: Indicates model with Dryer integrated. DSP-55A[R]5N2

| Discharge Pressu   | ıre                   | MPa    | 0.70                  | 0.40    | 0.70                  | 0.40              | 0.70                  | 0.40          | 0.70                  | 0.40   |
|--------------------|-----------------------|--------|-----------------------|---------|-----------------------|-------------------|-----------------------|---------------|-----------------------|--------|
| Discharge Air Cap  | pacity                | m³/min | 2.0                   | 2.5     | 3.4                   | 4.0               | 5.0                   | 5.9           | 6.4                   | 8.0    |
| Nominal Output     |                       | kW     | 1                     | 5       | 2                     | 2                 | 3                     | 7             | 5                     | 5      |
| Intake Air Pressu  | re / Temperature      | _      |                       |         | Atm                   | ospheric Pressure | e / 0 – 45°C [2 – 4   | 5°C]          |                       |        |
| Discharge Air Ter  | nperature             | °C     |                       |         |                       | Ambient Tempera   | ture +15 or below     |               |                       |        |
| Discharge Pipe D   | iameter               | _      | Ro                    | c1      |                       |                   | Rc1                   | -1/2          |                       |        |
| Starting Method    |                       | _      | Direct (              | On-Line |                       |                   | Star-Delta (3         | contactors)   |                       |        |
| Driving Method     |                       | _      |                       |         | 4-Pol                 | e TEFC Motor wit  | h V-Belt + Gear D     | riving        |                       |        |
| Lubricating Oil Ca | apacity               | L      |                       | 12 (No  | ot filled)            |                   |                       | 18 (No        | ot filled)            |        |
| Cooling Fan Moto   | or Output             | kW     | 0.                    | .4      |                       | 0.                | 65                    |               | 0.                    | 9      |
| Coolant Pump M     | otor Output (50/60Hz) | kW     |                       |         |                       | 0.2               | 0.3                   |               |                       |        |
| P.D.P              |                       | °C     | [10 (Under Pressure)] | -       | [10 (Under Pressure)] | -                 | [10 (Under Pressure)] | -             | [10 (Under Pressure)] | -      |
| [Dryer] Refrige    | erator Nominal Output | kW     | [0.5]                 | -       | [1.2]                 | -                 | [1.45]                | -             | [1.45]                | -      |
| Refrige            | erant                 | _      | [R407C]               | -       | [R410A]               | -                 | [R410A]               | -             | [R410A]               | -      |
| Weight             |                       | kg     | 770 [                 | [008]   | 850 [                 | 910]              | 1,080 [               | 1,230]        | 1,330 [               | 1,480] |
| Dimensions (W×E    | D×H)                  | mm     |                       | 1,400×9 | 70×1,400              |                   | 1,                    | 830×980×1,580 | [2,230×980×1,580      | ]      |
| Noise Level (1.5m  | n from front side)    | dB(A)  | 62                    | 63      | 63                    | 64                | 66                    | 68            | 68                    | 70     |

DSP-15A[R]5N2 DSP-15A[R]6N2

#### ■ Air-Cooled / Water-Cooled, Vtype Model (22–55kW)

[ ]: Indicates model with Dryer integrated.

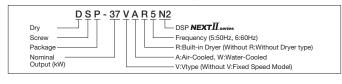
| Item • Unit |                             | Model  | DSP-22V                               |           |                              | A[R]5N2<br>A[R]6N2 | DSP-55V                      |         | DSP-37      | 7VWN2                           | DSP-55VWN2      |           |  |  |
|-------------|-----------------------------|--------|---------------------------------------|-----------|------------------------------|--------------------|------------------------------|---------|-------------|---------------------------------|-----------------|-----------|--|--|
| Cooling M   |                             |        | D3F-22V                               | A[N]ONZ   | Air-C                        |                    | D3F-33V                      | A[h]ONZ |             | Water-                          | Cooled          |           |  |  |
| Discharge   |                             | MPa    | 0.70                                  | 0.30      | 0.70                         | 0.30               | 0.70                         | 0.30    | 0.70        | 0.30                            | 0.70            | 0.30      |  |  |
|             | Air Capacity                | m³/min | 3.4                                   | 4.6       | 5.0                          | 6.7                | 6.4                          | 8.5     | 5.0         | 6.7                             | 6.4             | 8.5       |  |  |
|             | Discharge Pressure          | MPa    | 0.60                                  | -         | 0.60                         | -                  | 0.60                         | -       | 0.60        | -                               | 0.60            | -         |  |  |
| PQ          | Discharge Air Capacity      | m³/min | 3.7                                   | _         | 5.5                          | _                  | 7.0                          | _       | 5.5         | _                               | 7.0             | _         |  |  |
| WIDEMOI     | DE Discharge Pressure       | MPa    | 0.40 [0.50]                           | -         | 0.40 [0.50]                  | -                  | 0.40 [0.50]                  | -       | 0.40        | -                               | 0.40            | -         |  |  |
|             | Discharge Air Capacity      | m³/min | 4.3 [4.0]                             | _         | 6.4 [6.0]                    | -                  | 8.2 [7.6]                    | -       | 6.4         | -                               | 8.2             | _         |  |  |
| PQ WIDE     | MODE Range                  | MPa    | 0.40 - 0.70<br>[0.50 - 0.70]          | -         | 0.40 - 0.70<br>[0.50 - 0.70] | -                  | 0.40 - 0.70<br>[0.50 - 0.70] | -       | 0.40 - 0.70 | -                               | 0.40 - 0.70     | -         |  |  |
| Nominal C   | Dutput                      | kW     | 2:                                    | 2         | 3                            | 7                  | 5                            | 5       | 3           | 7                               | 5               | 5         |  |  |
| Intake Air  | Pressure / Temperature      | _      |                                       | Atmosp    | heric Pressure               | e / 0 – 45°C [2    | – 45°C]                      |         | At          | Atmospheric Pressure / 0 – 45°C |                 |           |  |  |
| Discharge   | Air Temperature             | °C     |                                       | Am        | bient Tempera                | ture +15 or be     | elow                         |         | Coolin      | g Water Temp                    | erature +13 or  | below     |  |  |
| Discharge   | Pipe Diameter               | _      |                                       |           | Rc1                          | -1/2               |                              |         |             | Rc1                             | -1/2            |           |  |  |
| Starting M  | lethod                      | _      |                                       |           | Inve                         | erter              |                              |         |             | Inve                            | erter           |           |  |  |
| Driving M   | ethod                       | _      |                                       | 4-Pole T  | EFC Motor wit                | h V-Belt + Ge      | ar Driving                   |         | 4-Pole Ti   | EFC Motor wit                   | th V-Belt + Gea | r Driving |  |  |
| Lubricatin  | g Oil Capacity              | L      | 12 (No                                | t filled) |                              | 18 (No             | t filled)                    |         |             | 14 (No                          | t filled)       |           |  |  |
| Cooling F   | an Motor Output             | kW     |                                       | 0.        | 65                           |                    | 0.                           | 9       |             | 0                               | .2              |           |  |  |
|             | /ater Flow Rate             | L/min  |                                       |           |                              | -                  |                              |         |             | 8                               | 30              |           |  |  |
|             | /ater Temperature           | °C     |                                       |           | -                            | -                  |                              |         |             | 32 or                           | below           |           |  |  |
| Cooling W   | later Pipe Diameter         | _      |                                       |           |                              | -                  |                              |         |             | R                               | c1              |           |  |  |
| Coolant P   | ump Motor Output (50/60Hz)  | kW     |                                       |           | 0.2/                         | 0.3                |                              |         |             |                                 | -               |           |  |  |
| [Dryer]     | P.D.P                       | °C     | [10 (Under<br>Pressure)]              | -         | [10 (Under<br>Pressure)]     | -                  | [10 (Under<br>Pressure)]     | -       |             |                                 | -               |           |  |  |
| [Diyei]     | Refrigerator Nominal Output | kW     | [1.2]                                 | -         | [1.45]                       | -                  | [1.45]                       | -       |             |                                 | -               |           |  |  |
|             | Refrigerant                 | _      | [R410A]                               | -         | [R410A]                      | -                  | [R410A]                      | -       | -           |                                 |                 |           |  |  |
| Weight      |                             | kg     | 900 [960] 1,140 [1,290] 1,270 [1,420] |           |                              |                    |                              | 1,420]  | 1,110 1,240 |                                 |                 | 40        |  |  |
| Dimension   | ns (W×D×H)                  | mm     | 1,650×97                              | '0×1,400  | 1,830                        | 0×980×1,580        | 2,230×980×1,                 | 580]    |             | 1,830×9                         | 80×1,580        |           |  |  |
| Noise Lev   | el (1.5m from front side)   | dB(A)  | 63                                    | 64        | 66                           | 68                 | 68                           | 70      | 64          | 66                              | 64              | 66        |  |  |

#### ■ Water-Cooled, Fixed Speed Model (15-55kW)

| Item · Unit                        | Model  |          | 5W5N2<br>5W6N2 |            | 2W5N2<br>2W6N2    |                   | 7W5N2<br>7W6N2 |           | 5W5N2<br>5W6N2 |
|------------------------------------|--------|----------|----------------|------------|-------------------|-------------------|----------------|-----------|----------------|
| Discharge Pressure                 | MPa    | 0.70     | 0.40           | 0.70       | 0.40              | 0.70              | 0.40           | 0.70      | 0.40           |
| Discharge Air Capacity             | m³/min | 2.0      | 2.5            | 3.4        | 4.0               | 5.0               | 5.9            | 6.4       | 8.0            |
| Nominal Output                     | kW     | 1        | 15             | 2          | 22                | 3                 | 7              | 5         | 55             |
| Intake Air Pressure / Temperature  | _      |          |                |            | Atmospheric Pre   | essure / 0 – 45°C |                |           |                |
| Discharge Air Temperature          | °C     |          |                | Co         | oling Water Tempe | erature+13 or be  | low            |           |                |
| Discharge Pipe Diameter            | _      | R        | c1             |            |                   | Rc1               | -1/2           |           |                |
| Cooling Water Flow Rate            | L/min  |          | 5              | 50         |                   |                   | 8              | 0         |                |
| Cooling Water Temperature          | °C     |          |                |            | 35 or             | below             |                |           |                |
| Cooling Water Pipe Diameter        | _      |          | Ro             | 3/4        |                   |                   | Re             | c1        |                |
| Starting Method                    | _      | Direct ( | On-Line        |            |                   | Star-Delta (3     | 3 contactors)  |           |                |
| Driving Method                     | _      |          |                | 4-Po       | le TEFC Motor wit | h V-Belt + Gear D | riving         |           |                |
| Lubricating Oil Quantity           | L      |          | 10 (No         | ot filled) |                   |                   | 14 (No         | t filled) |                |
| Cooling Fan Motor Output           | kW     |          | 0.             | 05         |                   |                   | 0              | .1        |                |
| Weight                             | kg     | 7        | 70             | 8          | 30                | 1,030 1,280       |                |           |                |
| Dimensions (W×D×H)                 | mm     |          | 1,400×9        | 70×1,400   |                   |                   | 1,830×98       | 80×1,580  |                |
| Noise Level (1.5m from front side) | dB(A)  | 62       | 63             | 63         | 64                | 64                | 66             | 64        | 66             |

- 1. Capacity is measured according to ISO 1217, Annex C.
- 2. Nominal output is a numerical value for the rough compressor capacity. Refer to installation drawings when you plan the compressor shaft power, installed motor output, and power supply equipment.
- 3. Noise level is the converted value in an anechoic room measured under the condition that at full load running operation at 1.5m in front and 1m in height, the timing of the closure of cooler drain automatic discharge valve. It could be larger depending on the actual installation and its environment.It is not a guaranteed value. It could increase by approx. 2dB when PQ
- 4. P. D. P (Pressure Dew Point) of a built-in dryer model is measured in ambient temperature 30 °C, inlet temperature 45 °C, and under the rated pressure. For the built-in dryer model, P. D. P drops at lower operating pressure. When the PQ wide mode is ON and the pressure is 0.7 MPa or less, the outlet P. D. P increases by approx.  $3^{\circ}$ C at 0.6MPa.
- 5. Built-in dryer 0.30MPa model is NOT available.6. Discharged air capacity of a built-in dryer model decreases by approximately 3% when drain condenses.

- 7. In case of dust-proof or package filter option, maximum ambient temperature is limited up to
- 40°C. 8. Earth leakage breaker is not built in the compressor. Prepare by customer.
- 9. Do not use the respiratory equipment to suck the compressed air directly.
- 10. Discharge pressure is gauge pressure.
- 11. Install the air compressor indoors and avoid flammable and corrosive environment, moisture and dust. 12. Dimensions do not include the pipes and protruding parts. Refer to the drawing for more
- details.
- 13. Appearance and specifications are subject to change without notice.



# Two-Stage (22–120kW)





#### **Specifications**

#### ■ Water-Cooled, Fixed Speed / Vtype Model (45-75kW)

|             | _                                   | Model  |   |  |              | Fixed Spe     | eed Model      |                     |                  |                |  |  |  |  |
|-------------|-------------------------------------|--------|---|--|--------------|---------------|----------------|---------------------|------------------|----------------|--|--|--|--|
|             |                                     |        | DSP-45W   | T [R] 5N2                              | DSF          | P-55WT [R]    | 5N2            | DSI                 | P-75WT [R]       | 5N2            |  |  |  |  |
| Item•Ui     | nit                                 |        | DSP-45W   | T [R] 6N2                              | DSF          | P-55WT [R]    | 6N2            | DSI                 | P-75WT [R]       | 6N2            |  |  |  |  |
| Discharg    | e Pressure                          | MPa    | 0.70  | 0.93                                   | 0.70         | 0.93          | 1.0            | 0.70                | 0.93             | 1.0            |  |  |  |  |
| Discharg    | e Air Capacity (50Hz/60Hz)          | m³/min | 7.5/7.9   | 6.4/6.7                                | 9.4          | 7.4/7.9       | 6.4/6.6        | 3 13.2 10.7/1       |                  | 9.6/9.7        |  |  |  |  |
| Discharge A | ir Capacity at PQ wide ON of 0.6MPa | mymin  |   |  |              |               | -              |                     |                  |                |  |  |  |  |
| Nominal     | Output                              | kW     | 45 55   |  |              |               |                | 75                  |                  |                |  |  |  |  |
| Intake Ai   | take Air Pressure / Temperature     |        |   | ospheric Pr                            | essure / 0 – | 45°C [5 – 4   | 5°C]           | Atmospheric         | Pressure / 0 – 4 | 5°C [2 – 45°C] |  |  |  |  |
| Discharg    | e Air Temperature                   | °C     |   | Cooling Water Temperature +13 or below |              |               |                |                     |                  |                |  |  |  |  |
| Discharg    | Discharge Pipe Diameter             |        |   | 2 in (Flange)                          |              |               |                |                     |                  |                |  |  |  |  |
| Starting    | Method                              | _      |   |  | ;            | Star-Delta (3 | 3 contactors   | s)                  |                  |                |  |  |  |  |
| Driving N   | Method                              | _      | 2-Pole TEFC motor with Direct Connection + Gear Driving |  |              |               |                |                     |                  |                |  |  |  |  |
| Lubricati   | ng Oil Capacity                     | L      |   |  |              | 15 (No        | t filled)      |                     |                  |                |  |  |  |  |
| Cooling I   | Fan Motor Output                    | kW     |   |  |              | 0.0           | 5×2            |                     |                  |                |  |  |  |  |
| Cooling     | Water Flow Rate                     | L/min  |   |  | 90           |               |                |                     | 120              |                |  |  |  |  |
| Cooling     | Water Temperature                   | °C     |   |  |              | 35 or         | below          |                     |                  |                |  |  |  |  |
| Cooling     | Water Pipe Diameter                 | _      |   |  |              | Rc 1          | I-1/4          |                     |                  |                |  |  |  |  |
|             | P.D.P                               | °C     |   | [10 (Under                             | Pressure)]   |               | Built-in drver | [10 (Under          | Pressure)]       | Built-in dryer |  |  |  |  |
| [Dryer]     | Refrigerator Nominal Output         | kW     |   | [2                                     | .2]          |               | model is       | [3                  | .0]              | model is       |  |  |  |  |
|             | Refrigerant                         | _      | [R407C] NOT available.                                  |  |              |               | [R4            | 10A]                | NOT available.   |                |  |  |  |  |
| Weight      |                                     | kg     |   | 1,580                                  | [1,730]      |               | 1,580          | 80 1,710 [1,880] 1, |                  | 1,710          |  |  |  |  |
| Dimensio    | ons (W×D×H)                         | mm     |   |  |              | 2,000×1,3     | 300×1,800      |                     |                  |                |  |  |  |  |
| Noise Le    | evel (1.5m from front side)         | dB(A)  | 63 63   |  |              |               |                | 65 66               |                  |                |  |  |  |  |

[ ]: Indicates model with Dryer integrated.

| Vtype Model          |                         |                      |                         |  |  |  |  |  |  |  |  |
|----------------------|-------------------------|----------------------|-------------------------|--|--|--|--|--|--|--|--|
| DSP-55V\             | WT [R] N2               |                      | WT [R] N2               |  |  |  |  |  |  |  |  |
| 0.70                 | 0.93                    | 0.70                 | 0.93                    |  |  |  |  |  |  |  |  |
| 9.5                  | 8.0                     | 12.9                 | 11.4                    |  |  |  |  |  |  |  |  |
| 9.8                  | 9.5                     | 13.4                 | 13.0                    |  |  |  |  |  |  |  |  |
| 5                    | 5                       | 7                    | 5                       |  |  |  |  |  |  |  |  |
| Atmospheric Pressure | e / 0 - 45°C [5 - 45°C] | Atmospheric Pressure | e / 0 - 45°C [2 - 45°C] |  |  |  |  |  |  |  |  |
| Cooling V            | Vater Temp              | erature +13          | or below                |  |  |  |  |  |  |  |  |
|                      | 2 in (F                 | lange)               |                         |  |  |  |  |  |  |  |  |
|                      | Soft                    | Start                |                         |  |  |  |  |  |  |  |  |
| 6-Pole DCE           | BL Direct Co            | nnection + G         | ear Driving             |  |  |  |  |  |  |  |  |
|                      | 15 (No                  | t filled)            |                         |  |  |  |  |  |  |  |  |
|                      | 0.0                     | 5×2                  |                         |  |  |  |  |  |  |  |  |
| 9                    | 0                       | 12                   | 20                      |  |  |  |  |  |  |  |  |
|                      | 35 or                   | below                |                         |  |  |  |  |  |  |  |  |
|                      | Rc 1                    | -1/4                 |                         |  |  |  |  |  |  |  |  |
|                      | [10 (Under              | Pressure)]           |                         |  |  |  |  |  |  |  |  |
| [2.                  | .2]                     | [3.                  | .0]                     |  |  |  |  |  |  |  |  |
| [R40                 | 07C]                    | [R41                 | 10A]                    |  |  |  |  |  |  |  |  |
| 1,320 [              | 1,470]                  | 1,410 [              | 1,580]                  |  |  |  |  |  |  |  |  |
|                      | 2,000×1,3               | 00×1,800             |                         |  |  |  |  |  |  |  |  |
| 6                    | 3                       | 65                   | 66                      |  |  |  |  |  |  |  |  |

#### ■ Water-Cooled, Fixed Speed / Vtype Model (90-120kW)

|                                    | Model  |                   |  | Fixed Spe         | ed Model          |              |       |  |  |  |  |
|------------------------------------|--------|-------------------|--|-------------------|-------------------|--------------|-------|--|--|--|--|
|                                    |        | DSP-90W           | /5 [L] MN2                             | DSP-100W          | /5 [L] MN2        | DSP-120      | W5MN2 |  |  |  |  |
| Item • Unit                        |        | DSP-90W           | 6 [L] MN2                              | DSP-100W          | /6 [L] MN2        | DSP-120      | W6MN2 |  |  |  |  |
| Discharge Pressure                 | MPa    | 0.70              | 0.93                                   | 0.70              | 0.93              | 0.70         | 0.93  |  |  |  |  |
| Discharge Air Capacity             | m³/min | 16.8              | 14.0                                   | 18.3              | 15.6              | 21.0         | 17.6  |  |  |  |  |
| Nominal Output                     | kW     | 9                 | 90 100 120                             |                   |                   |              |       |  |  |  |  |
| Intake Air Pressure / Temperature  | _      |                   | Atmospheric Pressure / 0 – 45°C        |                   |                   |              |       |  |  |  |  |
| Discharge Air Temperature          | °C     |                   | Cooling Water Temperature +13 or below |                   |                   |              |       |  |  |  |  |
| Discharge Pipe Diameter            | _      |                   | 2 in (Flange)                          |                   |                   |              |       |  |  |  |  |
| Starting Method                    |        |                   |  | Star-Delta (3     | contactors)       |              |       |  |  |  |  |
| Driving Method                     | _      |                   | 2-Pole TEF                             | C motor with Dire | ct Connection + C | Gear Driving |       |  |  |  |  |
| Lubricating Oil Capacity           | L      |                   |  | 16 (No            | t filled)         |              |       |  |  |  |  |
| Cooling Fan Motor Output           | kW     |                   | 0.05×3                                 | [0.2×2]           |                   | 0.05         | 5×3   |  |  |  |  |
| Cooling Water Flow Rate            | L/min  |                   | 1                                      | 60                |                   | 18           | 30    |  |  |  |  |
| Cooling Water Temperature          | °C     |                   |  | 35 or             | below             |              |       |  |  |  |  |
| Cooling Water Pipe Diameter        | _      |                   |  | Rc 1              | -1/2              |              |       |  |  |  |  |
| Weight                             | kg     | 2,050 2,230       |  |                   |                   |              |       |  |  |  |  |
| Dimensions (W×D×H)                 | mm     | 2,150×1,520×1,825 |  |                   |                   |              |       |  |  |  |  |
| Noise Level (1.5m from front side) | dB(A)  | 66                | 68                                     | 67                | 69                | 69           | 70    |  |  |  |  |

| Vtype                       | Model                        |  |  |  |  |  |  |  |  |  |
|-----------------------------|------------------------------|--|--|--|--|--|--|--|--|--|
| DSP-100                     | VW5MN2                       |  |  |  |  |  |  |  |  |  |
| DSP-100                     | VW6MN2                       |  |  |  |  |  |  |  |  |  |
| 0.70                        | 0.93                         |  |  |  |  |  |  |  |  |  |
| 18.3                        | 15.6                         |  |  |  |  |  |  |  |  |  |
| 10                          | 00                           |  |  |  |  |  |  |  |  |  |
| Atmospheric Pre             | essure / 0 – 45°C            |  |  |  |  |  |  |  |  |  |
| Cooling Water Temp          | erature +13 or below         |  |  |  |  |  |  |  |  |  |
| 2 in (F                     | lange)                       |  |  |  |  |  |  |  |  |  |
| Inve                        | erter                        |  |  |  |  |  |  |  |  |  |
| 2-Pole TEFC motor with Dire | ct Connection + Gear Driving |  |  |  |  |  |  |  |  |  |
| 16 (No                      | t filled)                    |  |  |  |  |  |  |  |  |  |
| 0.2                         | 2×2                          |  |  |  |  |  |  |  |  |  |
| 16                          | 60                           |  |  |  |  |  |  |  |  |  |
| 35 or                       | below                        |  |  |  |  |  |  |  |  |  |
| Rc 1                        | -1/2                         |  |  |  |  |  |  |  |  |  |
| 2,2                         | 2,200                        |  |  |  |  |  |  |  |  |  |
| 2,150×1,5                   | 20×1,825                     |  |  |  |  |  |  |  |  |  |
| 67                          | 69                           |  |  |  |  |  |  |  |  |  |
|                             |                              |  |  |  |  |  |  |  |  |  |

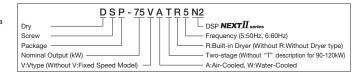
#### NOTE:

- 1. Capacity is measured according to ISO 1217, Annex C.
- 2. Nominal output is a numerical value for the rough compressor capacity. Refer to installation drawings when you plan the compressor shaft power, installed motor output, and power
- supply equipment.

  3. Noise level is the converted value in an anechoic room measured under the condition that at full load running operation at 1.5m in front and 1m in height, the timing of the closure of cooler drain automatic discharge valve. It could be larger depending on the actual installation and its environment.It is not a guaranteed value. It could increase by approx. 2dB when PQ WIDEMODE is ON.
- VIDENIOUS TO VI.

  4. P. D. P (Pressure Dew Point) of a built-in dryer model is measured in ambient temperature 30 °C, inlet temperature 45 °C, and under the rated pressure. For the built-in dryer model, P. D. P drops at lower operating pressure. When the PQ wide mode is ON and the pressure is 0.7 MPa or less, the outlet P. D. P increases by approx. 3°C at 0.6MPa.
- 5. Discharged air capacity of a built-in dryer model decreases by approximately 3% when drain condenses
- In case of dust-proof or package filter option, maximum ambient temperature is limited up to 40°C.

- 7. Earth leakage breaker is not built in the compressor. Prepare by customer.
- 8. Do not use the respiratory equipment to suck the compressed air directly.
- Discharge pressure is gauge pressure.
   Install the air compressor indoors and avoid flammable and corrosive environment, moisture and dust.
- 11. Dimensions do not include the pipes and protruding parts. Refer to the drawing for more details.
- 12. Appearance and specifications are subject to change without notice.



#### **Specifications**

#### ■ Air-Cooled, Fixed Speed / Vtype Model (22-37kW)

|             |                                     | Model      | Fixed Speed Model |           |                   |                         |         |           |  |  |  |  |  |
|-------------|-------------------------------------|------------|-------------------|-----------|-------------------|-------------------------|---------|-----------|--|--|--|--|--|
|             |                                     |            | DSP-22A           | T [R] 5N2 | DSP-30A           | T [R] 5N2               | DSP-37A | T [R] 5N2 |  |  |  |  |  |
| Item·U      | nit                                 |            | DSP-22A           | T [R] 6N2 | DSP-30A           | T [R] 6N2               | DSP-37A | T [R] 6N2 |  |  |  |  |  |
| Discharg    | e Pressure                          | MPa        | 0.70              | 0.88      | 0.70              | 0.88                    | 0.70    | 0.88      |  |  |  |  |  |
| Discharg    | e Air Capacity                      | m³/min     | 3.7               | 3.2       | 4.7               | 4.0                     | 5.6     | 4.7       |  |  |  |  |  |
| Discharge A | ir Capacity at PQ wide ON of 0.6MPa | 1117111111 |                   |           |                   | -                       |         |           |  |  |  |  |  |
| Nominal     | Output                              | kW         | 2                 | 22 30     |                   |                         |         |           |  |  |  |  |  |
| Intake Ai   | r Pressure / Temperature            | _          |                   | Atm       | ospheric Pressure | e / 0 – 45°C [2 – 45°C] |         |           |  |  |  |  |  |
| Discharg    | e Air Temperature                   | °C         |                   | V         |                   |                         |         |           |  |  |  |  |  |
| Discharg    | e Pipe Diameter                     | _          | Rc1-1/2           |           |                   |                         |         |           |  |  |  |  |  |
| Starting    | Method                              | _          |                   |           | Star-Delta (3     | 3 contactors)           |         |           |  |  |  |  |  |
| Driving N   | Method                              | _          |                   | 4-Pol     | e TEFC Motor wit  | h V-Belt + Gear D       | riving  |           |  |  |  |  |  |
| Lubricati   | ng Oil Capacity                     | L          |                   |           | 15 (No            | t filled)               |         |           |  |  |  |  |  |
| Cooling I   | Fan Motor Output                    | kW         |                   |           | 1.1 (In           | verter)                 |         |           |  |  |  |  |  |
|             | P.D.P                               | °C         |                   |           | [10 (Under        | Pressure)]              |         |           |  |  |  |  |  |
| [Dryer]     | Refrigerator Nominal Output         | kW         |                   |           | [1.               | 45]                     |         |           |  |  |  |  |  |
|             | Refrigerant                         | _          |                   |           | [R4               | 10A]                    |         |           |  |  |  |  |  |
| Weight      | ight kg 1,120 [1,180] 1,230 [1,290] |            |                   |           |                   |                         |         |           |  |  |  |  |  |
| Dimensio    | ons (W×D×H)                         | mm         |                   |           | 1,530×1,1         | 150×1,650               |         |           |  |  |  |  |  |
| Noise Le    | evel (1.5m from front side)         | dB(A)      | 63                | 64        | 65                | 66                      | 66      | 67        |  |  |  |  |  |

[ ]: Indicates model with Dryer integrated.

| Vtype Model                                |                      |  |  |  |  |  |  |  |
|--|----------------------|--|--|--|--|--|--|--|
| DSP-37V                                    | AT [R] N2            |  |  |  |  |  |  |  |
| 0.70                                       | 0.88                 |  |  |  |  |  |  |  |
| 5.5  | 4.6                  |  |  |  |  |  |  |  |
| 6.0  | 5.6                  |  |  |  |  |  |  |  |
| 37   |                      |  |  |  |  |  |  |  |
| Atmospheric Pressure / 0 – 45°C [2 – 45°C] |                      |  |  |  |  |  |  |  |
| Ambient Temperature +15 or below           |                      |  |  |  |  |  |  |  |
| Rc1  | -1/2                 |  |  |  |  |  |  |  |
| Soft                                       | Start                |  |  |  |  |  |  |  |
| DCBL Direct Conne                          | ction + Gear Driving |  |  |  |  |  |  |  |
| 15 (No                                     | t filled)            |  |  |  |  |  |  |  |
| 1.1 (ln                                    | verter)              |  |  |  |  |  |  |  |
| [10 (Under                                 | Pressure)]           |  |  |  |  |  |  |  |
| [1.4                                       | 45]                  |  |  |  |  |  |  |  |
| [R410A]                                    |                      |  |  |  |  |  |  |  |
| 950 [1,010]                                |                      |  |  |  |  |  |  |  |
| 1,530×1,150×1,650                          |                      |  |  |  |  |  |  |  |
| 66   | 67                   |  |  |  |  |  |  |  |
|  |                      |  |  |  |  |  |  |  |

#### ■ Air-Cooled, Fixed Speed / Vtype Model (45-75kW)

|             | occica, i ixea opec                 |        |                   | . (         | ,             |               |  |              |   |                |  |  |
|-------------|-------------------------------------|--------|-------------------|-------------|---------------|---------------|--|--------------|---|----------------|--|--|
|             |                                     | Model  |                   |             |               | Fixed Spe     | ed Model                                 |              |   |                |  |  |
|             |                                     |        | DSP-45A           | T [R] 5N2   | DSF           | P-55AT [R]    | 5N2                                      | DS           | P-75AT [R]  | 5N2            |  |  |
| Item•Ur     | nit                                 |        | DSP-45A           | T [R] 6N2   | DSF           | P-55AT [R]    | 6N2                                      | DS           | P-75AT [R]  | 6N2            |  |  |
| Discharg    | e Pressure                          | MPa    | 0.70              | 0.93        | 0.70          | 0.93          | 1.0                                      | 0.70         | 0.93  | 1.0            |  |  |
| Discharg    | e Air Capacity                      | 3/i    | 7.4/7.8           | 6.2/6.5     | 9.2           | 7.2/7.7       | 5.9/6.2                                  | 13.0         | 10.5/11.1   | 9.1            |  |  |
| Discharge A | ir Capacity at PQ wide ON of 0.6MPa | m³/min |                   |             |               |               | _  |              | 13.0 10.5/11.1 9  75  tmospheric Pressure / 0 - 45°C [2   |                |  |  |
| Nominal     | Output                              | kW     | 4                 | 5           |               | 55            |  |              | **  |                |  |  |
| Intake Ai   | r Pressure / Temperature            | _      | Atm               | ospheric Pr | essure / 0 –  | 45°C [5 – 4   | 45°C] Atmospheric Pressure / 0 – 45°C [2 |              |   |                |  |  |
| Discharg    | e Air Temperature                   | °C     |                   |             | Ambie         | nt Tempera    | ture +15 or                              |              |   |                |  |  |
| Discharg    | e Pipe Diameter                     | _      |                   |             |               | 2 in (F       | lange)                                   |              | Selow   |                |  |  |
| Starting I  | Method                              | _      |                   |             | (             | Star-Delta (3 | 3 contactors                             | s)           | DSP-75AT R 6N2  0.70 0.93 1.0  13.0 10.5/11.1 9.1  75  tmospheric Pressure / 0 - 45°C [2 - elow  n + Gear Driving  2.2 (Inverter)  [10 (Under Pressure)]  [3.0]   model  [R410A]   NOT ava  1,860 [2,030] 1,866 |                |  |  |
| Driving M   | /lethod                             | _      |                   | 2-Pole      | TEFC mot      | or with Dire  | ct Connect                               | ion + Gear I |   |                |  |  |
| Lubricati   | ng Oil Capacity                     | L      |                   |             |               | 25 (No        | t filled)                                |              |   |                |  |  |
| Cooling I   | Fan Motor Output                    | kW     |                   |             | 1.5 (Inverter | )             |  |              | 2.2 (Inverter   | )              |  |  |
|             | P.D.P                               | °C     |                   | [10 (Under  | Pressure)]    |               | Built-in dryer                           | [10 (Under   | r Pressure)]  | Built-in dryer |  |  |
| [Dryer]     | Refrigerator Nominal Output         | kW     |                   | [2          | .2]           |               | model is                                 | [3           |   | model is       |  |  |
|             | Refrigerant                         | _      |                   | [R40        | 07C]          |               | NOT available.                           | [R4          | 10A]  | NOT available. |  |  |
| Weight      |                                     | kg     |                   | 1,600       | [1,750]       |               | 1,600                                    | 1,860        | [2,030]   | 1,860          |  |  |
| Dimensio    | ons (W×D×H)                         | mm     | 2,000×1,300×1,800 |             |               |               |  | 2,2          | 50×1,300×1,   | 800            |  |  |
| Noise Le    | vel (1.5m from front side)          | dB(A)  | 63                | 65          | 63            | 6             | i5                                       |              | 68  |                |  |  |

| [ ]:                | Indicates mo            | [ ]: Indicates model with Dryer integrated. |           |  |  |  |  |  |  |  |  |
|---------------------|-------------------------|---|-----------|--|--|--|--|--|--|--|--|
|                     | Vtype                   | Model                                       |           |  |  |  |  |  |  |  |  |
| DSP-55V             | AT [R] N2               | DSP-75V                                     | AT [R] N2 |  |  |  |  |  |  |  |  |
| 0.70                | 0.93                    | 0.70  | 0.93      |  |  |  |  |  |  |  |  |
| 9.3                 | 7.7                     | 12.6  | 10.9      |  |  |  |  |  |  |  |  |
| 9.6                 | 9.3                     | 13.0  | 12.6      |  |  |  |  |  |  |  |  |
| 5                   | 5                       | 75  |           |  |  |  |  |  |  |  |  |
| Atmospheric Pressur | e / 0 - 45°C [5 - 45°C] | Atmospheric Pressure / 0 - 45°C [2 - 45°C]  |           |  |  |  |  |  |  |  |  |
| Ambie               | nt Tempera              | ture +15 or                                 | below     |  |  |  |  |  |  |  |  |
|                     | 2 in (F                 | lange)                                      | lange)    |  |  |  |  |  |  |  |  |
|                     | Soft                    | Start                                       |           |  |  |  |  |  |  |  |  |
| DCBL D              | irect Conne             | ection + Gear Driving                       |           |  |  |  |  |  |  |  |  |
|                     | 25 (No                  | t filled)                                   |           |  |  |  |  |  |  |  |  |
| 1.5 (In             | verter)                 | 2.2 (In                                     | verter)   |  |  |  |  |  |  |  |  |
|                     | [10 (Under              | Pressure)]                                  |           |  |  |  |  |  |  |  |  |
| [2                  | .2]                     | [3.   | .0]       |  |  |  |  |  |  |  |  |
| [R40                | 07C]                    | [R41  | 10A]      |  |  |  |  |  |  |  |  |
| 1,340 [             | [1,490]                 | 1,560 [1,730]                               |           |  |  |  |  |  |  |  |  |
| 2,000×1,3           | 800×1,800               | 2,250×1,300×1,800                           |           |  |  |  |  |  |  |  |  |
| 63                  | 65                      | 67  | 68        |  |  |  |  |  |  |  |  |

#### ■ Air-Cooled, Fixed Speed / Vtype Model (90-120kW)

|                                    | Model  |                                  |            | Fixed Spe         | ed Model                 |              |      |  |
|------------------------------------|--------|----------------------------------|------------|-------------------|--------------------------|--------------|------|--|
| Item·Unit                          |        |                                  | 5 [L] MN2  |                   | \5 [L] MN2<br>\6 [L] MN2 | DSP-120A5MN2 |      |  |
|                                    |        | DSP-90A                          | 6 [L] MN2  | DSP-120A6MN2      |                          |              |      |  |
| Discharge Pressure                 | MPa    | 0.70                             | 0.93       | 0.70              | 0.93                     | 0.70         | 0.93 |  |
| Discharge Air Capacity             | m³/min | 16.6                             | 13.9       | 18.0              | 15.4                     | 20.5         | 17.3 |  |
| Nominal Output                     | kW     | 9                                | 20         |                   |                          |              |      |  |
| Intake Air Pressure / Temperature  | _      | Atmospheric Pressure / 0 – 45°C  |            |                   |                          |              |      |  |
| Discharge Air Temperature          | °C     | Ambient Temperature +15 or below |            |                   |                          |              |      |  |
| Discharge Pipe Diameter            | _      |                                  |            | 2 in (F           | lange)                   |              |      |  |
| Starting Method                    | _      |                                  |            | Star-Delta (3     | 3 contactors)            |              |      |  |
| Driving Method                     | _      |                                  | 2-Pole TEF | C motor with Dire | ct Connection + C        | Gear Driving |      |  |
| Lubricating Oil Capacity           | L      |                                  |            | 26 (No            | t filled)                |              |      |  |
| Cooling Fan Motor Output           | kW     |                                  |            | 1.5               | i×2                      |              |      |  |
| Weight                             | kg     | 2,200 2,380                      |            |                   |                          |              |      |  |
| Dimensions (W×D×H)                 | mm     | 2,150×1,520×1,975                |            |                   |                          |              |      |  |
| Noise Level (1.5m from front side) | dB(A)  | 68 70 69                         |            |                   | 71                       | 72           | 73   |  |
|                                    |        |                                  | •          |                   |                          |              |      |  |

| Vtype                            | Vtype Model                  |  |  |  |  |  |  |  |
|----------------------------------|------------------------------|--|--|--|--|--|--|--|
| DSP-100                          | VA5MN2                       |  |  |  |  |  |  |  |
| DSP-100                          | VA6MN2                       |  |  |  |  |  |  |  |
| 0.70                             | 0.93                         |  |  |  |  |  |  |  |
| 18.0 15.4                        |                              |  |  |  |  |  |  |  |
| 100                              |                              |  |  |  |  |  |  |  |
| Atmospheric Pressure / 0 – 45°C  |                              |  |  |  |  |  |  |  |
| Ambient Temperature +15 or below |                              |  |  |  |  |  |  |  |
| 2 in (F                          | lange)                       |  |  |  |  |  |  |  |
| Inve                             | erter                        |  |  |  |  |  |  |  |
| 2-Pole TEFC motor with Dire      | ct Connection + Gear Driving |  |  |  |  |  |  |  |
| 26 (No                           | t filled)                    |  |  |  |  |  |  |  |
| 1.5×2                            |                              |  |  |  |  |  |  |  |
| 2,300                            |                              |  |  |  |  |  |  |  |
| 2,150×1,520×1,975                |                              |  |  |  |  |  |  |  |
| 69 71                            |                              |  |  |  |  |  |  |  |
|                                  |                              |  |  |  |  |  |  |  |

#### NOTE:

- 1. Capacity is measured according to ISO 1217, Annex C.
- Nominal output is a numerical value for the rough compressor capacity. Refer to installation drawings when you plan the compressor shaft power, installed motor output, and power
- supply equipment.

  3. Noise level is the converted value in an anechoic room measured under the condition that at full load running operation at 1.5m in front and 1m in height, the timing of the closure of cooler drain automatic discharge valve. It could be larger depending on the actual installation and its environment.It is not a guaranteed value. It could increase by approx. 2dB when PQ
- A. P. D. P (Pressure Dew Point) of a built-in dryer model is measured in ambient temperature 30 °C, inlet temperature 45 °C, and under the rated pressure. For the built-in dryer model, P. D. P drops at lower operating pressure. When the PQ wide mode is ON and the pressure is 0.7 MPa or less, the outlet P. D. P increases by approx.  $3^{\circ}$ C at 0.6MPa.
- $5. \ \ Discharged \ air \ capacity \ of a \ built-in \ dryer \ model \ decreases \ by \ approximately \ 3\% \ when \ drain$
- 6. In case of dust-proof or package filter option, maximum ambient temperature is limited up to
- 7. Earth leakage breaker is not built in the compressor. Prepare by customer. 8. Do not use the respiratory equipment to suck the compressed air directly.

- 9. Discharge pressure is gauge pressure.10. Install the air compressor indoors and avoid flammable and corrosive environment, moisture and dust.

  11. Dimensions do not include the pipes and protruding parts. Refer to the drawing for more
- details.
- Appearance and specifications are subject to change without notice.

# **Two-Stage** (132-240kW)



High Capacity by Equipping New **NEXTI** series Airend

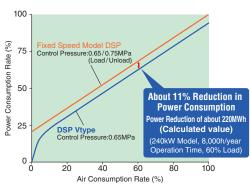
Low Noise Low Vibration

Compact Design by Optimized Layout of Components

High Discharge Pressure Available (up to 1.0MPa)

## Energy-Saving (Vtype)

Further Energy-Saving is achieved by DSP  $\textit{NEXTII}_{\textit{series}}$  with Built-in Inverter.



\*Compared to conventional Load/Unload Control Type, lower pressure setting is possible due to the stable pressure control. (Calculated value)

## High Reliability and Easy Maintenance

#### Totally enclosed flange motor is standard

New totally enclosed flange motor is applied to improve reliability. Motor shaft in direct connection without coupling enables easy maintenance work.

#### Hi-precooler system (Air-Cooled models)

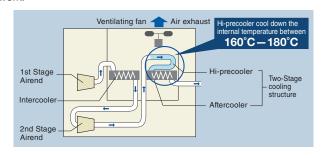
Hi-precooler system reduces temperature of extremely hot air to aftercooler and Two-Stage cooling structure improves reliability.

#### **High Discharge Pressure Available**

1.0MPa is available with high reliability.

#### **Maintenance Friendly**

DSP series provides easy accessibility for inspection and maintenance.



#### **Specifications**

#### ■ Air-Cooled, Fixed Speed Model (132-240kW)

|                                    | Model  | DS    | SP-132A5                            | N2   | DS   | SP-145A5     | N2         | DS          | P-160A5    | N2       | DSP-200A5N2 |       |         | DSP-240A5N2 |      |      |
|------------------------------------|--------|-------|-------------------------------------|------|------|--------------|------------|-------------|------------|----------|-------------|-------|---------|-------------|------|------|
| Item · Unit                        |        | DS    | SP-132A6                            | N2   | DS   | SP-145A6     | N2         | DSP-160A6N2 |            |          | DSP-200A6N2 |       |         | DSP-240A6N2 |      |      |
| Discharge Pressure                 | MPa    | 0.75  | 0.93                                | 1.0  | 0.75 | 0.93         | 1.0        | 0.75        | 0.93       | 1.0      | 0.75        | 0.93  | 1.0     | 0.75        | 0.93 | 1.0  |
| Discharge Air Capacity             | m³/min | 22.5  | 20.0                                | 19.0 | 25.0 | 21.4         | 20.0       | 27.5        | 23.9       | 22.5     | 37.0        | 32.2  | 30.0    | 40.0        | 35.0 | 32.5 |
| Nominal Output                     | kW     |       | 132                                 |      | 145  |              |            |             | 160        |          |             | 200   |         |             | 240  |      |
| Intake Air Pressure / Temperature  | _      |       | Atmospheric Pressure / 0 - 45°C     |      |      |              |            |             |            |          |             |       |         |             |      |      |
| Discharge Air Temperature          | °C     |       | Ambient Temperature + 15 or below   |      |      |              |            |             |            |          |             |       |         |             |      |      |
| Discharge Air Pipe Diameter        | _      |       |                                     |      | 2-1  | /2 in (Flar  | nge)       |             |            |          |             |       | 3 in (F | lange)      |      |      |
| Starting Method                    | _      |       |                                     |      |      |              |            | Star-De     | lta (3 con | tactors) |             |       |         |             |      |      |
| Driving Method                     | _      |       |                                     |      |      | 4-P          | ole TEFC   | notor with  | Direct Co  | nnection | + Gear Dri  | iving |         |             |      |      |
| Lubricating Oil Capacity           | L      |       |                                     |      | 5    | 0 (Not fille | d)         |             |            |          |             |       | 60 (No  | t filled)   |      |      |
| Cooling Fan Motor Output           | kW     |       |                                     |      | 4    | .4 (1.1×4    | <b>l</b> ) |             |            |          |             |       | 6.0 (   | 1.5×4)      |      |      |
| Weight                             | kg     |       | 3,860 3,960 5,000                   |      |      |              |            |             |            |          |             |       |         |             |      |      |
| Dimensions (W×D×H)                 | mm     |       | 2,900×1,700×1,925 3,200×1,890×1,950 |      |      |              |            |             |            |          |             |       |         |             |      |      |
| Noise Level (1.5m from front side) | dB(A)  | 73 74 |                                     |      | 74   | 7            | '5         | 74          | 7          | 5        | 76          | 7     | 7       | 77          | 7    | '8   |

#### ■ Water-Cooled, Fixed Speed Model (132-240kW)

|                                    | Model  | DS   | P-132W5                               | N2  | DS   | P-145W5      | N2       | DS         | P-160W5   | N2         | DS          | SP-200W5 | N2     | DSP-240W5N2 |      |      |
|------------------------------------|--------|------|---------------------------------------|-----|------|--------------|----------|------------|-----------|------------|-------------|----------|--------|-------------|------|------|
| Item•Unit                          |        | DS   | P-132W6                               | N2  | DS   | P-145W6      | N2       | DS         | P-160W6   | N2         | DSP-200W6N2 |          |        | DSP-240W6N2 |      |      |
| Discharge Pressure                 | MPa    | 0.75 | 0.93                                  | 1.0 | 0.75 | 0.93         | 1.0      | 0.75       | 0.93      | 1.0        | 0.75        | 0.93     | 1.0    | 0.75        | 0.93 | 1.0  |
| Discharge Air Capacity             | m³/min | 23.4 | 23.4 20.7 19.6                        |     | 26.0 | 22.2         | 20.6     | 28.5       | 24.8      | 23.2       | 37.0        | 32.2     | 30.0   | 40.5        | 35.0 | 32.5 |
| Nominal Output                     | kW     |      | 132                                   |     |      | 145          |          |            | 160       |            |             | 200      |        |             | 240  |      |
| Intake Air Pressure / Temperature  | _      |      | Atmospheric Pressure / 0 - 45°C       |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Discharge Air Temperature          | °C     |      | Cooling Water Temperature+13 or below |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Discharge Air Pipe Diameter        | _      |      | 2-1/2 in (Flange) 3 in (Flange)       |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Starting Method                    | _      |      | Star-Delta (3 contactors)             |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Driving Method                     | _      |      |                                       |     |      | 4-P          | ole TEFC | motor with | Direct Co | nnection - | + Gear Dri  | iving    |        |             |      |      |
| Cooling Water Flow Rate            | L/min  |      | 200                                   |     |      | 210          |          |            | 240       |            |             | 300      |        |             | 330  |      |
| Cooling Water Temperature          | °C     |      |                                       |     | 3    | 5 or belov   | N        |            |           |            |             |          | 35 or  | below       |      |      |
| Cooling Water Pipe Diameter        | _      |      |                                       |     |      |              |          |            | Rp2       |            |             |          |        |             |      |      |
| Lubricating Oil Capacity           | L      |      |                                       |     | 4    | 0 (Not fille | d)       |            |           |            |             |          | 50 (No | t filled)   |      |      |
| Cooling Fan Motor Output           | kW     |      | 0.4                                   |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Weight                             | kg     |      | 3,760 4,600                           |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Dimensions (W×D×H)                 | mm     |      | 2,500×1,600×1,925 2,800×1,800×1,950   |     |      |              |          |            |           |            |             |          |        |             |      |      |
| Noise Level (1.5m from front side) | dB(A)  | 68   | 6                                     | 9   | 69   | 7            | 0        | 69         | 7         | 0          | 69          | 7        | 0      | 70          | 7    | 1    |

#### ■ Air-Cooled / Water-Cooled, Vtype Model (160-240kW)

|                   |                    | Model  | D:                | SP-160VA5N  | 12              | D            | SP-240VA5N     | 12                | D               | SP-160VW5I     | N2                | DSP-240VW5N2  |                 |      |
|-------------------|--------------------|--------|-------------------|---|-----------------|--------------|----------------|-------------------|-----------------|----------------|-------------------|---------------|-----------------|------|
| Item • Unit       |                    |        | D                 | SP-160VA6N  | 12              | D:           | SP-240VA6N     | 12                | D:              | SP-160VW6I     | N2                | DS            | SP-240VW6N      | 12   |
| Discharge Press   | sure               | MPa    | 0.75              | 0.93  | 1.0             | 0.75         | 0.93           | 1.0               | 0.75            | 0.93           | 1.0               | 0.75          | 0.93            | 1.0  |
| Discharge Air C   | apacity            | m³/min | 27.5              | 24.8  | 22.5            | 40.0         | 35.0           | 32.5              | 28.5            | 24.8           | 23.2              | 40.5          | 35.0            | 32.5 |
| Nominal Output    | t                  | kW     |                   | 160   |                 |              | 240            |                   |                 | 160            |                   |               | 240             |      |
| Intake Air Pressu | ire / Temperature  | _      |                   |   |                 |              | Atm            | ospheric Pr       | essure / 0 - 4  | 5°C            |                   |               |                 |      |
| Discharge Air Te  | emperature         | °C     |                   | Amb   | ient tempera    | ture+15 or b | elow           |                   |                 | Cooling        | Water Temp        | erature+13    | or below        |      |
| Discharge Air P   | ipe Diameter       | _      | 2-                | 1/2 in (Flang   | e)              |              | 3 in (Flange)  |                   | 2-              | -1/2 in (Flang | je)               | 3 in (Flange) |                 |      |
| Starting Method   | t                  | _      |                   |   |                 |              |                |                   | erter           |                |                   | •             |                 |      |
| Driving Method    |                    | _      |                   | 4-Pole TEFC motor with Direct Connection + Gear Driving |                 |              |                |                   |                 |                |                   |               |                 |      |
| Cooling Water F   | low Rate           | L/min  |                   | _   |                 | _            |                |                   |                 | 240            |                   |               | 330             |      |
| Cooling Water 7   | Temperature        | °C     |                   |   | -               | -            |                |                   | 35 or below     |                |                   |               |                 |      |
| Cooling Water F   | Pipe Diameter      | _      |                   |   | -               | _            |                |                   |                 |                | R                 | p2            |                 |      |
| Lubricating Oil   | Capacity           | L      | Ę                 | 0 (Not filled)  |                 | (            | 60 (Not filled | )                 | 40 (Not filled) |                |                   |               | 50 (Not filled) | )    |
| Cooling Fan Mo    | otor Output        | kW     | 4                 | 4.4 (1.1 × 4)   |                 |              | 6.0 (1.5 × 4)  |                   |                 |                | 0                 | .4            |                 |      |
| Weight            | Compressor         | kg     |                   | 3,960   |                 |              | 5,000          |                   |                 | 3,960          |                   |               | 4,900           |      |
| vveigni           | Inverter Panel     | kg     | 400               |   |                 | 540          |                |                   | _               |                |                   | _             |                 |      |
| Dimensions        | Compressor         | mm     | 2,900×1,700×1,925 |   | 3,20            | 00×1,880×1,  | 950            | 2,500×1,600×1,925 |                 |                | 2,800×1,800×1,950 |               |                 |      |
| (W×D×H)           | Inverter Panel     | mm     | 690×1,175×1,760   |   | 810×1,360×1,760 |              |                | _                 |                 |                | _                 |               |                 |      |
| Noise Level (1.5n | n from front side) | dB(A)  | 74 75             |   | 77              | 7            | 8              |                   | 70              |                |                   | 71            |                 |      |

- NOTE.

  1. Capacity is measured according to ISO 1217, Annex C.

  2. Nominal output is a numerical value for the rough compressor capacity. Refer to installation drawings when you plan the compressor shaft power, installed motor output, and power supply equipment.
- supply equipment.

  3. Noise level is the converted value in an anechoic room measured under the condition that at full load running operation at 1.5m in front and 1m in height, the timing of the closure of cooler drain automatic discharge valve. It could be larger depending on the actual installation and its environment. It is not a guaranteed value.
- 4. Earth leakage breaker is not built in the compressor. Prepare by customer.
- 5. Do not use the respiratory equipment to suck the compressed air directly.
- 6. Discharge pressure is gauge pressure.
- 7. Install the air compressor indoors and avoid flammable and corrosive environment, moisture
- 8. Dimensions do not include the pipes and protruding parts. Refer to the drawing for more
- 9. Appearance and specifications are subject to change without notice.
  10. The inverter panel for air-cooled Vtype is placed separately.

# Auxiliary Equipment

# Air Dryer

#### **HDR** series

**HFC Refrigerant** R407C·R410A



HFC Refrigerant **R407C** 



HDR-150AX

#### **Specifications**

| Item•Unit                                | Model  | HDR-7.5AX2                                     | HDR-15AG1                       | HDR-22AG1     | HDR-37AG1           | HDR-55AX      | HDR-75AX      | HDR-100AX       |  |
|--|--------|--|---------------------------------|---------------|---------------------|---------------|---------------|-----------------|--|
| Capacity (Note 1) 50/60Hz                | m³/min | 1.3/1.4  | 3.0/3.4                         | 4.9/5.4       | 7.9/8.4             | 10.8/11.3     | 15.0/15.7     | 19.0/20.0       |  |
| Max. Inlet Pressure of Compressed Air    | MPa    | 0.3 - 0.97                                     | 0.3 – 0.97 0.3 – 1.0 0.4 – 0.97 |               |                     |               |               |                 |  |
| Max. Inlet Temperature of Compressed Air | °C     |  | 80                              |               |                     |               |               |                 |  |
| Ambient Temperature                      | °C     | 5 – 40   |                                 | 2 – 45        |                     |               | 5 – 40        |                 |  |
| Dew Point of Outlet Air                  | °C     |  |                                 |               | 10 Under Pressure   |               |               |                 |  |
| Cooling Method of Condenser              | _      | Air-Cooled                                     |                                 |               |                     |               |               |                 |  |
| Refrigerant Control Device               | _      | Capilla  | ry Tube                         |               |                     | Ejector       |               |                 |  |
| Capacity Control Device                  |        |  |                                 | Н             | lot Gas Bypass Valv | re            |               |                 |  |
| Refrigerant Used                         | _      | R407C  |                                 | R410A         |                     |               | R407C         |                 |  |
| Charged Quantity                         | g      | 250  | 450                             | 680           | 1,0                 | 000           | 1,650         | 2,000           |  |
| Finish Color                             | _      | Ivory  |                                 | Gray          |                     |               | Ivory         |                 |  |
| Pipe Diameter                            | _      | Rc 1 Rc 1-1/2 Rc 2                             |                                 |               |                     |               | Rc 2-1/2      |                 |  |
| Dimensions (W×D×H)                       | mm     | 303×603×720                                    | 303×633×840                     | 356×543×1,067 | 356×543×1,274       | 356×903×1,274 | 356×903×1,489 | 406×1,400×1,380 |  |
| Weight                                   | kg     | 43 60 84 107 135 170                           |                                 |               |                     | 280           |               |                 |  |
| Accessories                              | _      | Auto Drain Trap, Drain Valve, Foundation Bolts |                                 |               |                     |               |               |                 |  |

HDR-22AG1

- 1. The capacity values above are measured at an ambient temperature of 30°C, inlet temperature of 45°C, inlet pressure of 0.70MPa.
- Dew point gets worse if operated at pressure below the range of operation pressure.
   Dimensions do not include the pipes and protruding parts. Refer to the drawing for more details.
- 4. In case of having solid objects such as rust in the inlet air flow, install a pre-filter on the inlet of dryer.

| Item•Unit                                | Model  | HDR-120WX                           | HDR-150WX                    | HDR-190WX | HDR-240WX           | HDR-300WX | HDR-380WX | HDR-120AX           | HDR-150AX | HDR-190AX | HDR-240AX           | HDR-300AX | HDR-380AX |
|--|--------|-------------------------------------|------------------------------|-----------|---------------------|-----------|-----------|---------------------|-----------|-----------|---------------------|-----------|-----------|
| Capacity (Note 1) 50/60Hz                | m³/min | 21/25                               | 27/31                        | 35/41     | 42/49               | 51/60     | 64/75     | 20/23               | 25/30     | 32/38     | 38/45               | 47/55     | 59/69     |
| Max. Inlet Pressure of Compressed Air    | MPa    |                                     | 0.30 -                       | - 0.97    |                     | 0.30 -    | - 0.93    |                     | 0.30 -    | - 0.97    |                     | 0.30      | - 0.93    |
| Max. Inlet Temperature of Compressed Air | ℃      |                                     | 60                           |           |                     |           |           |                     |           |           |                     |           |           |
| Ambient Temperature                      | °C     |                                     |                              |           |                     |           | 2 -       | - 40                |           |           |                     |           |           |
| Dew Point of Outlet Air                  | °C     |                                     | 10 Under Pressure            |           |                     |           |           |                     |           |           |                     |           |           |
| Cooling Method of Condenser              | _      |                                     | Water-Cooled Air-Cooled      |           |                     |           |           |                     |           |           |                     |           |           |
| Refrigerant Control Device               | _      |                                     | Capillary Tube               |           |                     |           |           |                     |           |           |                     |           |           |
| Capacity Control Device                  | _      |                                     | Hot Gas Bypass Valve         |           |                     |           |           |                     |           |           |                     |           |           |
| Refrigerant Used                         | _      |                                     |                              |           |                     |           | R40       | 07C                 |           |           |                     |           |           |
| Charged Quantity                         | g      | 1,900                               | 2,000                        | 2,700     | 3,400               | 4,000     | 4,000     | 2,200               | 3,600     | 3,500     | 4,400               | 5,000     | 6,000     |
| Finish Color                             | _      |                                     |                              |           |                     |           | lvo       | ory                 |           |           |                     |           |           |
| Cooling Water Quantity                   | m³/h   | 2.5/2.9                             | 2.7/3.0                      | 3.0/3.2   | 3.6/3.8             | 3.4/4.0   | 4.3/5.0   |                     |           |           | _                   |           |           |
| Cooling Water Pipe Diameter              | _      |                                     | Rp 3/4                       |           | Rp 1                | Rc 1      | -1/2      |                     |           |           | _                   |           |           |
| Pipe Diameter                            | _      | 2·1/2 in (Flange)                   | 3 in (F                      | lange)    | 4 in (Flange)       | 5 in (F   | lange)    | 2·1/2 in (Flange)   | 3 in (F   | lange)    | 4 in (Flange)       | 5 in (F   | lange)    |
| Dimensions (W×D×H)                       | mm     | 672×1,260<br>×1,276                 | 950×1,29                     | 90×1,332  | 1,969×905<br>×1,583 | 2,020×1,1 | 00×1,650  | 672×1,260<br>×1,276 | 950×1,29  | 90×1,332  | 1,969×905<br>×1,583 | 2,020×1,1 | 00×1,650  |
| Weight                                   | kg     | 238 346 344 534 792 872 258 372 370 |                              |           |                     |           | 557       | 792                 | 872       |           |                     |           |           |
| Accessories                              | _      |                                     | Auto Drain Trap, Drain Valve |           |                     |           |           |                     |           |           |                     |           |           |

- 1. The capacity values above are measured at an ambient temperature of 32°C, inlet temperature of 40°C, inlet pressure of 0.69MPa.
- 2. Dew point gets worse if operated at pressure below the range of operation pressure.
- 3. Dimensions do not include the pipes and protruding parts. Refer to the drawing for more details.
  4. In case of having solid objects such as rust in the inlet air flow, install a pre-filter on the inlet of dryer.

## Multi Unit Controller

# MULTI ROLLER $G_{ m series}$

- Efficient Control of Multiple Units
- Energy-Saving
- Various Functions Available



#### **Standard Specification**

| Item             | Model                                    | MRG-4E   | MRG-8E   | MRG-NE         |  |  |  |  |  |  |  |
|------------------|--|--|--|----------------|--|--|--|--|--|--|--|
|                  | Usage place                              |  | Indoor (Dust-proof wall-mounted type)                                  |                |  |  |  |  |  |  |  |
| Ambient          | Temperature                              |  | 0-40 deg-C   |                |  |  |  |  |  |  |  |
| Power supply     |  |  | 1-ph. AC85 to 240V 50/60Hz   |                |  |  |  |  |  |  |  |
| Controllable     | Max. connectable Units                   |  | 12 compressors   |                |  |  |  |  |  |  |  |
| compressors      | Connectable contacts (internal of above) | 4  | 8  | 0 (comm. only) |  |  |  |  |  |  |  |
| Touch panel      |  |  | 7" wide color LCD  |                |  |  |  |  |  |  |  |
| Control function | n  | Initial air charge, Selection of preceding machine, Rotary operation, Turn-back operation (only for fixed speed machine), PID control, Pressure prediction control, Znd-pressure, Weekly operation, Forced changeover, Restart at power off, Interlock/Individual operation changeover, Central operation, Forced start Long stop, Operation control of auxiliary machine (dryce, pumplexc. MRG-N), Lead-lae operation |  |                |  |  |  |  |  |  |  |
|                  | Discharge pressure                       | 0~1MPa (digital display)   |  |                |  |  |  |  |  |  |  |
| Input            | Control                                  |  | Operation answer, Fault –  |                |  |  |  |  |  |  |  |
|                  | Remote                                   |  | Remote operation, Remote stop, Forced start, (Flow volume (option *1)) |                |  |  |  |  |  |  |  |
| Output           | Control                                  |  | mand, PID command  | -              |  |  |  |  |  |  |  |
|                  | Remote                                   |  | n, Remote selection, Low pressure, Fa                                  |                |  |  |  |  |  |  |  |
|                  | n specification                          |  | ire) half-duplex asynchronous, 9600bp                                  |                |  |  |  |  |  |  |  |
| Communication    |  | Run  | , Stop, Load, Operation answer, Fault,                                 | etc.           |  |  |  |  |  |  |  |
|                  | ontrol discharge press.                  |  | Min. ±0.001 MPa settable   |                |  |  |  |  |  |  |  |
| Power supply     |  | 40W or less  | 50W or less  | 30W or less    |  |  |  |  |  |  |  |
| Dimensions W     | ×D×H (mm)                                | 400×250×600  | 500×250×900  | 400×250v400    |  |  |  |  |  |  |  |
| Weight           |  | 25kg 37kg 13kg   |  |                |  |  |  |  |  |  |  |
| Painted color    |  | Cream  |  |                |  |  |  |  |  |  |  |

- NOTE:

  "1) Use flow volume sensor, which is commercially available
  2) Dimensions excludes joint portion and protrude portion
  3) Appearance, display design and/or specification may change without notice

## Line Filter

#### Air Filter\*1



#### Micron Mist Filter\*2



#### **Activated Carbon Filter\*3**



#### **Specifications**

| Op          | ecinoations |                             |        |           |                    |          |          |          |         |              |                    |                      |           |           |                  |
|-------------|-------------|-----------------------------|--------|-----------|--------------------|----------|----------|----------|---------|--------------|--------------------|----------------------|-----------|-----------|------------------|
|             | Item        |                             | Model  | 7.5BX     | 11BX               | 15G1     | 22G1     | 37G1     | 55B     | 75B          | 100B               | 125C                 | 160C      | 200C      | 240B             |
|             | Air         | Capacity (converted to      | m³/min | 1.2       | 1.8                | 2.7      | 5.2      | 8.6      | 10.6    | 13.8         | 20                 | 27.6                 | 32        | 40        | 50               |
| _           | Condition   | the atmospheric pressure)   |        |           |                    |          |          |          |         |              |                    |                      |           |           |                  |
| Common      |             | Inlet Air Temperature       | °C     |           |                    |          |          |          | 3       | 2            |                    |                      |           |           |                  |
| om.         |             | Inlet Air Pressure          | MPa    | 0.        | 69                 |          | 0.7      |          |         |              |                    | 0.69                 |           |           |                  |
| 0           | Use         | Applicable Fluid            | _      |           |                    |          | T        |          | Compre  | ssed Air     |                    |                      |           |           |                  |
|             | Condition   | Max. Pressure               | MPa    |           | 1.57               |          | 1.0      |          |         | 1            | 0.97               |                      |           |           |                  |
|             | Connectir   | ng Pipe Diameter            | _      | Rc3/4     |                    | c1       |          | Rc1-1/2  |         |              |                    | 2-1/2 in FF (Flange) |           | (Flange)  | 4 in FF (Flange) |
|             | Item        |                             | Model  | HAF-7.5BX | HAF-11BX           | HAF-15G1 | HAF-22G1 | HAF-37G1 | HAF-55B | HAF-75B      | HAF-100B           | HAF-125C             | HAF-160C  | HAF-200C  | HAF-240B         |
|             | Use         | Inlet Air Temperature Range | ℃      |           |                    |          |          |          | 5 -     | 60           |                    |                      |           |           |                  |
|             | Condition   | Ambient Temperature Range   | °C     |           |                    |          |          |          | 2 –     |              |                    |                      |           |           |                  |
| 'n          | Filtration  | Rating                      | μm     |           |                    |          |          |          | 1       | *1           |                    |                      |           |           |                  |
| Air Filter  | Filtration  | Efficiency                  | %      |           |                    |          |          |          | 99.     | 999          |                    |                      |           |           |                  |
| Ą           | Pressure    | Initial                     | MPa    |           |                    |          |          |          | 0.005 o | r below      |                    |                      |           |           |                  |
|             | Drop (Loss) | Element Exchange            | MPa    |           | 0.07               |          |          |          |         |              |                    |                      |           |           |                  |
|             | Dimension   | (Max. Diameter×Length)      | mm     | 92×237    | 130×               | 290.5    | 170×588  | 170×673  | 170x718 | 173x811      | 173x968            | 590×1,511            | 590×1,511 | 590×1,511 | 640×1,735        |
|             | Drain Out   | let Diameter                | _      |           | Rc1/4              |          |          |          | Hose r  | ipple for Φ5 | $.7\sim$ 6.0 in    | ner diamete          | r tube*4  |           |                  |
|             | Weight      |                             | kg     | 1         | 2                  | 2.1      | 3.2      | 3.5      | 3.7     | 4.3          | 6                  | 41                   | 43        | 43        | 73               |
|             | Item        |                             | Model  | HMF-7.5BX | HMF-11BX           | HMF-15G1 | HMF-22G1 | HMF-37G1 | HMF-55B | HMF-75B      | HMF-100B           | HMF-125C             | HMF-160C  | HMF-200C  | HMF-240B         |
|             | Use         | Inlet Air Temperature Range | °C     |           |                    |          |          | 5 – 60   |         |              |                    |                      |           |           |                  |
| क्र         | Condition   | Ambient Temperature Range   | ℃      |           |                    |          |          |          | 2 –     | 60           |                    |                      |           |           |                  |
| Filter      | Density of  | Oil in the Discharge Air    | wtppm  |           |                    |          |          |          | 0.0     | 1*2          |                    |                      |           |           |                  |
| <b>list</b> | Pressure    | Initial                     | MPa    |           |                    |          |          |          | 0.      | 01           |                    |                      |           |           |                  |
| Micron Mist | Drop (Loss) | Element Exchange            | MPa    |           |                    |          |          |          | 0.      | 07           |                    |                      |           |           |                  |
| licro       | Dimension   | (Max. Diameter×Length)      | mm     | 92×237    | 130:               | ×364     | 170x660  | 170x745  | 170x791 | 173x884      | 173x1,041          | 590×1,511            | 590×1,511 | 590×1,511 | 640×1,735        |
| Σ           | Drain Out   | let Diameter                | _      |           | Rc1/4              |          |          |          | Hose n  | ipple for Φ5 | $.7$ $\sim$ 6.0 in | ner diamete          | r tube*4  |           |                  |
|             | Weight      |                             | kg     | 1         | 2                  | 2.1      | 3.2      | 3.5      | 3.7     | 4.3          | 6                  | 41                   | 43        | 43        | 73               |
|             | Item        |                             | Model  | HKF-7.5BX | HKF-11BX           | HKF-15G1 | HKF-22G1 | HKF-37G1 | HKF-55B | HKF-75B      | HKF-100B           | HKF-125C             | HKF-160C  | HKF-200C  | HKF-240B         |
| Filter      | Use         | Inlet Air Temperature Range | °C     | 5 – 60    |                    |          |          |          |         |              |                    |                      |           |           |                  |
| iΞ          | Condition   | Ambient Temperature Range   | °C     |           |                    |          |          |          | 2 -     | 60           |                    |                      |           |           |                  |
| Carbon      | Density of  | Oil in the Discharge Air    | wtppm  |           |                    |          |          |          | 0.00    | O3*3         |                    |                      |           |           |                  |
| Ö           | Pressure    | Drop (Loss)                 | MPa    |           |                    |          |          |          | 0.0     | 009          |                    |                      |           |           |                  |
| Activated   | Dimension   | (Max. Diameter×Length)      | mm     | 92×232    | 92×232 130×281.5 1 |          | 160×362  | 170×447  | 170×498 | 173×591      | 173×748            | 590×1,511            | 590×1,511 | 590×1,511 | 640×1,735        |
| Acti        | Weight      |                             | kg     | 1         |                    | 2        | 3.2      | 3.5      | 3.7     | 4.3          | 6                  | 41                   | 43        | 43        | 73               |

- Make sure to install an air dryer before the filter.

- \*1 The density of oil in the inlet air is 3wtppm.

  \*2 According to "Test methods for oil aerosol content" of ISO8573-2, the density of oil in the inlet air is 3wtppm.

  \*3 According to "Test methods for oil aerosol content" of ISO8573-2, the density of oil in the inlet air is 0.01wtppm.

  \*4 Can be replaced with Rc1/4 using optional DT adapter(Parts number:59047640).

## HITACHI ROTARY COMPRESSOR OIL



# **Specifications**

| Item                | Unit  | Content                |
|---------------------|-------|------------------------|
| ISO Viscosity Grade | _     | 32                     |
| Density @15°C       | kg/L  | 0.86                   |
| Viscosity @40°C     | mm²/s | 32.6                   |
| Viscosity Index     | _     | 102                    |
| Flash Point         | °C    | > 200                  |
| Content             | L     | 20                     |
| Package             | _     | Plastic Container Tank |
| Weight              | kg    | About 18               |
| Exchange Cycle      | _     | Every half year        |
|                     |       |                        |

 $\label{eq:NOTE:DoNOT} \mbox{NOTE: Do NOT use this oil on the compressor which requires synthetic lubricating oil.}$ 

## HITACHI FOOD GRADE ROTARY COMPRESSOR OIL

#### **Specifications**





| Item                | Unit  | Content   |
|---------------------|-------|---|
| ISO Viscosity Grade | _     | 32  |
| Color Phase         | _     | Colorless and Transparent   |
| Density @15°C       | kg/L  | 0.84  |
| Viscosity @40°C     | mm²/s | 32.8  |
| Flash Point         | °C    | 200 or higher   |
| Pour Point          | °C    | -50 or lower  |
| Content             | L     | 20  |
| Exchange Cycle      | _     | 8,000 operating hours or 1 year which comes earlier               |
| Retrofit            |       | Flushing running operation with the exclusive flushing use oil    |
| netroni             |       | (new oil 20L can) for 30 minutes x twice then refill with new oil |
| Package             | _     | Plastic Container Tank  |
| Weight              | kg    | About 18  |

NOTE:

1. Compliance Standard / Law: NSF H1 registration No. 150658 and FDA21 CFR178.3570

2. For retrofitting from conventional mineral oil to HITACHI FOOD GRADE DSP OIL, contact your nearest Hitachi sales representative.

# Systems and Options

# **Energy-saving Combinations**

#### 3 ways to maximize energy-saving effect

Energy saving operation without external controller

# V-M Combination System

Energy saving operation by one Vtype and maximum two Fixed Speed Model

Energy saving operation with external controller

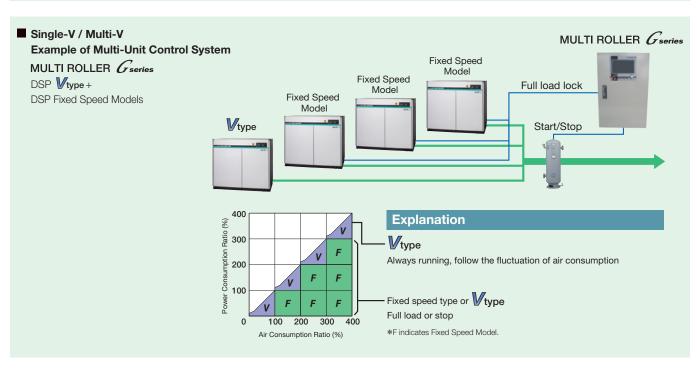
## Single-V System

Energy saving operation by one Vtype and multiple Fixed Speed Model with multi-unit controller. Energy saving operation with multiple Vtype model and external controller



Energy saving operation by multiple Vtype to average Vtype operation hour





## **Options**

|   | DSP <b>NEXT</b> |                   |           |                   |            |                   |
|---|-----------------|-------------------|-----------|-------------------|------------|-------------------|
|   | Single-Stage    |                   | Two-Stage |                   | Two-Stage  |                   |
|   | Vtype           | Fixed Speed Model | Vtype     | Fixed Speed Model | Vtype      | Fixed Speed Model |
| Nominal Output (kW)                                   | 22 — 55         | 15 — 55           | 37 — 100  | 22 — 120          | 160/240    | 132 — 240         |
|   | - N. 171 b      | 1.000<br>m.       |           |                   | State Mil. |                   |
| Oil Mist Remover (OMR)                                | Standard        | Standard          | Standard  | Standard          | Standard   | Standard          |
| Instantaneous Power<br>Interruption (IPI) Restart     | Standard        | Standard          | Standard  | Standard          | Standard   | Standard          |
| Multi-unit Control (with MULTI ROLLER Gseries)        | •               | •                 | •         | •                 | •          | •                 |
| Alternate Operation (with MULTI ROLLER $G_{series}$ ) | •               | •                 | •         | •                 | •          | •                 |
| Alternate Operation*1                                 | •               | •                 | •         | •                 | •          | •                 |
| AUTO Operation  | Standard        | Standard          | Standard  | Standard          | Standard   | Standard          |
| V-M Combination                                       | •               | — *2              | •         | *2                | •          | _ *2              |
| Modbus®/TCP   | •               | •                 | •         | •                 | •          | •                 |
| Package Filter  | •               | •                 | •         | •                 | •          | •                 |
| Dust Filter   | •               | •                 | •         | •                 | _          | _                 |
| Specified Color of<br>Sound-Proof Cover               | •               | •                 | •         | •                 | •          | •                 |
| Food Grade Oil  | •               | •                 | •         | •                 | •          | •                 |

- \*1 Alternate Operation is possible between same models or models of the same series.
- In case of alternate operation between models of different series, connection and control by MULTI ROLLER Geries is necessary.

  \*2 In case of V-M Combination, modification on the Fixed Speed Model is not necessary.
- · For other options, contact your nearest dealer or Hitachi local representative office.

# Safety Precautions

#### ■What compressors are used for

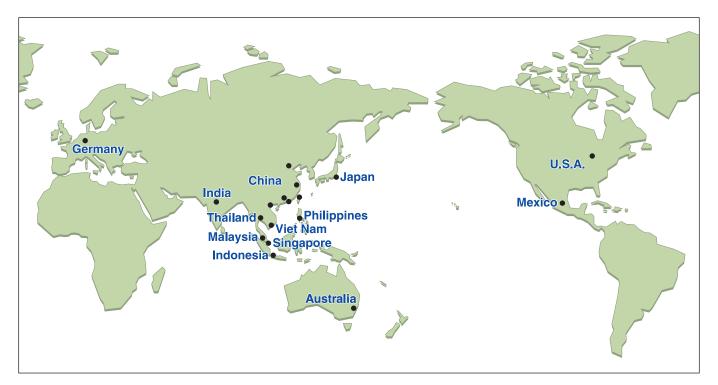
- The compressors listed in this catalog can only compress air. Never use them to compress gases other than air. Doing so may cause fire, damage, etc.
- The compressors cannot be used for respiratory equipment for breathing compressed air.

#### ■Installation location

- Install the compressors indoors. Do not use the compressors in a place where it is exposed to moisture such as rain or steam. Doing so may cause fire, electric shock, rusting, or decrease in product life.
- Use the products in a location where there are no explosive or flammable gases (acetylene, propane gas, etc.), organic solvents, explosive dust, or fire nearby. Failure to do so may result in fire or accident.
- Do not use the products in locations where corrosive gases such as ammonia, acid, iron, sulfurous acid gas, etc. are present. It may cause rusting, decrease in product life, or damage.

#### ■Terms of use

- Please read the "Instruction Manual" carefully before use and use the products correctly.
- Never modify the products or its parts. Doing so may cause damage or malfunction.



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ISO14001 EC97J1107

ISO9001

Hitachi Screw Compressor is manufactured at a factory approved by Environmental Standard (ISO 14001) and Quality Standard (ISO9001) of International Organization for Standardization